

ENVOY/RAINIER/TRAILBLAZER 2002-06

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SPECIAL CAUTIONS

AIR BAGS

Refer to Procedure Explanation 29 for Supplemental Restraint/Air Bag Special Cautions.

PAINT CODE LOCATION

Paint code located in glove box.

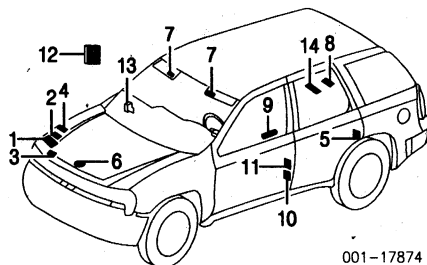
CLEAR COAT IDENTIFICATION

All colors are clear coat. Red Tint Coat (Code 86) is three stage.

INFORMATION LABELS

Illustration Located in Next Column

1 Label, Emission	12457796	16.40
*VIN Required to Order-Contact Dealer		
2 Label, A/C Refrig Charge	15076399	16.40
2002		
2003	15076399	16.40
1st Design		



001-17874

2nd Design	15103173	15.83
2004-06	15103173	15.83
3 Label, AWD Info	12567697	16.40
Oldsmobile	15087141	16.40
4 Label, Battery Caution	15033289	16.40
5 Label, Child Security Lock Info	15063597	16.40
6 Label, Rad Fill Notice		
7 Label, Air Bag Caution		
English/French	R/L 15082411	10.62
English/Spanish	02-04 R/L 15058244	12.72
	05-06 R/L 15116388	16.42
8 Label, Jack Usage	15123695	14.94
*Order by Application		
9 Label, Roadside Service		
Buick	25633287	15.83
Oldsmobile	22656348	15.83
10 Label, Mercury Disposal	15070503	15.42
11 Label, Odometer Service	10443718	16.40
12 Label, Keyless Entry	15045469	15.42
13 Label, Passenger Air Bag	02-04 15765539	15.83
	05-06 21996989	15.42
	02-03 25742390	15.83
	04-06 15110160	14.92
14 Label, Jack Caution		

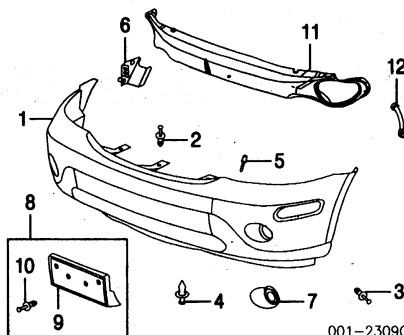
FRONT BUMPER

Use Procedure Explanations 1 and 28 with the following text.

BUICK

Refinish Front Cover	2.2
R&I Front Cover	#1.2
*w/Grille Removed	
O/H Bumper Assy (Includes R&I)	#2.0
*w/Grille Removed, Includes R&I/R&R Cornering Lamp & Fog Lamps	

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



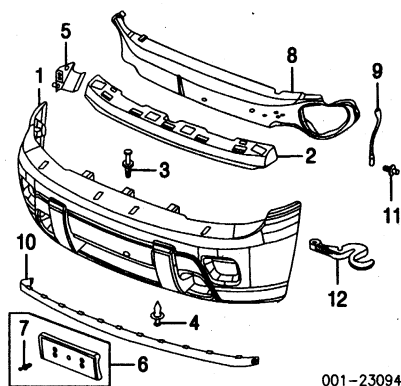
001-23090

1	Cover, Front (P)	12335748	#1.8	542.06
	(P) Paint to Match			
	#w/Grille Removed, Includes R&I/R&R Cornering Lamp & Fog Lamps			
2	Retainer, Upper Cover	10077283		.89
	Retainer, Lower Cover			
3	Outer	R/L 14103461		3.84
4	Inner (4)	15056810		4.31
5	Rivet, Front Cover (5)	15116807		4.25
6	Bracket, Bumper Cover	*See Cooling Section		
	*Included w/Radiator Support Assy			
7	Bezel, Fog Lamp	R/L 12335916-7	.3	26.22
8	Bracket Assy, License Plate	15102573	.2	76.78
9	Bracket, License Plate (a)	15102574	.2	26.12
10	Retainer, Bracket (a) (4)	15993201		2.54
	(a) Included w/License Plate Bracket Assy			
11	Bar, Impact (HSS)	15174444	IOH	291.60
12	Brace, Impact Bar	R/L 15193423-2		6.13

CHEVROLET LS, LT, LTZ MODEL

Refinish Front Cover	2.2
R&I Front Cover	#1.0
O/H Bumper Assy (Includes R&I)	#1.6
*w/Grille Removed	
Add to R&R Front Cover or O/H Bumper Assy	
w/Fog Lamps.....	.3

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



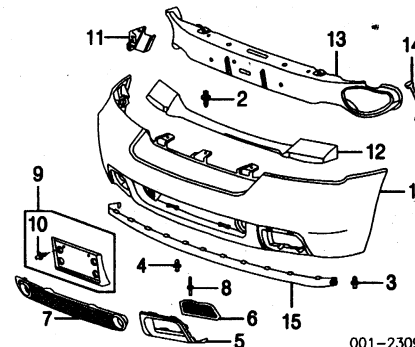
001-23094

1 Cover, Front (P)			
w/Fog Lamps			
2002-05			
w/2 Tone Paint	88943617	#1.4	538.22
w/o 2 Tone Paint	88937047	#1.4	436.05
2006			
LS Model	88937047	#1.4	436.05
LT Model	19120213	#1.4	436.05
w/o Fog Lamps	88937008	#1.4	409.28
(P) Paint to Match			
*w/Grille Removed			
2 Spacer, Front Cover			
2002-05			
	12335948		35.56
2006			
LS Model	12335948		35.56
LT Model	19120214		33.33
3 Retainer, Upper Cover	02-03 14103461		3.84
	04-06 10077283		.89
	15056810		4.31
4 Retainer, Lower Cover (4)			
Bracket, Bumper Cover *See Cooling Section			
*Included w/Radiator Support Assy			
6 Bracket Assy, License Plate	15032014	.2	18.45
7 Retainer, Bracket (a) (4)	15993201		2.54
(a) Included w/License Plate Bracket Assy			
8 Bar, Impact (HSS)	15174444	IOH	291.60
9 Brace, Impact Bar			
2002-05			
	R/L 15193423-2		6.13
2006			
LS Model	R/L 15193423-2		6.13
LT Model	R/L 15787494-3		3.81
10 Deflector, Front Air			
2002-05			
	15008771	.6	75.35
2006			
LS Model	15008771	.6	75.35
LT Model	15213549	.6	24.58
11 Retainer, Otr Air Deflector	R/L 14103461		3.84
12 Hook, Tow			
4WD			
	R/L 15155843-2	#2	40.02
*w/Front Cover Removed, Not Included in O/H			

CHEVROLET SS MODEL

Refinish Front Cover	2.2
R&I Front Cover	#1.0
O/H Bumper Assy (Includes R&I)	#2.0
*w/Grille Removed, Includes R&I/R&R Fog Lamps	

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



001-23091

1 Cover, Front (P)	19120215	#1.8	0.00
(P) Paint to Match			
*w/Grille Removed, Includes R&I/R&R Fog Lamps			
2 Retainer, Upper Cover	10077283		.89
Retainer, Lower Cover			
3 Outer	R/L 15993201		2.54
4 Inner (4)	15056810		4.31
5 Insert, Front Cover	R/L 15135188-7	#2	33.90
Grille, Front Cover			

ENVOY/RAINIER/TRAILBLAZER 2002-06

FRONT BUMPER Cont'd

CHEVROLET

SS MODEL Cont'd

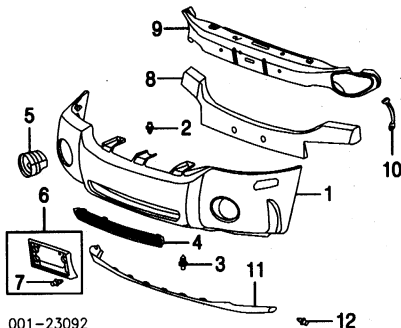
6	Outer	R/L 15135190-89	#2	25.00
#R&R One Side Complete				
7	Inner	15135191	.2	50.85
8	Rivet, Grille (2/Side)	R/L 15116807		4.25
9	Bracket Assy, License Plate	15032014	.2	18.45
10	Retainer, Bracket (4)	15993201		2.54
(a) Included w/License Plate Bracket Assy				
11	Bracket, Bumper Cover (a)-See Cooling Section			
(a) Included w/Radiator Support Assy				
12	Spacer, Front Cover	19120214		33.33
13	Bar, Impact (HSS)	15174444	IOH	291.60
14	Brace, Impact Bar	R/L 21994091-0		6.19
15	Deflector, Front Air	15008771	.6	75.35

GMC

DENALI MODEL

Refinish Front Cover.....	2.2
R&I Front Cover.....	#1.2
#w/Grille Removed	
O/H Bumper Assy (Includes R&I).....	#2.0
#w/Grille Removed, Includes R&I/R&R Cornering Lamp & Fog Lamps	

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



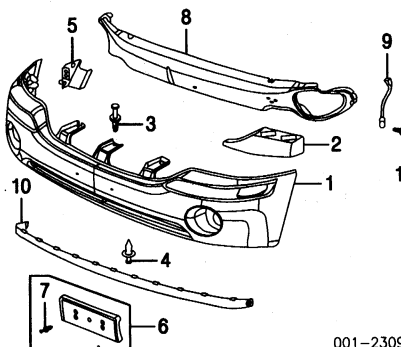
001-23092

1	Cover, Front (P)	89045675	#1.8	498.46
(P) Paint to Match				
#w/Grille Removed, Includes R&I/R&R Cornering Lamp & Fog Lamps				
2	Retainer, Upper Cover	10077283		.89
3	Retainer, Lower Cover (4)	15056810		4.31
4	Grille, Front Cover	15790217	.2	50.85
5	Bezel, Fog Lamp	R/L 10368770-69	.1	25.83
6	Bracket Assy, License Plate	15032014	.2	18.45
7	Retainer, Bracket (4)	15993201		2.54
(a) Included w/License Plate Bracket Assy				
8	Spacer, Bumper	89046024		34.66
9	Bar, Impact (HSS)	15174444	IOH	291.60
10	Brace, Impact Bar	R/L 10368776-5		5.79
11	Deflector, Front Air	15135703	.6	83.54
12	Retainer, Air Deflector	R/L 14103461		3.84

GMC SLE, SLT MODEL

Refinish Front Cover.....	2.2
R&I Front Cover.....	#1.2
#w/Grille Removed	
O/H Bumper Assy (Includes R&I).....	#2.0
#w/Grille Removed, Includes R&I/R&R Cornering Lamp & Fog Lamps	

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



001-23093

1	Cover, Front (P)	88937036	#1.8	436.05
(P) Paint to Match				

#w/Grille Removed, Includes R&I/R&R Cornering Lamp & Fog Lamps

2	Spacer, Front Cover	15031679		13.41
3	Retainer, Upper Cover	02-03 14093088		.75
		04-06 10077283		.89
4	Retainer, Lower Cover (4)	15056810		4.31
5	Bracket, Bumper Cover-See Cooling Section			
(a) Included w/Radiator Support Assy				
6	Bracket Assy, License Plate	15032014	.2	18.45
7	Retainer, Bracket (a) (4)	15993201		2.54
(a) Included w/License Plate Bracket Assy				
8	Bar, Impact (HSS)	15174444	IOH	291.60
9	Brace, Impact Bar	R/L 15193425-4		6.13
10	Deflector, Front Air	15008769	.6	75.35
11	Retainer, Otr Air Deflector	R/L 14093088		.75

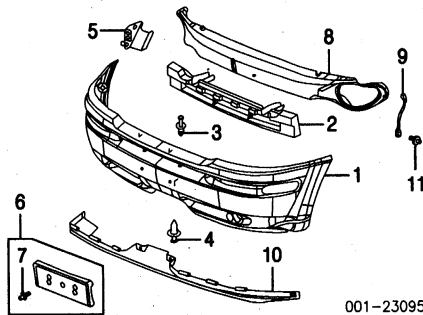
OLDSMOBILE

Refinish Front Cover.....	2.2
R&I Front Cover.....	#1.2

#w/Grille Removed

O/H Bumper Assy (Includes R&I).....	#2.0
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#w/Grille Removed, Includes R&I/R&R Cornering Lamp & Fog Lamps



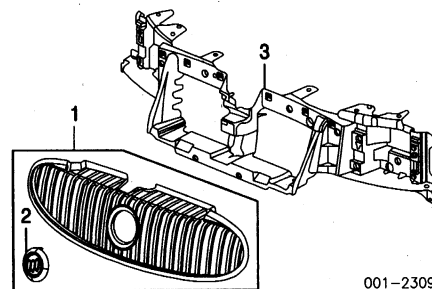
001-23095

1	Cover, Front (P)	88937035	#1.8	462.21
(P) Paint to Match				
#w/Grille Removed, Includes R&I/R&R Cornering Lamp & Fog Lamps				
2	Spacer, Front Cover	15031680		62.89
3	Retainer, Upper Cover (2)	14093088		.75
4	Retainer, Lower Cover (3)	5973400		1.22
5	Bracket, Bumper Cover-See Cooling Section			
(a) Included w/Radiator Support Assy				
6	Bracket Assy, License Plate	15032014	.2	18.45
7	Retainer, Bracket (a) (4)	15993201		2.54
(a) Included w/License Plate Bracket Assy				
8	Bar, Impact (HSS)	15174444	IOH	291.60
9	Brace, Impact Bar	R 15193427		6.00
		L 15262141		9.75
10	Deflector, Front Air	15008770	.6	75.35
11	Retainer, Otr Air Deflector	R/L 14103461		3.84

GRILLE

BUICK

R&I Grille.....	.4
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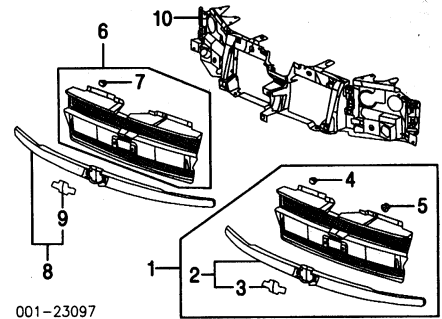


001-23096

1	Grille Assy	15106803	.4	435.26
2004-05				
2006				
	1st Design	15106803	.4	435.26
	2nd Design	10393961	.4	338.68
2	Emblem, Grille (1)	89045663	.2	16.90
2004-05				
2006				
	1st Design	89045663	.2	16.90
	2nd Design	15844167	.2	10.42
(a) Included w/Grille Assy				
3	Panel Assy, Front-See Front Lamps Section			

CHEVROLET 2002-05

Refinish Grille Assy.....	1.0
Refinish Grille Moulding.....	.7
R&I Grille Assy.....	.4

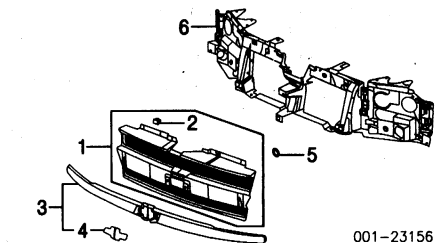


001-23097

1	Grille Assy			
w/ H/Lamp Washers				
	Black (RPO-41U)	10358110	.4	231.24
	Blue (RPO-22U)	10371016	.4	223.96
	Cashmere (RPO-15U)	10358108	.4	231.24
	Chrome	12336054	.4	226.29
	Gray			
	RPO-16U	10371008	.4	223.96
	RPO-62U	10358114	.4	224.20
	Green			
	RPO-38U	10371018	.4	223.96
	RPO-45U	15005574	.4	218.58
	RPO-47U	10358112	.4	231.24
	RPO-92U	10358117	.4	231.24
	Indigo (RPO-39U)	10358109	.4	231.24
	Pewter (RPO-11U)	12336030	.4	231.24
	Red			
	RPO-44U	15120763	.4	219.41
	RPO-74U	15005568	.4	226.29
	RPO-86U	15174562	.4	205.63
	Sandalwood (RPO-58U)	15005569	.4	221.85
	Silver (RPO-67U)	10358115	.4	231.24
	White (RPO-50U)	15005571	.4	221.85
w/o H/Lamp Washers				
	Black (RPO-41U)	10358121	.4	219.34
	Blue (RPO-22U)	10371017	.4	224.12
	Gray (RPO-16U)	10371009	.4	224.12
	Green			
	RPO-38U	10371019	.4	224.12
	RPO-45U	15149533	.4	232.50
	Red (RPO-74U)	15149527	.4	219.34
	Sandalwood (RPO-58U)	12336032	.4	231.24
2	Moulding Assy, Grille (1)			
w/ H/Lamp Washers				
	Chrome	89044503	#.5	114.82
	Paint to Match	89045531	#.5	98.84
w/o H/Lamp Washers				
	Chrome	89045613	#.5	125.71
	Paint to Match	89044660	#.5	104.76
#Includes R&I Grille Assy				
3	Emblem, Grille (a)	02-04 12335901	.2	19.83
		05 10357171	.2	33.90
(a) Included w/Grille Moulding Assy				
4	Retainer, Grille (11)	15078238		4.28
5	Nut, Grille Mtr (4)	15002519		1.24
(b) Included w/Grille Assy				
6	Grille Assy			
	Charcoal	89044659	#.5	101.39
7	Retainer, Grille (b) (11)	15078238		4.28
(b) Included w/Grille Assy				
8	Moulding Assy, Grille			
w/ H/Lamp Washers				
	Chrome	89044503	#.5	114.82
	Paint to Match	89045531	#.5	98.84
w/o H/Lamp Washers				
	Chrome	89045613	#.5	125.71
	Paint to Match	89044660	#.5	104.76
#R&R Complete				
9	Emblem, Bow-Tie (c)	02-04 12335901	.2	19.83
		05 10357171	.2	33.90
(c) Included w/Grille Moulding Assy				
10	Panel Assy, Front-See Front Lamps Section			

CHEVROLET 2006 LS MODEL

Refinish Grille.....	1.2
R&I Grille Assy.....	.4



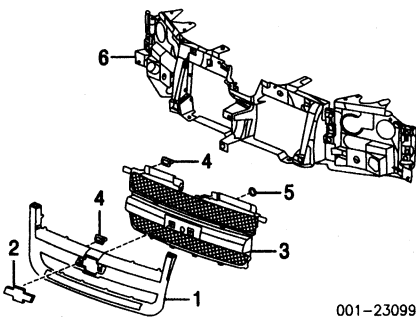
001-23156

1	Grille Assy	89044659	#.5	101.39
2	Retainer, Grille (11)	15078238		4.28
(a) Included w/Grille Assy				

3 Moulding Assy, Grille	89045613	#.5	125.71
Chrome	89044660	#.5	104.76
Paint to Match			
#R&R Complete			
4 Emblem, Bow-Tie (a)	10357171	.2	33.90
(a) Included w/Grille Moulding Assy			
5 Nut, Grille Mtg (4)	11609858		1.24
6 Panel Assy, Front-See Front Lamps Section			

**CHEVROLET
2006
LT MODEL**

Refinish Grille.....	1.2
R&I Grille Assy.....	.4

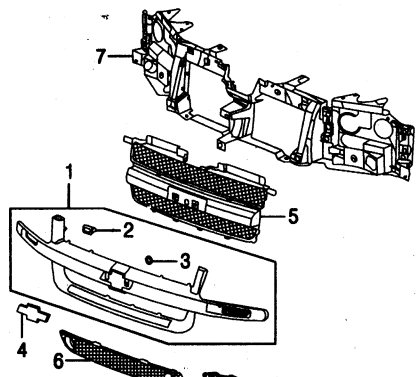


001-23099

1 Grille, Outer			
Black (RPO-41U)	15787345	.5	221.86
Blue (RPO-22U)	15787343	.5	221.86
Cashmere (RPO-15U)	15787352	.5	221.86
Emerald (RPO-38U)	15787344	.5	221.86
Gray			
RPO-16U	15787342	.5	221.86
RPO-62U	15787348	.5	221.86
Red			
RPO-49U	15787346	.5	221.86
RPO-80U	15787350	.5	221.86
Silver (RPO-67U)	15787349	.5	221.86
White (RPO-50U)	15787347	.5	221.86
2 Emblem, Grille	10357171	.2	33.90
3 Grille, Inner	10393967	#.5	151.00
#Included in R&R Grille			
4 Retainer, Grille (11)	15078238		4.28
5 Nut, Grille Mtg (4)	11609858		1.24
6 Panel Assy, Front-See Front Lamps Section			

**CHEVROLET
2006
SS MODEL**

Refinish Grille Assy.....	1.3
R&I Grille Assy.....	.4

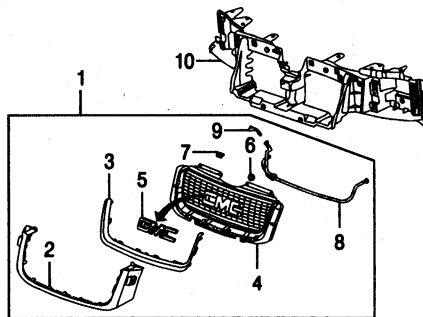


001-23100

1 Grille Assy, Outer (P)	19120219	.5	203.39
(P) Paint to Match			
2 Retainer, Grille (11)	15078238		4.28
3 Nut, Grille Mtg (4)	11609858		1.24
#Included w/Outer Grille Assy			
4 Emblem, Grille	10357171	.2	33.90
5 Grille, Inner	15134119	#.5	177.97
#Included in R&R Outer Grille			
6 Grille, Front Cover-See Front Bumper Section			
7 Panel Assy, Front-See Front Lamps Section			

**GMC
W/HEADLAMP WASHER**

Refinish Grille.....	1.0
R&I Grille Assy.....	.4



001-23101

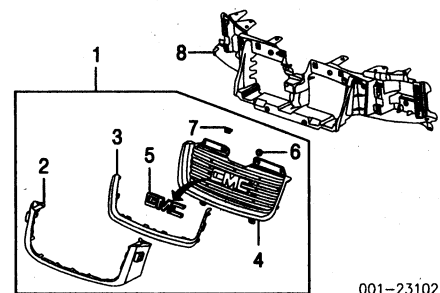
1 Grille Assy			
Denali Model			
Body Color			
Black (RPO-41U)	15246237	.4	314.76
Gray (RPO-62U)	15246239	.4	314.76
Graystone (RPO-16U)	15246236	.4	314.76
Red			
RPO-80U	15250611	.4	314.76
RPO-86U	15246241	.4	393.45
Silver (RPO-67U)	15246240	.4	314.76
White (RPO-50U)	15246238	.4	314.76
Paint to Match	05-06 19121110	.4	393.45
SLT Model			
Body Color			
Black (RPO-41U)	02-05 10358134	.4	333.65
Blue (RPO-22U)	04-05 10358132	.4	397.88
Cashmere (RPO-15U)	03-05 10358142	.4	314.76
Gray (RPO-62U)	02-05 10358141	.4	314.76
Graystone (RPO-16U)	04-05 10358131	.4	352.10
Green			
RPO-38U	04-05 10358133	.4	352.10
RPO-45U	02 15005594	.4	450.41
RPO-47U	02-04 10358138	.4	393.45
RPO-82U	02-04 10358140	.4	314.76
Indigo (RPO-39U)	02-04 10358136	.4	321.65
Pewter (RPO-11U)	02-03 12336028	.4	354.53
Red			
RPO-44U	10358135	.4	314.76
RPO-49U	06 15802441	.4	334.46
RPO-74U	02 15005596	.4	450.41
RPO-80U	06 15802442	.4	334.46
RPO-86U	02-05 10358139	.4	321.65
Sandalwood (RPO-58U)	02-03 12336056	.4	410.61
Silver (RPO-67U)	03-05 10358143	.4	314.76
White (RPO-50U)	02-05 10358137	.4	333.65
Paint to Match	06 15802458	.4	334.46
Paint to Match	02-05 19121101	.4	0.00
06 N.A.		.4	0.00
#Does Not Include Emblem			
2 Grille, Outer (a) (P)	19120285	#.5	243.64
(P) Paint to Match			
3 Bezel, Grille (a)	19120283	#.5	112.50
4 Grille, Inner (a)			
Denali Model	15246242	#.5	393.45
SLT Model	19120284	#.5	243.64
#R&R Complete			
5 Emblem, Grille			
Body Color Grille (a)	88891902	.2	55.28
Paint to Match Grille	88891902	.2	55.28
6 Nut, Emblem (b)			
Body Color Grille (a)	02-05 15002519		1.24
06 11609858			1.24
Paint to Match Grille	15002519		1.24
7 Clip, Grille (a) (b)	15078238		4.28
(b) As Required			
8 Hose, Headlamp Washer (a)	15050286		59.77
9 Nozzle, Headlamp Washer (a)	R/L 15050272-1		29.84
(a) Included w/Grille Assy			
10 Panel Assy, Front-See Front Lamps Section			

**GMC
W/O HEADLAMP WASHER**

Refinish Grille.....	1.0
R&I Grille Assy.....	.4

Illustration Located in Next Column

1 Grille Assy			
Body Color			
Black (RPO-41U)	02-05 10358148	.4	305.37
Blue (RPO-22U)	04-05 10358146	.4	288.08
Blue (RPO-91U)	06 15802460	.4	288.08
Cashmere (RPO-15U)	03-05 10358156	.4	288.08
Gray (RPO-62U)	02-05 10358154	.4	305.37

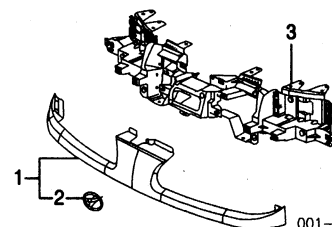


001-23102

Graystone (RPO-16U)	06 15802468	.4	288.08
04-05 10358145		.4	321.19
06 15802459		.4	288.08
Green			
RPO-38U	04-05 10358147	.4	321.19
RPO-45U	02 15005586	.4	327.31
RPO-47U	02-04 10358152	.4	288.09
RPO-82U	02-04 10358155	.4	294.38
Indigo (RPO-39U)	02-04 10358149	.4	305.37
Pewter (RPO-11U)	02-03 12336055	.4	354.53
Red			
RPO-44U	02-05 10358153	.4	288.09
RPO-49U	06 15802443	.4	288.08
RPO-74U	02 15005580	.4	346.94
RPO-80U	06 15802444	.4	288.08
Sandalwood (RPO-58U)	02-03 12336027	.4	334.47
Silver (RPO-67U)	03-05 10358157	.4	305.37
White (RPO-50U)	02-05 10358151	.4	312.07
06 15802467		.4	288.08
Paint to Match	02-05 19121061	.4	352.10
#Does Not Include Emblem			
2 Grille, Outer (a)			
2002			
SLE Model	19120286	#.5	243.64
SLT Model	19120285	#.5	243.64
2003-05	19120286	#.5	243.64
2006-Serviced w/Grille Assy			
3 Bezel, Grille (a)			
2002-05	19120283	#.5	112.50
2006-Serviced w/Grille Assy			
4 Grille, Inner (a)			
2002-05	19120284	#.5	243.64
2006-Serviced w/Grille Assy			
#R&R Complete			
5 Emblem, Grille			
Body Color Grille (a)	88891902	.2	55.28
Paint to Match Grille	88891902	.2	55.28
6 Nut, Emblem (b)			
Body Color Grille (a)	02-05 15002519		1.24
06 11609858			1.24
Paint to Match Grille	15002519		1.24
7 Clip, Grille (a) (b)	15078238		4.28
(a) Included w/Grille Assy			
(b) As Required			
8 Panel Assy, Front-See Front Lamps Section			

OLDSMOBILE

Refinish Grille.....	1.0
R&I Grille Assy.....	.4



001-16841

1 Grille Assy			
w/Gold Pkg (RPO-B94)			
Black (RPO-41U)	15078248	.4	260.73
Cherry (RPO-77U)	15113313	.4	231.98
Green			
RPO-47U	15078250	.4	260.73
RPO-82U	15095014	.4	260.73
Indigo (RPO-39U)	02 15078252	.4	260.73
Pewter (RPO-11U)	02-03 15078249	.4	260.73
Red (RPO-86U)	15078251	.4	260.75
Sandalwood (RPO-58U)	02-03 15078254	.4	260.73
Silver (RPO-67U)	15168376	.4	260.73
White (RPO-50U)	15078253	.4	260.73
w/o Gold Pkg			
Black (RPO-41U)	15078240	.4	231.98
Green			
RPO-47U	15078242	.4	231.98
RPO-82U	15095013	.4	231.98
Indigo (RPO-39U)	02 15078244	.4	231.98
Pewter (RPO-11U)	02-03 15078241	.4	231.98
Red (RPO-86U)	15078243	.4	231.98
Sandalwood (RPO-58U)	02-03 15078246	.4	231.98
Silver (RPO-67U)	15168378	.4	231.98
White (RPO-50U)	15078245	.4	231.98

ENVOY/RAINIER/TRAILBLAZER 2002-06

GRILLE Cont'd

OLDSMOBILE Cont'd

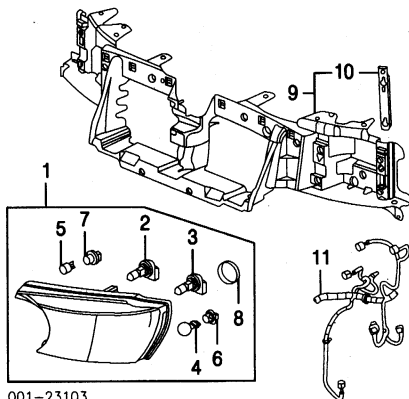
2 Emblem, Grille (Adhesive) w/Gold Pkg (RPO-B94)	88892761	.2	24.00
w/o Gold Pkg	88950129	.2	18.09
*Included w/Grille Assy			
Retainer, Grille (11)	15078238		4.28
3 Panel, Front Mtg-See Front Lamps Section			

FRONT LAMPS

COMBINATION LAMP BUICK

Aim Lamps		.4
R&I Combination Lamp Assy	R/L	#.3
*w/Grille Removed		

NOTE: R&R Does Not include aim lamps.



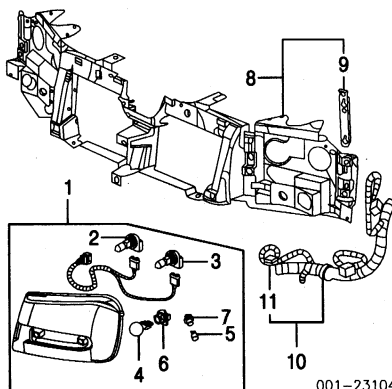
001-23103

1 Lamp Assy, Combination	R/L 15123954-5	#.3	249.01
*w/Grille Removed			
2 Bulb, High Beam	R/L 9441732	#.2	15.28
3 Bulb, Low Beam	R/L 1999366	#.2	15.28
4 Bulb, Signal	R/L 1999367	#.2	3.20
5 Bulb, Park Lamp	R/L 9421330	#.2	.67
*R&R One Side Complete, Included in R&I/R&R Combination Lamp Assy			
6 Socket, Signal	R/L 12335631		7.58
7 Socket, Park Lamp	R/L 12335632		7.44
8 Cover, Headlamp Bulb	R/L 12335860		3.52
*Included w/Combination Lamp Assy			
9 Panel Assy, Front	15133124	#2.4	166.78
*Includes R&I Front Cover, Not Included in O/H			
10 Retainer, Lamp (a) (2/Side)	R/L 19122049		0.00
(a) Included w/Front Panel Assy			
11 Harness, Front Lamp (b)	15135774		139.71
(b) Order by Application			

COMBINATION LAMP CHEVROLET

Aim Lamps		.4
R&I Combination Lamp Assy	R/L	#.3
*w/Grille Removed		

NOTE: R&R Does Not include aim lamps.



001-23104

1 Lamp Assy, Combination			
2002-05	R 15866074	#.3	270.75
	L 15866075	#.3	267.53
2006			
LS, SS Model	R 15866074	#.3	270.75
	L 15866075	#.3	267.53
LT Model	R/L 10390866-5	#.3	266.75

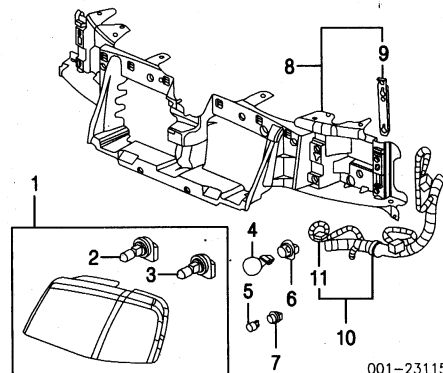
#w/Grille Removed

2 Bulb, High Beam	R/L 9441732	#.2	15.28
3 Bulb, Low Beam	R/L 1999366	#.2	15.28
4 Bulb, Park/Signal	R/L 1999367	#.2	3.20
5 Bulb, Side Marker	R/L 9421330	#.2	.67
*R&R One Side Complete, Included in R&I/R&R Combination Lamp Assy			
6 Socket, Park/Signal Bulb	R/L 12335631		7.58
7 Socket, Side Marker Bulb	R/L 12335632		7.44
*Included w/Combination Lamp Assy			
8 Panel Assy, Front	15174429	#2.2	157.64
*Includes R&I Front Cover, Not Included in O/H			
9 Retainer, Lamp (a)	R/L 89044550		6.35
(a) Included w/Front Panel Assy			
10 Harness Assy, Front Lamp (b)	15135798		130.79
(b) Order by Application			
11 Socket, Headlamp (c)	R/L 15306009		27.02
(c) Included w/Front Lamp Harness Assy			

COMBINATION LAMP GMC

Aim Lamps		.4
R&I Combination Lamp Assy	R/L	.3

NOTE: R&R Does Not include aim lamps.



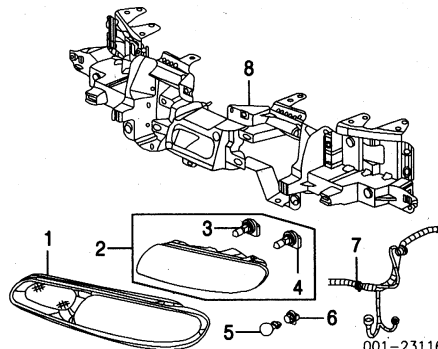
001-23115

1 Lamp Assy, Combination	R 15069668	.3	327.88
	L 15866071	.3	327.88
2 Bulb, High Beam	R/L 9441732	#.2	15.28
3 Bulb, Low Beam	R/L 1999366	#.2	15.28
*Included w/Combination Lamp Assy			
4 Bulb, Park/Signal	R/L 1999380	#.2	3.65
5 Bulb, Side Marker	R/L 9421330	#.2	.67
*R&R One Side Complete, Included in R&I/R&R Combination Lamp Assy			
6 Socket, Park/Signal Bulb	R/L 12159662		59.14
7 Socket, Side Marker Bulb	R/L 88986416		43.47
8 Panel Assy, Front	15195745	#2.4	166.78
*Includes R&I Front Cover, Not Included in O/H			
9 Retainer, Lamp (a) (2/Side)	R/L 19122049		0.00
(a) Included w/Front Panel Assy			
10 Harness Assy, Front Lamp (b)	15135779		132.34
(b) Order by Application			
11 Socket, Headlamp (c)	R/L 15306009		27.02
(c) Included w/Front Lamp Harness Assy			

COMBINATION LAMP OLDSMOBILE

Aim Lamps		.4
R&I Combination Lamp Assy	R/L	.3

NOTE: R&R Does Not include aim lamps.



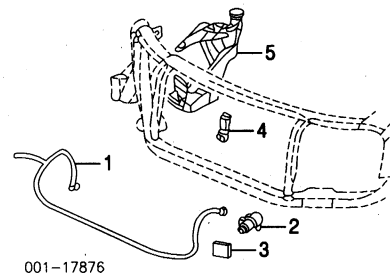
001-23116

1 Bezel, Lamp	R/L 15015698-7		72.96
2 Lamp Assy, Combination	R/L 15069673-2	.3	274.24
3 Bulb, High Beam	R/L 9441732	#.2	15.28
4 Bulb, Low Beam	R/L 1999366	#.2	15.28
*Included w/Combination Lamp Assy			
5 Bulb, Park/Signal	R/L 1999380	#.2	3.65
*R&R One Side Complete, Included in R&I/R&R Combination Lamp Assy			

6 Socket, Park/Signal Bulb	R/L 12159662		59.14
7 Harness, Front Lamp	15135780		122.11
8 Panel, Front Mtg	15174430	#2.4	166.78
*Includes R&I Front Cover, Not Included in O/H			

HEADLAMP WASHER

Refinish Headlamp Washer	R/L	.2
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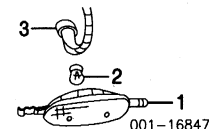


001-17876

1 Hose, Headlamp Washer	15088854		75.77
Chevrolet			
GMC-See Grille Section			
2 Nozzle, Headlamp Washer			
Chevrolet	R 15177280	#.2	119.40
	L 15177279	#.2	124.91
GMC-See Grille Section			
*w/Grille Removed, R&R Both Sides .3			
3 Cover, Headlamp Washer			
Chevrolet			
LS, LT, LTZ Model	R 15106836	.1	37.09
	L 15106835	.1	34.74
North Face Ed Model (P)	R 12335814	.1	35.12
	L 12335813	.1	35.46
(P) Paint to Match			
4 Pump, Headlamp Washer-See Windshield Section			
5 Tank Assy, Washer-See Windshield Section			

CORNERING LAMP GMC

R&I Cornering Lamp	R/L	.2
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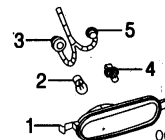


001-16847

1 Lamp, Cornering	R/L 15147829-8	.2	52.49
2 Bulb, Cornering Lamp	R/L 12450108	#.2	3.24
*Included in R&I/R&R Cornering Lamp			
3 Socket, Cornering Lamp	R/L 15306358		48.60

CORNERING/SIDE MARKER LAMP BUICK, OLDSMOBILE

R&I Cornering/Side Marker Lamp	R/L	.2
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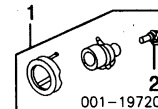


001-17877

1 Lamp, Cornering/Side Marker	R 15000391	.2	77.03
	L 15161505	.2	77.03
2 Bulb, Cornering Lamp	R/L 12450108	#.2	3.24
3 Socket, Cornering Lamp	R/L 15306358		48.60
4 Bulb, Side Marker	R/L 9421330	#.2	.67
*R&R One Side Complete, Included in R&I/R&R Cornering/Side Marker Lamp			
5 Socket, Side Marker	R/L 88986416		43.47

FOG LAMP BUICK

R&I Fog Lamp Assy	R/L	.3
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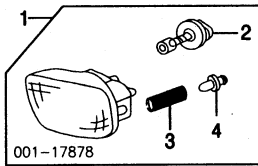
001-19720

1 Lamp Assy, Fog	R/L 15162675	.3	119.23
2 Bulb, Fog Lamp	R/L 92095787	#.2	13.63
*Included w/Fog Lamp Assy			
*Included in R&I/R&R Fog Lamp Assy			

ENVOY/RAINIER/TRAILBLAZER 2002-06

FOG LAMP CHEVROLET LS, LT, LTZ MODEL

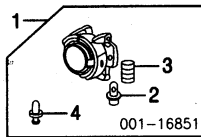
R&I Fog Lamp AssyR/L .3



1 Lamp Assy, Fog	R 15076246	.3	89.97
2 Bulb, Fog Lamp	L 15175700	.3	89.97
3 Spring, Lamp Adj	R/L 9442876	#.2	14.79
4 Retainer, Fog Lamp	R/L 16521608		3.84
	R/L 16514113		.72
*Included w/Fog Lamp Assy			

FOG LAMP CHEVROLET SS MODEL

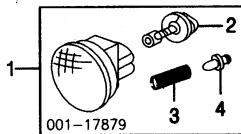
R&I Fog Lamp AssyR/L .3



1 Lamp Assy, Fog	R/L 15161503	.3	105.84
2 Bulb, Fog Lamp	R/L 9442881	#.2	12.69
3 Spring, Lamp Adj	R/L 16521608		3.84
4 Retainer, Fog Lamp	R/L 16514113		.72
*Included w/Fog Lamp Assy			

FOG LAMP GMC

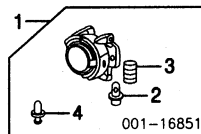
R&I Fog Lamp AssyR/L .3



1 Lamp Assy, Fog	02-04 R/L 15269042	.3	89.97
	05-06 R/L 15269042	.3	89.97
2 Bulb, Fog Lamp	R/L 9442876	#.2	14.79
3 Spring, Lamp Adj	R/L 16521608		3.84
4 Retainer, Fog Lamp	R/L 16514113		.72
*Included w/Fog Lamp Assy			

FOG LAMP OLDSMOBILE

R&I Fog Lamp AssyR/L .3

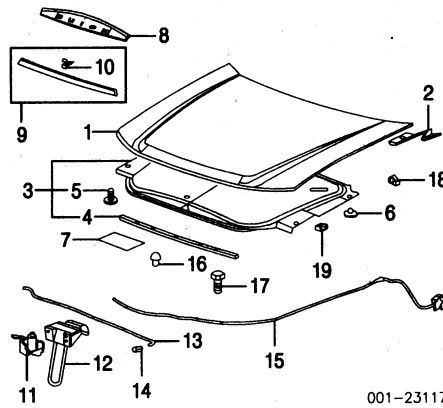


1 Lamp Assy, Fog	R/L 15161503	.3	105.84
2 Bulb, Fog Lamp	R/L 9442881	#.2	12.69
3 Spring, Lamp Adj	R/L 16521608		3.84
4 Retainer, Fog Lamp	R/L 16514113		.72
*Included w/Fog Lamp Assy			

HOOD

Use Procedure Explanations 4 and 28 with the following text.

Refinish Hood Outside	2.7
Add for Underside	1.3
Refinish Hinge	.5
R&I Hood Assy	.5
Add to R&R Hood Panel	
w/Underhood Lamp	.2

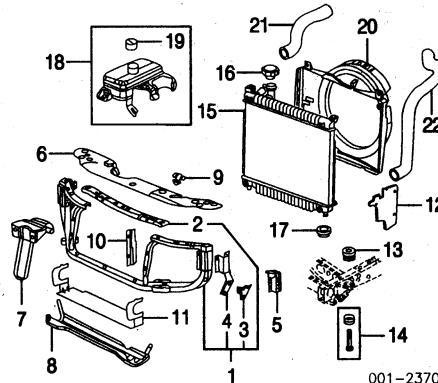


1 Panel, Hood	Buick 88980747	1.0	361.49
	Chevrolet 12478013	1.0	356.15
	GMC 12478014	1.0	342.32
	Oldsmobile 12478015	1.0	341.64
2 Hinge, Hood	R 15160699	#.3	27.40
	L 15160698	#.3	22.67
*w/Hood Removed			
3 Insulator Assy, Hood	15237896	.3	57.82
4 Seal, Front Hood	15160714	.1	10.44
5 Retainer, Front Seal (4)	15678979		4.39
*Included w/Hood Insulator Assy			
6 Retainer, Insulator (5)	20064875	1.59	
7 Brace, Hood	Buick, GMC, Oldsmobile 15097890	11.26	
8 Nameplate "BUICK"	15137209	.2	102.07
9 Moulding Assy, Front Hood	GMC 15298565	.3	40.84
10 Clip, Moulding (a) (5)	11519026	4.04	
(a) Included w/Front Hood Moulding Assy			
11 Latch, Hood	Buick, Oldsmobile 02-03 15756432	.2	45.98
	04-06 15135073	.2	31.70
	Chevrolet, GMC 15233704	.2	42.26
12 Support, Center Latch-See Cooling Section			
13 Rod, Prop Support	10393350	.1	8.79
14 Bushing, Prop Rod	15075348		4.07
15 Cable, Release	21997874	.5	16.69
16 Bumper, Center Hood	15046599		4.07
17 Bumper, Front Side Hood	R/L 10277069		4.65
18 Bumper, Rear Side Hood	R/L 15735963		1.28
19 Lamp, Underhood	02 12450086	.2	13.43

COOLING

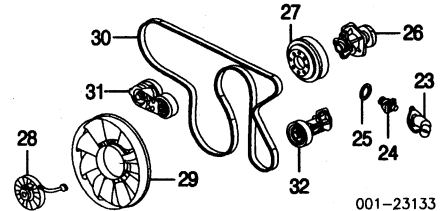
Use Procedure Explanations 5 and 28 with the following text.

Refinish Radiator Support Assy	1.5
Refinish Upper Support	.5
R&I Radiator	#2.8
*w/Grille Removed, Includes R&R Fan & Shroud	
Add to R&R Radiator Support	
To R&I/R&R Base Mechanical Components	m #.5
*Includes R&I/R&R A/C Condenser	
To Aim Lamps	.4
Evacuate & Recharge	m 1.4
Recover Refrigerant	m .3



1 Support Assy, Radiator	88937236	#8.0	398.06
*Includes R&R Rail Extension, R&I/R&R Grille, Air Cleaner Assy, Front Panel, Radiator, Fan Shroud, Combination Lamp Assemblies, Battery, Battery Tray, Hood Bumpers, Hood Latch, Prop Rod Support, Upper Tie Bar, Bumper Bracket Reint, Radiator Support Brackets, Center Latch Support, Rad Supt Sight Shield, Upper Side Baffles, Lower Front Baffle, Clips, Fasteners & Disconnect & Connect Hood Release Cable & Wiring as Necessary			

2 Bar, Upper Tie	15176209	1.0	99.20
3 Bracket, Bumper Cover	R/L 15147254-3		9.90
4 Reint, Bumper Bracket	R/L 15032353-2	1.0	13.13
*Included w/Radiator Support Assy			
5 Bracket, Rail Ext	R/L 12478036-5		45.76
6 Deflector, Front Air-See Front Bumper Section			
7 Baffle, Upper Air	15074849	.2	31.67
	2002 N.A.	.2	0.00
	2003-05		
	2006		
SS Model	15234014	.2	45.85
7 Support, Center Latch	15203353	.2	38.75
8 Plate, Skid	15082952	.1	48.17
9 Sensor, Ambient Air	15047946	.3	18.49
10 Retainer, Sensor	15152429		4.25
11 Baffle, Upper Side	Buick, GMC R 15101100		4.96
	L 15101099		4.68
	Chevrolet R/L 15101098-7		4.96
	Oldsmobile R/L 15758447-6		4.75
12 Baffle, Lower Front			
	Buick, GMC 15253120		38.75
	Chevrolet 15253120		38.75
	4.2L, 5.3L Eng 10371585		21.93
	6.0L Eng 15161007		36.60
	Oldsmobile 10380463		4.24
13 Cushion, Up Support Mtg	R/L 15768821		18.16
14 Cushion, Lower	R/L 15769290		9.74
15 Radiator			
	4.2L Eng 15196385	#2.8	465.97
	5.3L, 6.0L Eng 15196386	#2.8	540.19
*w/Grille Removed, Includes R&R Fan & Shroud			
16 Cap, Radiator	15042975		9.42
17 Cushion, Rad Mount	R/L 52486602		5.84
18 Reservoir Assy, Coolant	15144777	.5	33.81
19 Cap, Coolant Reservoir (a)	15060681		4.82
(a) Included w/Coolant Reservoir Assy			
20 Shroud, Fan			
	4.2L Eng 15170459	#2.5	40.03
	5.3L, 6.0L Eng 15204231	#2.5	40.03
*Includes R&R Fan Clutch			
21 Hose, Upper Rad			
	4.2L Eng 15160996	#.6	22.91
	5.3L, 6.0L Eng 15763316	#.6	41.31
22 Hose, Lower Rad			
	4.2L Eng 15160997	#.7	54.79
	5.3L, 6.0L Eng 15205921	#.7	33.08
*R&R Complete 1.0			



23 Housing, Thermostat			
	4.2L Eng 12572988	.9	39.55
	5.3L Eng 03-05 12581594	.9	37.27
	06 12600172	.9	37.27
	6.0L Eng 12600172	.9	37.27
24 Thermostat			
	4.2L Eng-Serviced w/Thermostat Housing		
	5.3L Eng 03-05 12581595	18.12	
	06 12600171	17.13	
	6.0L Eng 12600171	17.13	
25 Seal, Thermostat Housing			
	4.2L Eng 12581155	8.44	
	5.3L, 6.0L Eng 12570307	4.20	
26 Pump, Water			
	4.2L Eng 24576952	m #.7	107.22
	5.3L Eng 03-05 89017439	m #.7	231.42
	06 89018166	m #.7	227.01
	6.0L Eng 89018166	m #.7	227.01
*w/Fan Shroud Removed			
27 Pulley, Water Pump			
	4.2L Eng 24576970		10.94
	5.3L Eng 2002-03 12556733		d23.51
	2004-06-Serviced w/Water Pump		
	6.0L Eng-Serviced w/Water Pump		
28 Clutch, Fan	15293048	#2.5	354.92
29 Blade, Fan	15229250	#2.5	138.62
*R&R Complete, Included in R&R Fan Shroud			
30 Belt, Drive			
	4.2L Eng 12575216	.3	43.25
	Bravada, Envoy 12575216	.3	43.25
	Rainier, TrailBlazer		
	Envoy XL, Envoy XUV, TrailBlazer EXT		
	5.3L Eng 12575215	.3	42.86
	6.0L Eng 12576450	.3	59.59
	12590622	.3	41.39
31 Tensioner, Drive Belt			
	4.2L Eng 12573024	#.5	83.74
	5.3L, 6.0L Eng 12580162	#.5	69.74
32 Pulley, Belt Idler			
	4.2L Eng 24577515	#.5	34.16
	5.3L, 6.0L Eng 12580771	#.5	41.40
*R&R Complete, Includes R&R Drive Belt			

ENVOY/RAINIER/TRAILBLAZER 2002-06

A/C REFRIGERANT CAPACITIES

A/C R-134a Refrigerant Capacity

2002-06:
Front System 30 Ozs (1.875 Lbs), 850 g
Front & Rear System 48 Ozs (3.0 Lbs), 1361 g

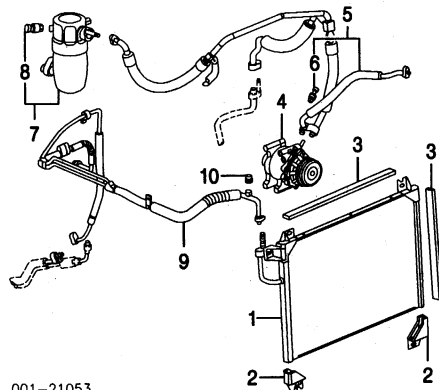
A/C /HEATER/VENTILATION

Use Procedure Explanation 6 with the following text.

W/REAR A/C

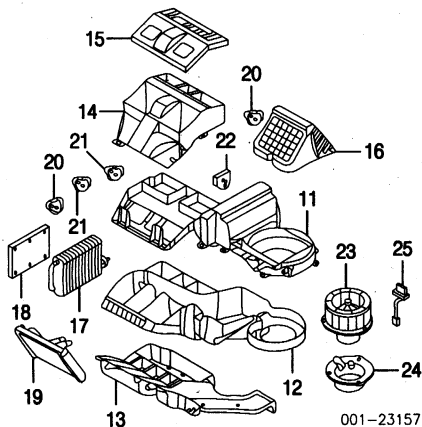
R&I Condenser.....	m	#4
<i>#w/Radiator Removed</i>		
Evacuate & Recharge System.....	m	1.4
Recover Refrigerant.....	m	.3

NOTE: R&R Does Not include recover, evacuate and recharge system.



001-21053

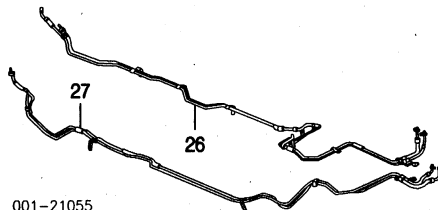
1 Condenser				
4.2L Eng	52495585	m	#4	381.22
5.3L Eng	88986836	m	#4	381.22
<i>#w/Radiator Removed</i>				
2 Bracket, Condenser	R/L 15162218-7			4.04
3 Seal, Foam				
Upper/Lower (2)	15162216			4.16
Side	R/L 15162215			4.04
4 Compressor				
4.2L Eng	15198475	m	1.7	779.17
5.3L Eng	15196708	m	1.7	573.52
Belt, A/C				
4.2L Eng-See Cooling Section				
5.3L Eng	12576446	.5		16.73
<i>(Serviced w/Drive Belt)</i>				
5 Hose Assy, Compressor				
4.2L Eng	02 15165916	m	1.0	245.20
	03-06 15185276	m	1.0	255.01
5.3L Eng	15175349	m	1.0	184.93
	22664328	m	.5	52.68
6 Sensor, Pressure (a)				
(a) Included w/Compressor Hose Assy				
7 Receiver/Drier Assy	02 88986802	m	.5	141.94
	03-06 89040308	m	.5	141.97
	89040362	m	.3	34.32
8 Switch, Cycling (b)				
(b) Included w/Receiver/Drier Assy				
9 Tube, Evaporator	02 15183719	m	.6	141.87
	03-06 15139726	m	.6	141.87
10 Cap, Evaporator Tube	52458768			5.07



001-23157

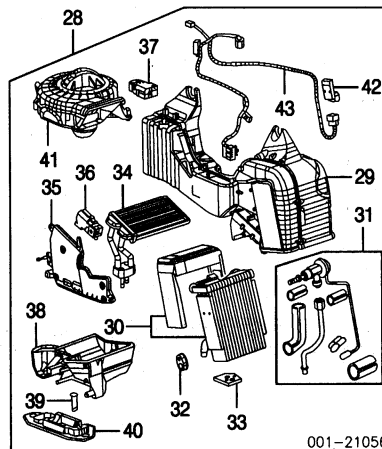
11 Case, Upper Evaporator	02 52489408	m	#2.3	131.81
	03-06 89018761	m	#2.3	36.42
12 Case, Lower Evaporator	02 52489409	m	#2.3	172.59
	03-05 52493544	m	#2.3	36.43
	06 89018762	m	#2.3	36.43
13 Case, Heater	02 52489410	m	#2.3	14.42
	03-06 89018763	m	#2.3	13.87
14 Case, Evaporator	02 52489419	m	#2.3	106.78

15 Case, Blower	03-06 89018644	m	#2.3	106.78
	52489420	m	#2.3	181.65
16 Case, Air Distribution	52489416	m	#2.3	175.22
<i>#R&R Complete, w/Instrument Panel Removed</i>				
17 Core, Evaporator	02 52487350	m	#2.7	341.76
	03-06 52498635	m	#2.7	322.18
18 Filter, Evaporator	52484807	.5		113.53
19 Core, Heater	02 52495721	m	#2.9	172.89
	03-06 52498633	m	#2.9	91.45
<i>Actuator, Temp Valve</i>				
20 Right (2)	R 89018365	m	#3	187.65
21 Left (2)	L 89018375	m	#3	127.87
<i>#w/Instrument Panel Removed</i>				
22 Cam, Mode Control	02 89018525	m		52.96
	03-06 15218264	m		22.15
23 Motor & Fan, Blower (c)	89018747	m	.8	123.25
<i>(c) Order by Application</i>				
24 Cover, Blower Motor	N.A.	m		0.00
25 Module, Control	52494707	m	.8	110.40



001-21055

26 Tube, Aux Evaporator	15113349	m		373.87
27 Inlet	15293725	m		381.35
27 Outlet (c)	15139207	m		127.70
<i>Tube, Aux Compressor (c)</i>				
<i>(c) Order by Application</i>				



001-21056

28 Module Assy, Rear A/C/Heater-Serviced by Components				
29 Case, Rear Evaporator/Heater	89023340	m	#1.9	69.82
30 Core, Evaporator	02-04 89023466	m	#2.3	341.76
	05-06 89023466	m	#2.3	341.76
<i>#w/Rear Quarter Trim Removed</i>				
31 Valve, Expansion	88892986	m		105.67
32 Grommet, Evap Tube	88986238	m		3.94
33 Gasket, Evaporator	88892985	m		17.14
34 Core, Heater	89023339	m	#2.0	118.09
35 Cover, Heater Core	89023464	m		3.94
36 Actuator, Temp Valve	88892975	m	#4	54.56
37 Actuator, Mode Valve	88892975	m	#4	54.56
<i>#w/Rear Quarter Trim Removed</i>				
38 Case, Lower Evap	02-04 89023467	m		32.82
	05-06 89023467	m		32.82
39 Tube, Drain	88986239	m		4.53
40 Seal, Evap Tube (c)	89024904	m		33.95
<i>(c) Order by Application</i>				
41 Motor, Blower	88892974	m	#6	184.25
42 Module, Blower Motor	88892976	m	#4	125.12
<i>#w/Rear Quarter Trim Removed</i>				
43 Harness, Wiring	88892995	m		42.31

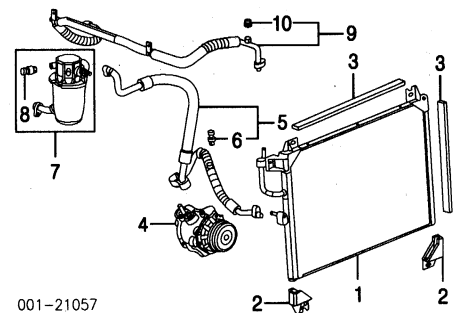
W/O REAR A/C

R&I Condenser.....	m	#4
<i>#w/Radiator Removed</i>		
Evacuate & Recharge System.....	m	1.4
Recover Refrigerant.....	m	.3

NOTE: R&R Does Not include recover, evacuate and recharge system.

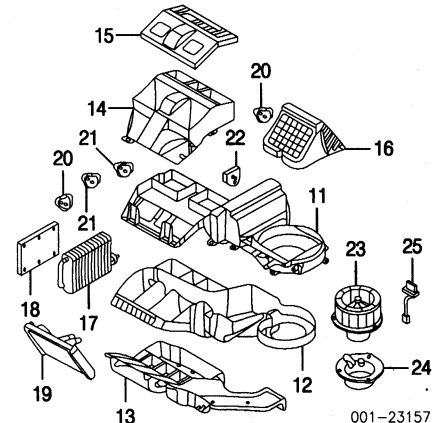
Illustration Located in Next Column

1 Condenser				
4.2L Eng	52495585	m	#4	381.22
5.3L, 6.0L Eng	88986836	m	#4	381.22



001-21057

<i>#w/Radiator Removed</i>				
2 Bracket, Condenser	R/L 15162218-7			4.04
3 Seal, Foam				
Upper/Lower (2)	15162216			4.16
Side	R/L 15162215			4.04
4 Compressor				
4.2L Eng	15198475	m	1.7	779.17
5.3L, 6.0L Eng	15196708	m	1.7	573.52
Belt, A/C				
4.2L Eng-See Cooling Section				
5.3L Eng	12576446	.3		16.73
<i>(Serviced w/Drive Belt)</i>				
5 Hose Assy, Compressor				
4.2L Eng	02 15092551	m	1.0	215.39
	03-06 15185275	m	1.0	148.92
5.3L Eng	04-05 10378754	m	1.0	183.40
	06 15276426	m	1.0	183.04
	15276426	m	1.0	183.04
	22664328	m	.4	52.68
6 Sensor, Pressure (a)				
(a) Included w/Compressor Hose Assy				
7 Receiver/Drier Assy	02 89018645	m	.5	152.72
	03-06 15132114	m	.5	141.97
	89040362	m	.4	34.32
8 Switch, Cycling (b)				
(b) Included w/Receiver/Drier Assy				
9 Tube Assy, Evaporator	02 15064837	m	.6	94.45
	03-06 15125284	m	.6	94.45
10 Cap, Evaporator Tube (c)	52458768			5.07
<i>(c) Included w/Evaporator Tube Assy</i>				



001-23157

11 Case, Upper Evaporator	02 52489408	m	#2.3	131.81
	03-06 89018761	m	#2.3	36.42
12 Case, Lower Evaporator	02 52489409	m	#2.3	172.59
	03-05 52493544	m	#2.3	36.43
	06 89018762	m	#2.3	36.43
13 Case, Heater	02 52489410	m	#2.3	14.42
	03-06 89018763	m	#2.3	13.87
14 Case, Evaporator	02 52489419	m	#2.3	106.78
	03-06 89018644	m	#2.3	106.78
15 Case, Blower	52489420	m	#2.3	181.65
16 Case, Air Distribution	52489416	m	#2.3	175.22
<i>#R&R Complete, w/Instrument Panel Removed</i>				
17 Core, Evaporator	02 52487350	m	#2.7	341.76
	03-06 52498635	m	#2.7	322.18
18 Filter, Evaporator	52484807	.5		113.53
19 Core, Heater	02 52495721	m	#2.9	172.89
	03-06 52498633	m	#2.9	91.45
<i>Actuator, Temp Valve</i>				
20 Right (2)	R 89018365	m	#3	187.65
21 Left (2)	L 89018375	m	#3	127.87
<i>#w/Instrument Panel Removed</i>				
22 Cam, Mode Control	02 89018525	m		52.96
	03-06 15218264	m		22.15
23 Motor & Fan, Blower (d)	89018747	m	.8	123.25
<i>(d) Order by Application</i>				
24 Cover, Blower Motor	N.A.	m		0.00
25 Module, Control	52494707	m	.8	110.40

FRONT FENDER

Use Procedure Explanations 7 and 28 with the following text.

ENVOY/RAINIER/TRAILBLAZER 2002-06

AIR BAG SYSTEM Cont'd

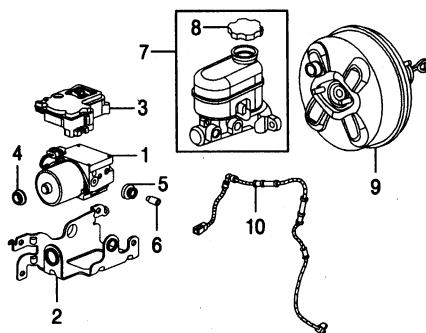
SIDE Cont'd

TrailBlazer EXT, Envoy XL	R/L 15252263-2	m	#.8	332.79
Envoy XUV	R/L 15233241-0	m	#.8	332.79
#w/Headliner Removed				
6 Bolt, Mounting (5/Side)	R/L 11588337			.40
#w/Center Pillar Trim Removed				
7 Sensor, Roll Over	15824777	m		210.25

ABS/BRAKES

Bleed Brake System				
w/4 Wheel ABS		m	1.0	
w/2 Wheel ABS		m	.8	

NOTE: R&R Does Not include bleed brake system.



001-17888

1 Valve, Brake Press Modulator				
2002-05				
w/Traction Control	88964381	m	1.0	477.73
w/o Traction Control	89027152	m	1.0	344.18
2006	19148813	m	1.0	354.26
Order by Application				
2 Bracket, Valve				
02	88935740			56.68
03-05	88935756			32.56
06	19148814			22.17
3 Module, ABS Control				
2002-05				
w/Traction Control	02 88935759	m	.9	773.54
03-05	19148772	m	.9	285.97
w/o Traction Control	02-03 19149019	m	.9	655.28
04-05	15125070	m	.9	326.73
2006	15813054	m	.9	237.41
Order by Application				
4 Bushing, Front Mtg				
	12389626			10.10
5 Bushing, Side Mtg (2)				
	12473002			.96
6 Bolt, Brake Module (2)				
02-05	12473003			4.25
06	89027160			3.51
7 Cylinder Assy, Brake Master				
02-05	18060788	m	.9	203.34
06	15142479	m	.9	127.44
8 Cap, Reservoir				
	18060795			26.97
9 Booster, Brake				
2002-04				
2005	18047694	m	#1.3	225.96
10 Sensor, Front ABS-See Front Suspension Section				
2006				
w/DOD	10392077	m	#1.3	198.67
w/o DOD	18047694	m	#1.3	225.96
Includes R&R Brake Master Cylinder Assy				
4.2L, 6.0L Eng	15267004	m	#1.3	104.28
5.3L Eng	15267005	m	#1.3	137.56
10 Sensor, Front ABS-See Front Suspension Section				
2006				
4.2L, 6.0L Eng	15267004	m	#1.3	104.28
5.3L Eng	15267005	m	#1.3	137.56
10 Sensor, Rear ABS				
	R/L 15131391	m		68.73

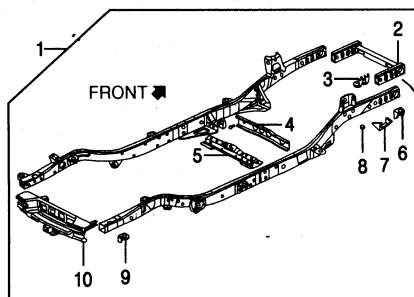
FRAME

Use Procedure Explanation 9 with the following text.

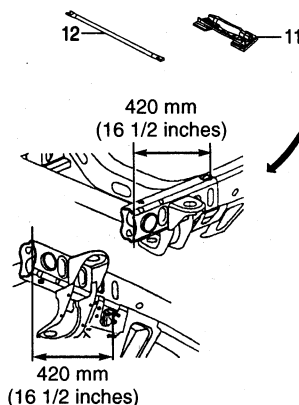
Add to R&R Frame		m	2.0	
w/4WD		m	.1	
w/Cruise Control		m	.1	
w/Skid Plate			.3	

Illustration Located in Next Column

1 Frame Assy				
Buick				
4.2L Eng	04-05 15259133	27.0	2116.07	
	06 15116318	27.0	2116.07	
5.3L Eng	04-05 15259134	27.0	1783.55	
	06 15116323	27.0	2116.07	
Chevrolet, GMC				
TrailBlazer, Envoy				
2002-03 (a)	15180184	27.0	2421.99	
2004-05				
4.2L Eng	15259133	27.0	2116.07	
5.3L Eng	15259134	27.0	1783.55	
2006				
4.2L Eng	15116318	27.0	2116.07	
5.3L, 6.0L Eng	15116323	27.0	2116.07	



001-16858



TrailBlazer EXT, Envoy XL				
2002-03	19150358	27.0	3537.96	
2004				
4.2L Eng	15116319	27.0	2416.29	
5.3L Eng	15117296	27.0	2961.76	
2005				
4.2L Eng	15116319	27.0	2416.29	
5.3L Eng	15136539	27.0	2717.76	
2006				
4.2L Eng	15116319	27.0	2416.29	
5.3L Eng	15116320	27.0	2416.29	
Envoy XUV				
2004				
4.2L Eng	10356557	27.0	2717.77	
5.3L Eng	15117298	27.0	2961.76	
2005				
4.2L Eng	15259488	27.0	2717.77	
5.3L Eng	15136540	27.0	2717.76	
Oldsmobile				
2002-03 (a)	15180184	27.0	2421.99	
2004	15259133	27.0	2116.07	
(a) Order by Application				
2 Frame, Front Half				
02-05	89040431	#7.5	586.59	
06	N.A.	#7.5	0.00	
#w/Stabilizer Bar Bracket Removed, Section 420 mm From Forward End of Rail				
3 Bracket, Rad Support				
R/L	15019814-3	1.0	18.54	
4 Support, Steering Gear				
R/L	15019853	2.0	112.23	
5 Xmb, Trans Support				
R/L	15020364	.6	139.30	
6 Mount, Frt Body-Serviced w/Frame Assy				
7 Bracket, Frt Stab Shaft				
R/L	12479994-3	1.0	48.85	
8 Spacer, Frt Stab Shaft				
R/L	15065935	2.53		
9 Mount, Rear Body-Serviced w/Frame Assy				
10 Bar, Impact (HSS)				
	15094349	#.6	404.11	
Includes w/Frame Assy				
#w/Rear Cover Removed				
11 Xmb, Steering Gear				
	15085421	2.0	62.67	
12 Brace, Frame				
Buick, Oldsmobile	15752337	9.83		
Chevrolet, GMC				
TrailBlazer, Envoy	15752337	9.83		
TrailBlazer EXT, Envoy XL, Envoy XUV	15076943	44.76		
Cushion, Upper Body Mount				
No. 1	R/L 15289913	204.66		
No. 2				
Buick, Oldsmobile	R/L 15056813	19.79		
Chevrolet, GMC				
TrailBlazer, Envoy	R/L 15056813	19.79		
TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 15079664	21.66		
No. 3				
Buick, Oldsmobile	R/L 15056814	21.66		
Chevrolet, GMC				
TrailBlazer, Envoy	R/L 15056814	21.66		
TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 15056812	21.66		
No. 4				
Buick, Oldsmobile	R/L 15056815	23.18		
Chevrolet, GMC				
TrailBlazer, Envoy	R/L 15056815	23.18		
TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 15056812	30.32		
No. 5				
Buick, Oldsmobile	R/L 15056816	25.00		
Chevrolet, GMC				

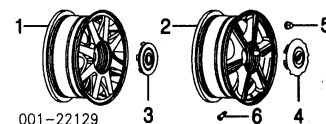
TrailBlazer, Envoy	R/L 15056816	25.00		
TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 15079665	27.26		
Cushion, Lower Body Mount (5/Side)				
Buick, Oldsmobile	02-03 R/L 21998827	13.58		
	04-06 R/L 21998826	13.97		
Chevrolet, GMC				
TrailBlazer, Envoy	02-03 R/L 21998827	13.58		
	04-06 R/L 21998826	13.97		
TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 21998826	13.97		
Bolt, Body Mount (5/Side)	R/L 11518079	4.25		

WHEEL

Use Procedure Explanation 10 with the following text.

ALLOY WHEEL BUICK

Add to R&I Spare Wheel & Tire Assy 2

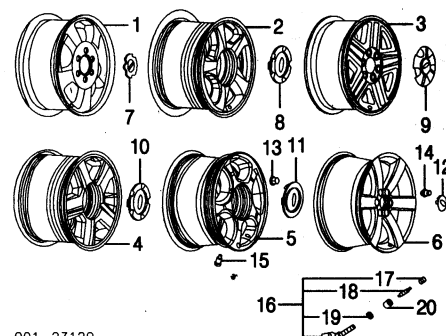


001-22129

Wheel, Alloy				
1	RPO-N75	9594938	.3	486.54
2	RPO-N80	9593400	.3	611.80
Cap, Wheel				
3	RPO-N75	9594939		53.81
4	RPO-N80	9595880		25.19
5	Nut, Wheel	04 22526184		4.49
		05-06 9594681		4.65
6	Stem, Valve	274288		2.00

ALLOY WHEEL CHEVROLET

Add to R&I Spare Wheel & Tire Assy 2

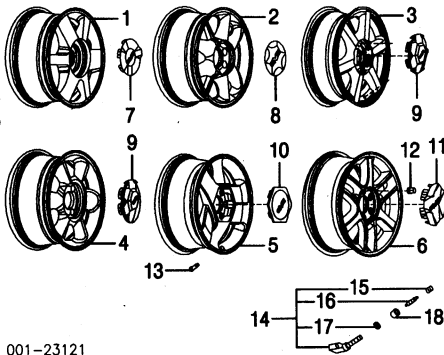


001-23120

Wheel, Alloy				
16x7				
1	RPO-QC3	9593377	.3	353.78
2	RPO-QC4	02-03 9593372	.3	353.78
17x7				
RPO-N74				
3	2002-03	9593382	.3	383.30
4	2004-06	9594946	.3	515.75
5	RPO-N75	04-06 9594944	.3	515.75
6	20x8	06 88967354	.3	465.39
Cap, Wheel				
16" Wheels				
7	RPO-QC3	9595401		59.52
8	RPO-QC4	02-03 9593374		41.97
17" Wheels				
RPO-N74				
9	2002-03	9593384		64.40
10	2004-06	9594947		53.09
11	RPO-N75	04-06 9594945		51.90
12	20" Wheels	06 9595887		6.86
Nut, Wheel				
13	16", 17" Wheels	02-04 22526184		4.49
		05-06 9594681		4.65
14	20" Wheels	06 9594682		7.35
15	Stem, Valve	274288		2.00
16	Sensor Assy, Tire Pressure	06 25774006		51.45
17	Cap, Sensor	06 25731359		4.16
18	Valve, Tire	06 25715244		3.66
19	Grommet, Sensor	06 25754190		3.42
Includes w/Tire Pressure Sensor Assy				
20	Nut, Sensor	06 15125473		4.46

ALLOY WHEEL GMC

Add to R&I Spare Wheel & Tire Assy 2

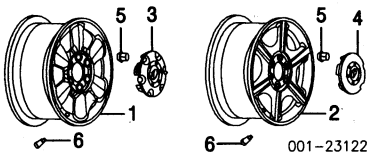


001-23121

Wheel, Alloy			
1	RPO-N75	02-03 9593387	.3 405.53
		04-06 9594936	.3 486.54
2	RPO-N77	9593391	.3 382.55
3	RPO-N80		
4	Denali Model	05-06 9593400	.3 611.80
	SLE, SLT Model	02 9595181	.3 673.09
		03-06 9595182	.3 661.24
5	RPO-P45	04 9594594	.3 486.54
		05-06 88964289	.3 567.20
		06 88967357	.3 465.39
6	18x8" Cap, Wheel		
7	RPO-N75	02-03 9593389	23.88
		04-06 9594937	50.80
8	RPO-N77	9595346	23.75
9	RPO-N80		
	Denali Model	05-06 9596044	22.52
	SLE, SLT Model	02 9593397	64.40
		03-06 9595085	89.30
10	RPO-P45	04-06 9595949	31.50
11	18" Wheels	06 9595876	24.71
12	Nut, Wheel	02-04 22526184	4.49
		05-06 9594681	4.65
13	Stem, Valve	274288	2.00
14	Sensor Assy, Tire Pressure	06 25774006	51.45
15	Cap, Sensor	06 25731359	4.16
16	Valve, Tire	06 25715244	3.68
17	Grommet, Sensor	06 25754190	3.42
	*Included w/ Tire Pressure Sensor Assy		
18	Nut, Sensor	06 15125473	4.46

ALLOY WHEEL OLDSMOBILE

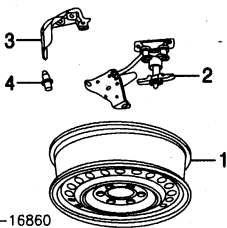
Add to R&I Spare Wheel & Tire Assy..... 2



001-23122

Wheel, Alloy			
1	RPO-N77	9593399	.3 405.53
2	RPO-N80	9593400	.3 611.80
3	RPO-N77	9593402	38.29
4	RPO-N80		
	"FINAL 500"	9595750	62.58
	Rocket Emblem	9593403	67.93
5	Nut, Wheel	22526184	4.49
6	Stem, Valve	274288	2.00

SPARE WHEEL & HARDWARE



001-16860

1	Wheel, Spare		
	16x7		
	02 9593367	152.58	
	03-06 9593367	152.58	
	9593405	223.64	
2	Holst, Spare Wheel		
	Buick, Chevrolet, Oldsmobile	15247311	97.30
	GMC	15247311	97.30
	Envoy, Envoy XL	15247312	99.60
	Envoy XUV		

3	Shield, Spare Heat	15771378	15.61
4	Retainer, Heat Shield	11519444	1.80

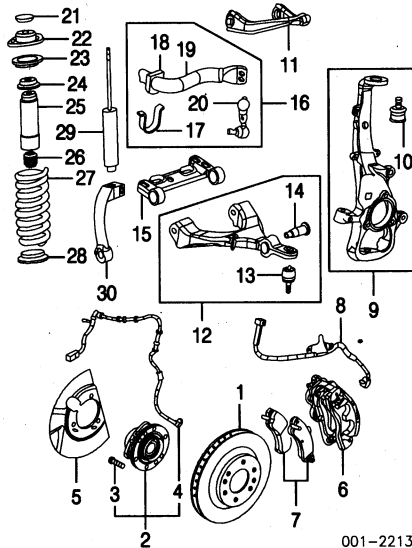
FRONT SUSPENSION

Use Procedure Explanation 11 with the following text.

R&I Suspension (One Side).....	R/Lm	2.3
O/H Suspension (Includes R&I)		
One Side.....	R/Lm	3.0
Both Sides.....	m	5.8
Adjust Front Alignment.....	m	1.5
Bleed Brake System		
w/4 Wheel ABS.....	m	1.0
w/2 Wheel ABS.....	m	.8

NOTE 1: R&I/R&R or O/H Does Not include alignment or bleed brake system.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.



001-22133

1	Rotor, Brake		
	Buick, Oldsmobile		
	4.2L Eng	R/L 18060664	m #.6 148.04
	5.3L Eng	04-06 R/L 18060665	m #.6 148.04
	Chevrolet, GMC		
	TrailBlazer, Envoy		
	4.2L Eng	R/L 18060664	m #.6 148.04
	5.3L Eng	05-06 R/L 18060665	m #.6 148.04
	6.0L Eng	06 R/L 15294772	m #.6 96.71
	TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 18060665	m #.6 148.04
	#R&R Both Sides 1.0		
2	Hub Assy	R/L 15130858	m #1.1 330.00
	#Includes R&R Rotor, R&R Both Sides 2.0		
3	Stud, Wheel (5/8 Side)	R/L 15158306	m #.6 4.56
4	Sensor, Front ABS	R/L 15158254	m #.6 55.19
	#Included w/Hub Assy		
	#R&R Both Sides 1.0		
5	Shield, Splash		
	Buick, Oldsmobile		
	4.2L Eng	R/L 15001401-0	m #.2 14.23
	5.3L Eng	04-06 R 15753012	m #.2 14.23
		L 15753011	m #.2 13.55
	Chevrolet, GMC		
	TrailBlazer, Envoy		
	4.2L Eng	R/L 15001401-0	m #.2 14.23
	5.3L Eng	05-06 R 15753012	m #.2 14.23
		L 15753011	m #.2 13.55
	6.0L Eng	06 R 15753012	m #.2 14.23
		L 15753011	m #.2 13.55
	TrailBlazer EXT, Envoy XL, Envoy XUV	R 15753012	m #.2 14.23
		L 15753011	m #.2 13.55
	#w/Rotor Removed		
6	Caliper, Brake	02-03 R/L 12497784-3	m #.5 212.30
		04-06 R/L 88966986-5	m #.5 212.30
	#R&R Both Sides .8, w/Rotor Removed Deduct .3		
7	Pad Set, Brake		
	Buick, Oldsmobile		
	4.2L Eng	02-05 88964423	m #1.0 95.00
		06 88965681	m #1.0 122.20
	5.3L Eng	04-05 88964424	m #1.0 95.00
		06 88965681	m #1.0 122.20
	Chevrolet, GMC		
	TrailBlazer, Envoy		
	4.2L Eng	02-05 88964423	m #1.0 95.00
		06 88965681	m #1.0 122.20
	5.3L Eng	05 88964424	m #1.0 95.00
		06 88965681	m #1.0 122.20
	6.0L Eng	06 88965687	m #1.0 157.26
	TrailBlazer EXT, Envoy XL, Envoy XUV	02 88964423	m #1.0 95.00
		03-05 88964424	m #1.0 95.00
		06 88965681	m #1.0 122.20

#Deduct .5 for Each Caliper Removed			
8	Hose, Front Brake	02-05 R/L 15112267-8	m #.3 33.44
		06 R/L 15786537-8	m #.3 34.78
#w/Caliper Removed Deduct .2			
9	Knuckle Assy, Steering		
	Buick	R/L 18060690-89	m #1.8 534.85
	Chevrolet, GMC		
	TrailBlazer, Envoy		
	2002		
	1st Design	R/L 18060667-6	m #1.8 546.09
	2nd Design	R/L 18060690-89	m #1.8 534.85
	2003-06	R/L 18060690-89	m #1.8 534.85
	TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 18060690-89	m #1.8 534.85
	Oldsmobile		
	2002		
	1st Design	R/L 18060667-6	m #1.8 546.09
	2nd Design	R/L 18060690-89	m #1.8 534.85
	2003-04	R/L 18060690-89	m #1.8 534.85
	#Includes R&R Brake Rotor, Hub Assy & Splash Shield		
10	Joint, Upper Ball (a)	R/L 22157320	m 75.00
	(a) Included w/Steering Knuckle Assy		
11	Arm, Upper Control	R/L 15856683-2	m #1.1 67.22
	#w/Knuckle Removed Deduct .7		
12	Arm Assy, Lower Control	02-03 R/L 15183145	m #1.3 217.06
		L 15183144	m #1.3 241.73
		04-06 R/L 19133556-5	m #1.3 283.56
	#w/Knuckle Removed Deduct .8		
13	Joint, Lower Ball (b)	R/L 22157319	m #1.6 92.34
	#R&R One Side Complete, w/Knuckle Removed Deduct .8		
14	Bushing, Shock Mounting (b)	R/L 15018251	m 68.10
	2002-03		
	2004-06-Serviced w/Lower Control Arm Assy		
	(b) Included w/Lower Control Arm Assy		
15	Bracket, Lwr Cont Arm	02-05 R/L 15196625-4	m 193.26
		06 R/L N.A.	0.00
16	Bar Assy, Stabilizer		
	Buick, Oldsmobile		
	2002-03		
	w/Auto Level Control	15167260	m #1.0 238.61
	w/o Auto Level Control	15167261	m #1.0 248.95
	2004-06-Serviced by Components		
	Chevrolet, GMC		
	TrailBlazer, Envoy		
	2002-03		
	w/Auto Level Control	15167260	m #1.0 238.61
	w/o Auto Level Control	15167261	m #1.0 248.95
	2004-06-Serviced by Components		
	TrailBlazer EXT, Envoy XL, Envoy XUV		
	2002-03	15167260	m #1.0 238.61
	2004-06-Serviced by Components		
	#Not Included in O/H		
17	Bracket, Stabilizer Bar (c)	02-03 R/L 15075226	m #.3 12.93
		04-06 R/L 15203090	m #.3 12.11
18	Bushing, Stabilizer Bar (c)		
	Buick, Oldsmobile		
	2002-03		
	w/Auto Level Control	R/L 15001095	m #.3 5.88
	w/o Auto Level Control	R/L 15001092	m #.3 5.88
	2004-06	R/L 15128365	m #.3 7.98
	Chevrolet, GMC		
	TrailBlazer, Envoy		
	2002-03		
	w/Auto Level Control	R/L 15001095	m #.3 5.88
	w/o Auto Level Control	R/L 15001092	m #.3 5.88
	2004-05	R/L 15128365	m #.3 7.98
	2006		
	Denali Model	R/L 15125531	m #.3 9.64
	LS, LT, SLE, SLT Model	R/L 15128365	m #.3 7.98
	SS Model	R/L 15125531	m #.3 9.64
	TrailBlazer EXT, Envoy XL, Envoy XUV		
	2002-03	R/L 15001095	m #.3 5.88
	2004-05	R/L 15128365	m #.3 7.98
	2006		
	Denali Model	R/L 15125531	m #.3 9.64
	LS, LT, SLE, SLT Model	R/L 15128365	m #.3 7.98
	#R&R One Side Complete, Not Included in O/H		
19	Bar, Stabilizer (c)		
	Buick, Oldsmobile		
	2002-03-Serviced w/Stabilizer Bar Assy		
	2004-06	15201847	m #.8 117.63
	Chevrolet, GMC		
	TrailBlazer, Envoy		
	2002-03-Serviced w/Stabilizer Bar Assy		
	2004-05	15201847	m #1.0 117.63
	2006		
	Denali Model	15125526	m #1.0 115.69
	LS, LT, SLE, SLT Model	15201847	m #1.0 117.63
	SS Model	15125526	m #1.0 115.69
	TrailBlazer EXT, Envoy XL, Envoy XUV		
	2002-03-Serviced w/Stabilizer Bar Assy		
	2004-05	15201847	m #1.0 117.63
	2006		
	Denali Model	15125526	m #1.0 115.69
	LS, LT, SLE, SLT Model	15201847	m #1.0 117.63
20	Link, Stabilizer (c)	02-03 R 12479233	m #.4 76.81
		L 12479231	m #.4 76.81
		04-06 R/L 15102673-4	m #.4 51.60
	(c) Included w/Stabilizer Bar Assy		
	#Not Included in O/H		
21	Washer, Front Spring	R/L 15758160	m #1.4 4.71
22	Insulator, Upper Spring	R/L 15743856	m #1.4 37.19
23	Cushion, Spring	R/L 15059301	m #1.4 31.09
24	Retainer, Spring Bumper	R/L 15737063	m #1.4 3.44
25	Boot, Shock	R/L 15196797	m #1.4 12.62
26	Bumper, Shock		
	2002-05	R/L 15159045	m #1.4 17.70
	2006 (d)	R/L 15780418	m #1.4 15.11
27	Spring, Coil (d)	R/L 15125884	m #1.4 89.15
	(d) Order by Application		
28	Insulator, Lwr Spring	R/L 15757064	m #1.4 5.50

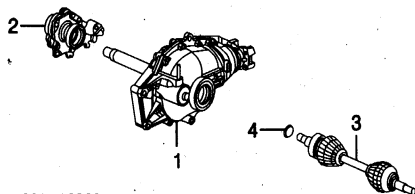
ENVOY/RAINIER/TRAILBLAZER 2002-06

FRONT SUSPENSION Cont'd

29 Absorber, Shock (d)	R/L 15098727	m	#1.4	184.84
(d) Order by Application				
30 Yoke, Frt Shock	R/L 15743860	m	#1.4	71.36
#R&R One Side Complete, w/Lower Control Arm Removed				
Deduct .7, R&R Both Sides 2.6				

FRONT DRIVE AXLE

R&I Front Differential Assy	m	9.0
Add to R&I/R&R Front Differential Assy		
w/Skid Plate	m	.3
R&I Axle Shaft Assy	R/Lm	#6
#w/Necessary Suspension Components Removed		



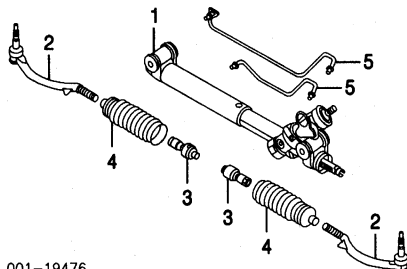
001-16862

1 Carrier, Frt Differential				
3.42 Axle Ratio (RPO-GU6)	15054995	m	9.4	1665.36
3.73 Axle Ratio (RPO-GT4)	15292867	m	9.4	2213.77
4.10 Axle Ratio (RPO-GT5)	15292868	m	9.4	957.74
Actuator, Frt Drive Axle	12471631	m	#3	105.81
2 Bearing, Inter Shaft				
Buick, Oldsmobile	02 15884291	m	#5	599.41
	03-06 15884291	m	#5	599.41
Chevrolet, GMC	15200681	m	#5	417.33
#w/Axle Shaft Assy Removed				
3 Shaft Assy, Axle	R/L 26079789	m	#6	569.54
#w/Necessary Suspension Components Removed				
Joint, CV	R/L 26059673	m	#6	413.19
Boot Kit, CV Joint	R/L 26059671	m	#6	35.68
Joint, Tripot	R/L 26059677	m	#6	360.58
Boot Kit, Tripot Joint	R/L 26059675	m	#6	34.98
#Included w/Axle Shaft Assy				
#R&R One Side Complete, w/Axle Shaft Assy Removed				
4 Ring, Shaft Retaining	R/L 14041989	m		4.25
Nut, Axle	R/L 10289657	m		7.85

FRONT STEERING LINKAGE/GEAR

R&I Steering Gear Assy	m	2.8
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NOTE: R&I/R&R Does Not include check or adjust alignment.



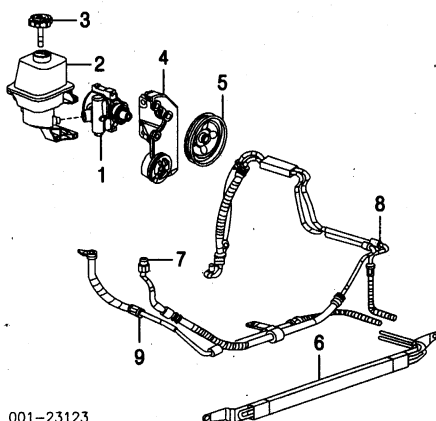
001-19476

1 Gear, Steering				
Buick	88965356	m	3.6	R610.33
Chevrolet, GMC				
TrailBlazer, Envoy				
2002				
1st Design	26089516	m	3.6	R788.81
2nd Design	88965356	m	3.6	R610.33
2003-04	88965356	m	3.6	R610.33
2005	88965356	m	3.6	R610.33
2006				
L.S. LT, SLE, SLT Model	88965356	m	3.6	R610.33
SS Model	N.A.	m	3.6	0.00
TrailBlazer EXT, Envoy XL, Envoy XUV				
02	26100285	m	3.6	R899.10
03-06	88967181	m	3.6	R356.62
Oldsmobile				
2002				
1st Design	26089516	m	3.6	R788.81
2nd Design	88965356	m	3.6	R610.33
2003-04	88965356	m	3.6	R610.33
2 Rod Kit, Outer Tie				
2002				
1st Design	R 26089598	m	.3	105.97
	L 26089597	m	.3	130.38
2nd Design	R/L 26100287-6	m	.3	141.96
2003-04	R/L 26100287-6	m	.3	141.96
3 Rod Kit, Inner Tie				
2002				
1st Design	R/L 26089596	m	#4	123.27
2nd Design	R/L 26100288	m	#4	141.96
2003-06	R/L 26100288	m	#4	141.96
#w/Steering Gear Assy Removed, R&R Both Sides .6				
4 Boot Kit, Steering Gear	26089593	m		68.74

5 Pipe, Fluid R/L 26089595-4 m 35.58

STEERING PUMP

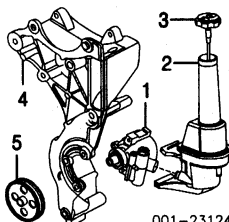
4.2L ENG



001-23123

1 Pump, Steering				
Buick	04-05 26112229	m	1.8	155.08
	06 26112227	m	1.8	241.86
Chevrolet, GMC				
TrailBlazer, Envoy	02-05 26112229	m	1.8	155.08
	06 26112227	m	1.8	241.86
TrailBlazer EXT, Envoy XL, Envoy XUV				
	88963483	m	1.8	127.34
Oldsmobile	02-04 26112229	m	1.8	155.08
2 Reservoir, Steering Pump	88963627	m		61.53
3 Cap, Reservoir	26095340	m		14.24
4 Bracket, Pump Mtg	24577495	m		40.28
5 Pulley, Pump				
Buick	04-06 24577496	m	#5	37.30
Chevrolet, GMC				
TrailBlazer, Envoy	24577496	m	#5	37.30
TrailBlazer EXT, Envoy XL, Envoy XUV				
	12569544	m	#5	35.87
Oldsmobile	02-04 24577496	m	#5	37.30
#Included in R&R Steering Pump				
Belt, Drive-See Cooling Section				
6 Cooler, Steering Fluid	15009093	m	1.0	133.48
7 Hose, Gear Inlet	26095037	m	#2.2	222.54
8 Hose, Gear Outlet	26095038	m	#2.2	90.85
#R&R Complete				
9 Hose, Cooler/Pump	26087520	m	.9	55.48

5.3L, 6.0L ENG

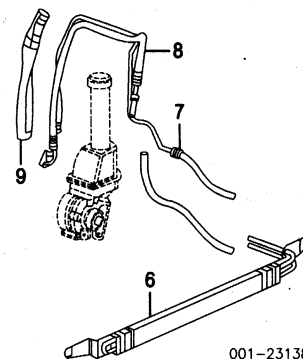


001-23124

1 Pump Assy, Steering				
5.3L Eng				
Buick	26112227	m	1.8	241.86
Chevrolet, GMC				
TrailBlazer, Envoy	05-06 26112227	m	1.8	241.86
TrailBlazer EXT, Envoy XL, Envoy XUV				
	03-06 26112202	m	1.8	187.83
6.0L Eng	06 88965512	m	1.8	158.39
2 Reservoir, Steering Pump	26099941	m		101.13
3 Cap, Reservoir	26091076	m		16.48
#Included w/Steering Pump Assy				
4 Bracket, Steering Pump/Alternator	12567922	m		120.52
5 Pulley, Pump	12569456	m	#5	31.94
#Included in R&R Steering Pump				
Belt, Drive-See Cooling Section				

Illustration Located in Next Column

6 Cooler, Steering Fluid	15009093	m	#8	133.48
#w/Front Cover Removed				
7 Hose, Gear Inlet	26090950	m	#2.2	35.84
8 Hose, Gear Outlet	26090949	m	#2.2	133.95
#R&R Complete				
9 Insulator, Hose	26091977	m		23.51

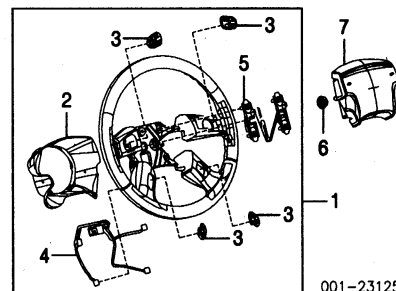


001-23138

STEERING WHEEL/COLUMN

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

WHEEL & TRIM



001-23125

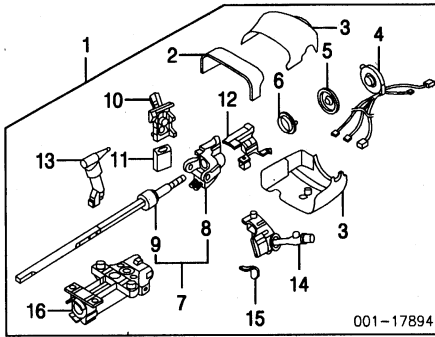
1 Wheel Assy, Steering				
w/Redundant Controls				
Cashmere	15188426	m	.5	351.42
Ebony	02-03 15188423	m	.5	219.30
Oak	04-06 10364488	m	.5	229.17
	15188424	m	.5	295.15
w/o Redundant Controls				
Leather				
Buick				
Cashmere	10356364	m	.5	231.51
Gray	10356365	m	.5	468.74
Chevrolet, GMC, Oldsmobile				
Cashmere	15167585	m	.5	408.26
Ebony	10364484	m	.5	183.52
Oak	15768325	m	.5	468.75
Vinyl				
Cashmere	15167583	m	.5	217.83
Oak	15768322	m	.5	295.54
2 Shroud, Strg Wheel (a)				
Cashmere	16869559	m		4.07
Ebony	16824540	m		8.82
Oak	N.A.	m		0.00
Pewter	16824542	m		10.99
(a) Order by Application				
3 Switch, Steering Wheel				
Driver Information	02-04 R 12450244	m	#2	20.93
	L 12450243	m	#2	17.30
	05-06 R 21997739	m	#2	20.93
	L 21997738	m	#2	12.26
Heater & A/C Control	02-03 1999499	m	#2	29.45
Radio Control	02-03 1999490	m	#2	42.50
	04-06 R 1999442	m	#2	19.97
	L 1999443	m	#2	18.90
#R&R Each Additional Switch .1				
4 Harness, Switch	16824549	m		26.83
5 Contact, Horn	16821883	m		14.46
#Included w/Steering Wheel Assy				
6 Nut, Strg Wheel	02-04 26055108	m		4.18
	05-06 11609659	m		4.03
7 Module, Driver Air Bag-See Air Bag System Section				

COLUMN TILT

R&I Steering Column	m	2.0
O/H Steering Column (Includes R&I)	m	4.2

Illustration Located in Next Column

1 Column Assy (a)	88965341	m	2.5	657.45
(a) Order by Application				
2 Shroud, Strg Column				
Cashmere	26101401	m	#8	14.92
Ebony	26077712	m	#8	39.31
Oak	26076139	m	#8	39.31
3 Cover, Strg Column Trim (a)				



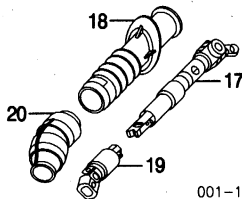
001-17894

Cashmere	26098278	m	#.8	48.51
Ebony	89039453	m	#.8	53.63
Oak	89039454	m	#.8	51.08

(a) Order by Application

#R&R Complete

4 Coil, SRT-See Air Bag System Section				
5 Plate, Lock	26090892	m		15.76
6 Cam, Signal Cancel	26080344	m	1.6	13.85
7 Housing Assy, Steering Column	26100327	m	4.2	273.13
8 Housing, Strg Column (b)	26087973	m		249.71
9 Shaft, Steering (b)	26100328	m		151.08
(b) Included w/Steering Column Housing Assy				
10 Case, Ignition Lock Cyl	88965342	m	.9	85.69
Cyl, Ignition Lock	88964645	m	.6	42.64
11 Switch, Ignition	12450251	m	.9	32.04
12 Bracket, Case	26075818	m		35.12
13 Lock, Theft Deterrent	26056147	m		47.80
14 Switch, Turn Signal		m		
w/Cruise Control	12450067	m	1.0	148.36
w/o Cruise Control	12450066	m	1.0	123.87
15 Lever, Tilt Release	26069514	m	.5	12.04
16 Support, Strg Column Hsg	26099306	m		379.50
(b) Included w/Column Assy				



001-17895

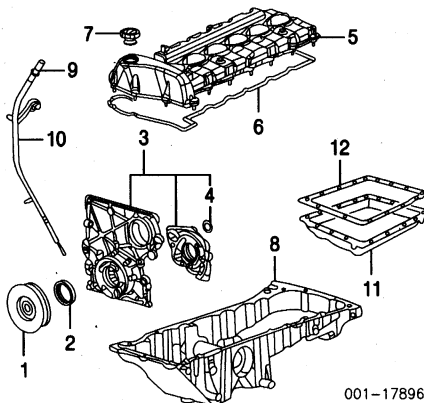
17 Shaft, Upper Inter Strg	15206668	m	1.3	75.24
18 Seal, Upper Inter Shaft	15064639	m		33.48
19 Shaft, Lower Inter Strg	15155707	m	.6	72.87
20 Seal, Lower Inter Shaft	15155711	m		18.69

ENGINE/TRANS

Use Procedure Explanation 12 with the following text.

4.2L ENG

R&I Engine Assy				
w/2WD		m	7.3	
w/4WD		m	8.4	



001-17896

1 Balancer, Crankshaft	12578069	m	2.4	140.60
(Additional Parts &/or Dealer Contact Required)				
2 Seal, Frt Crankshaft				
2002-03				
2004	89017621	m		17.62
1st Design	89017621	m		17.62
2nd Design	12574668	m		14.30
2005-06	12574668	m		14.30

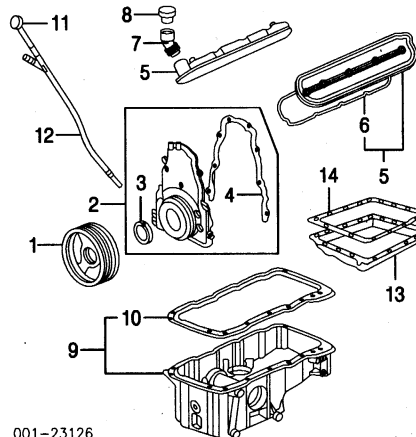
Washer, Balancer				
2002-03	12573950	m		11.91
2004				
1st Design	12573950	m		11.91
2nd Design	12578073	m		5.65
2005-06	12578073	m		5.65
3 Cover Assy, Timing	12586647	m	#8.8	140.60
#Includes R&R Crankshaft Balancer, w/4WD Add 3.0				
4 Seal, Timing Cover (a)	24576940	m		15.79
(a) Included w/Timing Cover Assy				
5 Cover, Camshaft	02-05 12591994	m	4.3	160.38
	06 12601828	m	4.3	137.75
6 Gasket, Camshaft Cover	02-05 89017729	m		19.95
	06 89017827	m		19.95
7 Cap, Oil Filler	12573337	m		9.16
8 Pan, Eng Oil	02 24577551	m	#4.4	182.25
	03-06 12584321	m	#4.4	272.96

#w/4WD Add 3.0

9 Dipstick, Eng Oil	12580810	m		15.26
10 Tube, Eng Dipstick	12590589	m	.5	24.19
11 Pan, Trans Oil				
Shallow Pan	8667545	m	.8	24.92
Deep Pan	24229658	m	.8	71.97
12 Gasket, Trans Oil Pan	8654799	m		7.51

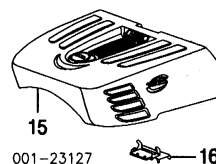
5.3L, 6.0L ENG

R&I Engine Assy				
w/2WD		m	7.2	
w/4WD		m	10.0	



001-23126

1 Balancer, Crankshaft	12576652	m	1.9	144.00
2 Cover Assy, Timing	03-04 12561243	m	#4.2	83.58
	05-06 12600325	m	#4.2	102.67
#Includes R&R Crankshaft Balancer				
3 Seal, Frt Crankshaft	12585673	m		21.06
4 Gasket, Timing Cover	12574294	m		21.61
(Included w/Timing Cover Assy)				
5 Cover Assy, Valve	R 12582224	m	#.7	95.95
	L 12570427	m	#.7	121.44
#R&R Both Sides 1.2				
6 Gasket, Valve Cover (a)	R/L 12560696	m		19.95
(a) Included w/Valve Cover Assy				
7 Tube, Eng Oil Filler Cap	12574386			43.18
8 Cap, Eng Oil Filler				
5.3L Eng	12573337			9.16
6.0L Eng	12577268			20.28
9 Pan Assy, Engine Oil	03-04 12597918	m	#3.0	296.89
	05 12579723	m	#3.0	356.96
	06 12597918	m	#3.0	296.89
#w/4WD Add 4.5				
10 Gasket, Eng Oil Pan (b)	12558760	m		35.19
(b) Included w/Engine Oil Pan Assy				
11 Dipstick, Eng Oil	12575957			21.95
12 Tube, Eng Dipstick	12567172		.5	21.95
13 Pan, Trans Oil	8667545	m	.8	24.92
14 Gasket, Trans Oil Pan	8654799	m		7.51



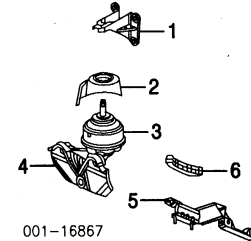
001-23127

15 Cover, Engine	06 12600390		.3	81.81
16 Bracket, Engine Cover	06 12601206			6.67

ENGINE/TRANS MOUNTS

4.2L ENG

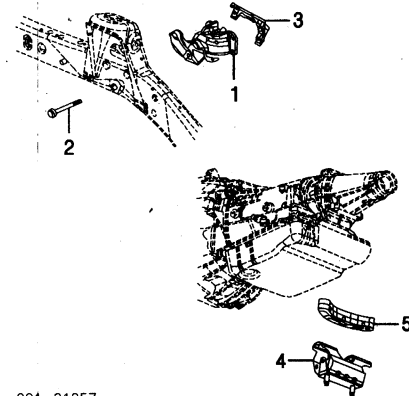
Illustration Located in Next Column



001-16867

1 Bracket, Frt Up Mount	R/L 15062380-79	#2		39.41
#w/Mount Removed				
2 Shield, Eng Mount Heat	02-05 R 15807934			20.19
	06 R 15807934			20.19
3 Mount, Eng	R/L 15062381	#1.5		84.40
#R&R Both Sides 2.0				
4 Bracket, Lwr Mount	02-03 R 88964338	#1		46.99
	L 88964337	#1		50.08
	04-06 R 88964338	#1		46.99
	L 88964337	#1		50.08
#w/Mount Removed				
5 Mount, Trans				
2WD	89040449	1.3		58.47
4WD, AWD	89040448	1.3		59.64
6 Spacer, Trans Mount				
2WD	02 15079440			40.47
	03-06 15110790			31.70

5.3L, 6.0L ENG



001-21257

1 Mount, Eng				
5.3L Eng				
	03 R 15179508	#1.5		300.63
	L 15179507	#1.5		314.16
	04 R 15205964	#1.5		231.88
	L 15179507	#1.5		314.16
	05-06 R 15141101	#1.5		227.32
	L 15195374	#1.5		234.16
6.0L Eng				
	06 R 15255898	#1.5		102.92
	L 15255897	#1.5		192.95
#R&R Both Sides 2.0				
2 Bolt, Eng Mount (3/Side)	R/L 11518726			4.04
3 Spacer, Eng Mount	03-04 R/L 15179514-3			83.74
	05-06 R 15195379			69.37
	L 15195378			72.11
4 Mount, Trans				
2WD	03-04 15179512	1.3		84.64
	05 15195377	1.3		76.77
	06 15195376	1.3		76.77
4WD, AWD	03-04 15179511	1.3		72.65
	05-06 15195376	1.3		76.77
5 Spacer, Trans Mount				
2WD	15110790			31.70

AIR CLEANER

4.2L ENG

R&I Air Cleaner Assy			.3	
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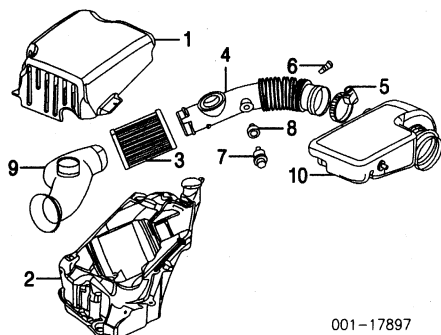
Illustration Located in Next Column

1 Cover, Air Cleaner	15810294	#2		85.48
#Includes R&R Element				
2 Housing, Air Cleaner				
#Serviced w/Washer Reservoir Assy				
#Included w/Washer Reservoir Assy-listed in Windshield Section				
3 Element, Air Cleaner	15036141	.2		00.00
4 Duct, Air Cleaner Outlet				
2002-03	15181115	.1		56.60
2004-05				
Buick	15200796	.1		78.89
Chevrolet, GMC				
TrailBlazer, Envoy	15200796	.1		78.89

ENVOY/RAINIER/TRAILBLAZER 2002-06

AIR CLEANER Cont'd

4.2L ENG Cont'd

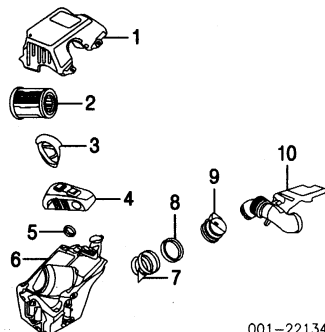


001-17897

TrailBlazer EXT, Envoy XL, Envoy XUV	15181115	.1	56.60
Oldsmobile	15200796	.1	78.89
2006			
w/Air Pump	15810292	.1	73.64
w/o Air Pump	15810291	.1	142.78
5 Clamp, Air Duct	02-05 15045899		4.06
	06 15810289		4.47
6 Sensor, Intake Air Temp	02-05 12160244	m	18.96
	06 N.A.	m	0.00
7 Indicator	02 15073765	m	14.99
8 Grommet, Indicator	02 15763612		4.39
9 Duct, Air Cleaner Inlet	15149664	.1	7.01
10 Resonator, Outlet Duct	02-04 15176239	.1	88.76
	05 15193558	.2	63.77
	06 15819894	.2	63.76

5.3L ENG

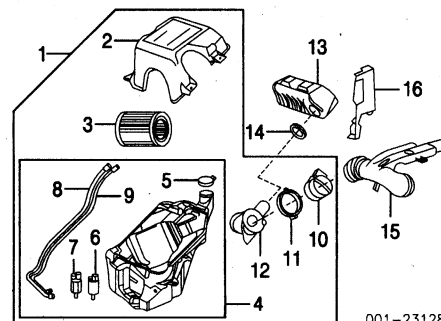
R&I Air Cleaner Assy 3



001-22134

1 Cover, Air Cleaner	88983024	#2	29.25
#Includes R&R Element			
2 Element, Air Cleaner	15036141	.2	0.00
3 Duct, Inlet	88983029	.1	15.50
4 Resonator, Inlet Duct	88983027	.2	27.48
5 Seal, Duct	88983028		4.66
6 Housing, Air Cleaner	#Serviced w/Washer Reservoir Assy		
	#Included w/Washer Reservoir Assy-listed in Windshield Section		
7 Adapter, Air Cleaner	88983026		15.19
8 Adapter, Air Flow Sensor	25171042		10.51
9 Sensor, Air Flow	25318411	m	214.78
10 Duct, Outlet	03-04 15199581	.2	65.07
	05-06 15260369	.2	82.81

6.0L ENG



001-23128

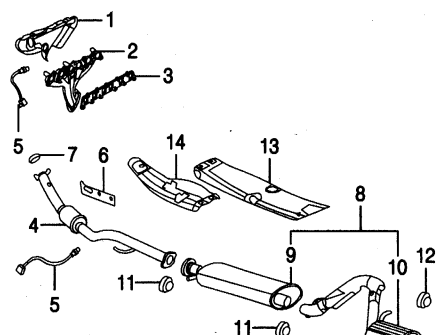
1 Cleaner Assy, Air	15125308	.3	455.36
#w/Driver Information Display			

w/o Driver Information Display	15125307	.3	446.90
#Order by Application			
2 Cover, Air Cleaner (a)	N.A.	#2	0.00
#Includes R&R Element			
3 Element, Air Cleaner (a)	15036141	.2	0.00
4 Tank Assy, Washer (a)			
w/Driver Information Display	15290472	.3	55.93
w/o Driver Information Display	15854141	.3	0.00
#Includes Air Cleaner Housing			
5 Cap, Washer Tank (a) (b)	25731418		5.21
6 Pump, W/S Washer (a) (b)	10386722	.3	22.40
7 Pump, Rear Washer (a) (b)	10386728	.3	22.40
8 Hose, W/S Pump (a) (b)	15160736		14.18
9 Hose, Rear Pump (a) (b)	15003571		13.53
(b) Included w/Washer Tank Assy			
10 Sensor, Mass Air Flow (a)	25318411	m	214.78
11 Adapter, Air Flow Sensor (a)	25171042		10.51
12 Adapter, Air Cleaner (a)	N.A.		0.00
(a) Included w/Air Cleaner Assy			
13 Resonator, Inlet Duct	N.A.	.2	0.00
14 Seal, Duct	N.A.		0.00
15 Duct, Outlet	15260369	.2	82.81
16 Baffle, Air Intake	15126161		11.55

EXHAUST

4.2L ENG

R&R Exhaust System Complete #2.4
#Does Not Include R&R Exhaust Manifold & Heat Shields



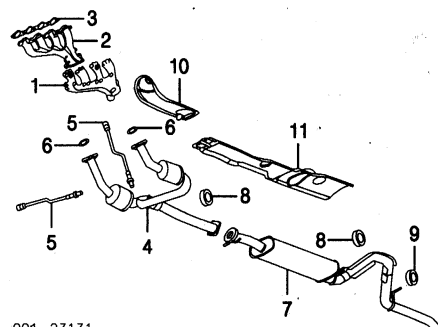
001-23129

1 Shield, Manifold Heat	02-05 24577523		29.70
	06 12587963		29.72
2 Manifold, Exhaust	02-05 88890560	m	3.4
	06 12587310	m	3.4
3 Gasket, Manifold	02-05 88890561		12.29
	06 12595010		10.04
4 Pipe & Converter, Exhaust			
Buick	15216000	1.2	462.86
Chevrolet, GMC			
TrailBlazer, Envoy	02-03 15155245	1.2	435.90
	04-05 15216000	1.2	462.86
TrailBlazer EXT, Envoy XL, Envoy XUV			
2002	15050555	1.2	442.86
2003	15190659	1.2	442.86
2004-05	15216001	1.2	442.86
2006	15276513	1.2	442.86
Oldsmobile	02-03 15155245	1.2	435.90
	04 15216000	1.2	462.86
#Order by Application			
5 Sensor, Oxygen-See Emission System Section			
6 Shield, Converter Heat	15205182		4.73
7 Seal, Exhaust Pipe	15167765		15.35
8 Muffler & Pipe			
Buick			
2004-05-Serviced by Components			
2006			
w/Level Control	15778681	1.9	631.60
w/o Level Control	15847572	1.9	590.00
Chevrolet, GMC			
TrailBlazer, Envoy			
2002-05-Serviced by Components			
2006			
w/Level Control	15778681	1.9	631.60
w/o Level Control	15847572	1.9	590.00
TrailBlazer EXT, Envoy XL			
2002-05	15778682	1.9	652.58
2006			
w/Level Control	15847577	1.9	652.58
w/o Level Control	15847573	1.9	0.00
Envoy XUV	15778683	1.9	419.30
Oldsmobile-Serviced by Components			
9 Muffler			
Buick			
2004-05	12479984	1.9	524.59
2006-Serviced w/Muffler & Pipe			
Chevrolet, GMC			
TrailBlazer, Envoy			
2002-05	12479984	1.9	524.59
2006-Serviced w/Muffler & Pipe			
TrailBlazer EXT, Envoy XL-Serviced w/Muffler & Pipe			
Envoy XUV-Serviced w/Muffler & Pipe			
Oldsmobile	12479984	1.9	524.59
10 Pipe w/Resonator			
Buick			
2004-05	19149459	#7	691.74
2006-Serviced w/Muffler & Pipe			
Chevrolet, GMC			

TrailBlazer, Envoy	19149459	#7	691.74
2002-05			
2006-Serviced w/Muffler & Pipe			
TrailBlazer EXT, Envoy XL, Envoy XUV-Serviced w/Muffler & Pipe			
Oldsmobile	19149459	#7	691.74
#Included in R&R Muffler			
Hanger, Exhaust			
Front/Center (2)	15120137		10.67
12 Rear			
2002 (2)	15120136		3.96
2003-06 (3)	15120136		3.96
13 Shield, Muffler Heat			
Buick	15264495	#3	99.26
Chevrolet, GMC			
TrailBlazer, Envoy	15264495	#3	99.26
TrailBlazer EXT, Envoy XL, Envoy XUV			
02-05 15821716		#3	67.80
06 15821716		#3	67.80
Oldsmobile	15264495	#3	99.26
14 Shield, Catalytic Converter Heat	15264488	#3	24.26
#w/Exhaust System Removed			

5.3L ENG

R&R Exhaust System Complete #3.0
#Does Not Include R&R Exhaust Manifolds & Heat Shields



001-23131

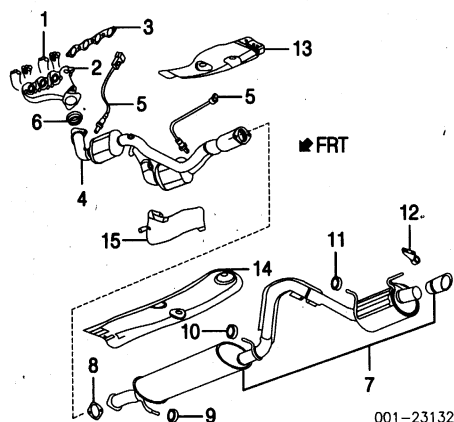
1 Shield, Manifold	03-04 R/L 12567486-5		29.70
	05 R 12567486		29.70
	L 12589905		29.70
	06 R/L 1257916-7		28.71
2 Manifold, Exhaust	R 12567484	m	3.5
	L 12567483	m	3.1
	R/L 12558573	m	12.61
3 Gasket, Manifold			
4 Pipe & Converter, Exhaust			
Buick			
2004	15194248	1.2	556.55
2005	15119821	1.2	567.47
2006	15798414	1.2	574.12
Chevrolet, GMC			
TrailBlazer, Envoy			
2005	15119821	1.2	567.47
2006	15798414	1.2	574.12
TrailBlazer EXT, Envoy XL			
2003-04	15083262	1.2	555.86
2005			
w/DOD	15808213	1.2	578.80
w/o DOD	10367488	1.2	572.43
2006	15808213	1.2	578.80
#Order by Application			
5 Sensor, Oxygen-See Emission System Section			
6 Seal, Exhaust Pipe	R 15035747		13.57
	L 15077362		10.21
	15847574		481.40
7 Muffler w/Pipe			
#Order by Application			
Hanger, Exhaust			
Front/Center (2)	15120137		10.67
Rear (3)	15120136		3.96
10 Shield, Converter Heat	03-05 R 15264488	#3	24.26
	L 15177853	#3	26.46
	06 R 15264488	#3	24.26
	L 15821714	#3	35.74
11 Shield, Muffler Heat			
Buick	15264495	#3	99.26
Chevrolet, GMC			
TrailBlazer, Envoy	15264495	#3	99.26
TrailBlazer EXT, Envoy XL	03-05 15821716	#3	67.80
	06 15821716	#3	67.80
#w/Exhaust System Removed			
Shield, Exhaust Heat	L 15170403		31.50

6.0L ENG

R&R Exhaust System Complete #3.0
#Does Not Include R&R Exhaust Manifolds & Heat Shields

Illustration Located in Next Column

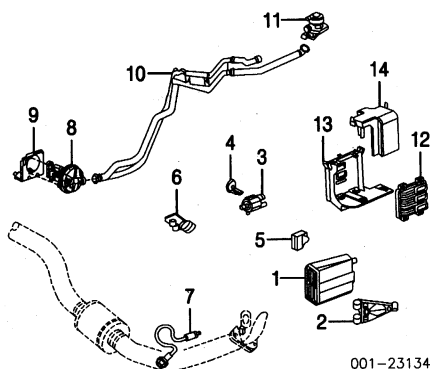
1 Shield, Manifold	R/L 1257916-7		28.71
2 Manifold, Exhaust	R/L 12567484-3	m	1.3
3 Gasket, Manifold	R/L 12558573	m	12.61
4 Pipe & Converter, Exhaust	15798414	1.2	574.12
5 Sensor, Oxygen-See Emission System Section			
6 Seal, Exhaust Pipe	R 15035747		13.57
	L 15077362		10.21
	15801923		535.09
7 Muffler w/Pipe			



8 Gasket, Exhaust Pipe Hanger, Exhaust	15036012	14.24
9 Front	15292363	15.87
10 Center (2)	15120137	10.67
11 Rear (3)	15120136	3.96
12 Hanger, Rear Muffler	15786931	7.46
13 Shield, Converter Heat	R 15264488	#.3 24.26
	L 15821714	#.3 35.74
14 Shield, Muffler Heat	15264495	#.3 99.26
15 Shield, Exhaust Heat	L 15170403	#.3 31.50

#w/Exhaust System Removed

EMISSION SYSTEM

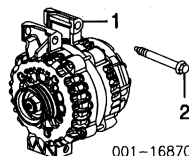


1 Canister, Vapor Buick, Oldsmobile	02-04 17113682	m #.3	200.03
	05-06 15107219	m #.3	137.06
Chevrolet, GMC TrailBlazer, Envoy	02-04 17113682	m #.3	200.03
	05-06 15107219	m #.3	137.06
TrailBlazer EXT, Envoy XL, Envoy XUV	02-04 17113683	m #.3	169.36
	05-06 15190482	m #.3	174.11
#w/Fuel Tank Removed			
2 Brkt, Canister	15200693		11.19
Buick Chevrolet, GMC TrailBlazer, Envoy	2002 15772454	4.33	
2003-04	15772454	4.33	
1st Design	15200693	11.19	
2nd Design	15200693	11.19	
2005-06	15200693	11.19	
TrailBlazer EXT, Envoy XL, Envoy XUV-Serviced w/Fuel Tank			
3 Valve, Canister Purge			
2002-04	1997278	m .3	22.96
4.2L Eng	1997279	m .3	28.03
5.3L Eng	12597341	m .3	29.05
2005-06			
4 Brkt, Purge Valve	24577194	m	4.63
4.2L Eng			
5 Valve, Canister Vent	02-04 25658328	m	21.56
	05-06 21996868	m	49.90
6 Sensor, MAP			
4.2L Eng	16212460	m .5	83.33
5.3L, 6.0L Eng	9359409	m .5	77.76
7 Sensor, Oxygen			
Front			
4.2L Eng	02-03 12577588	m .5	#107.78
	04-05 12586996	m .5	57.90
	06 12592591	m .5	79.36
5.3L Eng	03-04 R/L 12567127	m .5	#94.58
	05 R/L 12573167	m .5	55.58
	06 R/L 12590749	m .5	51.35
Rear			
4.2L Eng	02-05 12578624	m .8	#54.26
	06 12585999	m .8	50.11
5.3L, 6.0L Eng			

2003-04	R/L 12567163	m .8	#94.58
2005	R/L 12573168	m .8	55.54
2006			
1st Design	R/L 12590750	m .8	67.14
2nd Design	R/L 12600893	m .8	128.34
8 Pump, Air 4.2L Eng	04-06 12574379		202.23
9 Bracket, Air Pump 4.2L Eng	04-06 88983115		33.49
10 Hose, Air Pump 4.2L Eng	04-05 15240704		91.31
	06 10373307		91.30
11 Valve, Check 4.2L Eng	04-05 12575655		112.76
	06 12583486		242.31
12 Module, Powertrain Control 4.2L Eng	02 12576463	m .9	593.11
	03-05 12574976	m .9	593.11
	06 12597521	m .9	382.98
5.3L Eng	03 12582605	m .9	516.43
	04 89017739	m .9	R505.83
	05 12597883	m .9	437.86
	06 12596679	m .9	384.08
	06 12596679	m .9	384.08
13 Bracket, Module 5.3L Eng	03-04 15198307		18.13
	05-06 15183664		16.18
	06 15183664		16.18
14 Cover, Module 5.3L Eng	03-04 15768930		7.11
	05-06 15183663		4.63
	06 15183663		4.63

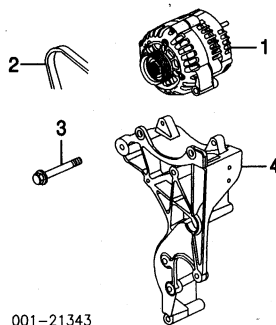
ELECTRICAL

ALTERNATOR 4.2L ENG



1 Alternator	02-05 10464468	m .7	R343.20
	06 15200110	m .7	267.34
Belt, Drive-See Cooling Section			
2 Bolt, Alternator (3)	11518636		4.04

ALTERNATOR 5.3L, 6.0L ENG

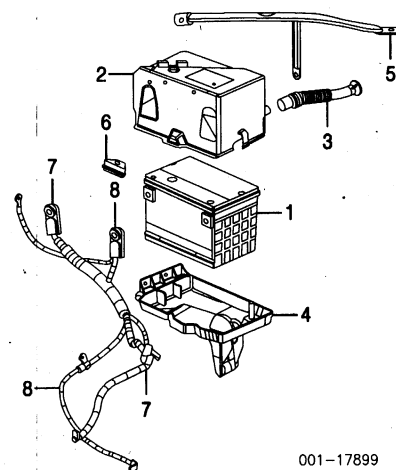


1 Alternator 5.3L Eng	03-05 10464476	m .7	R331.45
	06 15226003	m .7	267.34
6.0L Eng	06 15288861	m .7	410.56
2 Belt, Drive-See Cooling Section			
3 Bolt, Alternator (2)	11518637		4.04
4 Bracket, Steering Pump/Alternator-See Steering Pump Section			

BATTERY

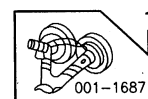
Illustration Located in Next Column

1 Battery	N.A.	#.4	0.00
2 Cover, Battery	15083436	#.4	7.14
3 Duct, Battery Cooling	15763553	#.4	7.89
4 Tray, Battery	15080344	#.4	33.72
Reinf, Battery Tray	15159822	#.4	10.11
5 Brace, Battery Tray	15054173	#.4	10.11
6 Retainer, Hold-Down	14005061	#.4	3.33
7 Cable, Positive Battery 4.2L Eng	88986186	.6	#54.84
	03-05 88986766	.6	76.57
5.3L, 6.0L Eng	06 19115453	.6	162.38
8 Cable, Negative Battery			



4.2L Eng	88987108	.6	#47.05
5.3L, 6.0L Eng	88987109	.6	113.25
#Order by Application			

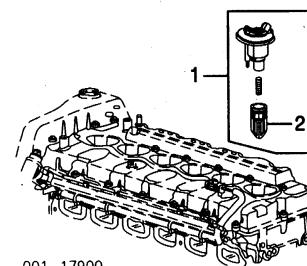
HORN



1 Horn Kit High Note Low Note	89046917 12368062	.3	56.54
		.3	60.44

IGNITION 4.2L ENG

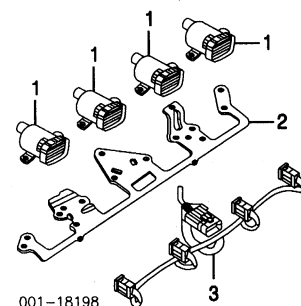
R&R Ignition Control Module Assemblies Complete.....m .6



1 Module Assy, Ignition Control (6) #R&R Two or More .6	12568062	m #.4	84.46
2 Boot, Ign Coil (6)	88894174	m	14.69
#Included w/Ignition Control Module Assy			

IGNITION 5.3L, 6.0L ENG

R&R Ignition Coils Complete.....m .6



1 Coil, Ignition (4/Side)			
2003-04	R/L 10457730	m #.3	91.17
2005-06			
Delphi Brand	R/L 12573190	m #.3	87.52
Mitsubishi Brand	R/L 12570616	m #.3	78.55
#R&R Two or More .6			
2 Bracket, Ignition Coil	03-04 R/L 10457736		53.88

ENVOY/RAINIER/TRAILBLAZER 2002-06

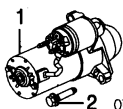
ELECTRICAL Cont'd

IGNITION

5.3L, 6.0L ENG Cont'd

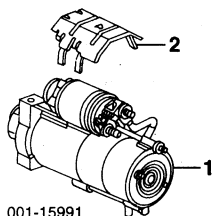
	05-06 R/L 12580353			29.10
3 Wire, Ignition Coil	03-04 R/L 89017477	m	#.6	89.04
	05-06 R/L 12579355	m	#.6	32.14
#R&R Both Sides .8				
Wire, Spark Plug (4/Side)	R/L 88894395	m	#2	17.56

STARTER 4.2L ENG



1 Starter	02-03 10465582	m	.8	R336.31
	04 89017414	m	.8	R315.28
	05 89017557	m	.8	R331.28
	06 89017846	m	.8	R331.33
	11515769			4.25
2 Bolt, Starter Mtg				

STARTER 5.3L, 6.0L ENG

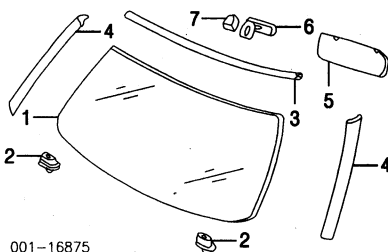


1 Starter				
ACDelco 323-1483	89017631	m	4.3	R315.28
ACDelco 323-1623	89017631	m	4.3	R315.28
Bolt, Starter Mtg (2)	12561387			6.92
2 Shield, Starter	03-05 12585367			24.51
	06 12588400			24.50

WINDSHIELD

Use Procedure Explanation 13 with the following text.

R&I Windshield Glass	#2.3
#Includes Clean Up Old Adhesive as Necessary	

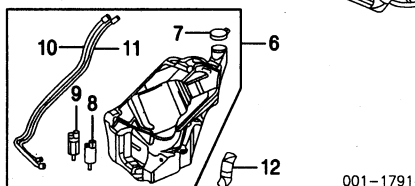
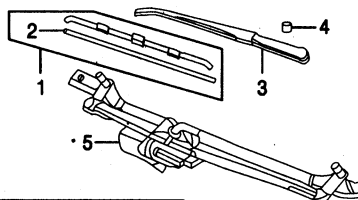


001-16875

1 Glass, Windshield				
General Motors				
Bravada, TrailBlazer				
w/Rain Sensor	10367692	#1.9		339.00
w/o Rain Sensor	10367694	#1.9		289.00
Envoy				
Denali Model				
SLE, SLT Model	15212944	#1.9		289.00
w/Rain Sensor				
w/o Rain Sensor	10367692	#1.9		339.00
w/o Rain Sensor	10367694	#1.9		289.00
Rainier				
NAGS (Green/Blue Shade)				
Bravada, Envoy, TrailBlazer				
2002-03				
w/Rain Sensor	DW01448GBY	#1.9		194.60
w/Attachment	DW01448GBN	#1.9		182.10
w/o Rain Sensor				
w/Attachment	DW01447GBY	#1.9		187.05
w/o Attachment	DW01447GBN	#1.9		186.95
2004 (To 2-04)				
w/Rain Sensor	DW01448GBY	#1.9		194.60
w/Attachment	DW01448GBN	#1.9		182.10
w/o Rain Sensor				
w/Attachment	DW01447GBY	#1.9		187.05
w/o Attachment	DW01447GBN	#1.9		186.95
2004 (From 2-04)				
w/Rain Sensor	DW01585GBY	#1.9		284.45
w/Attachment				

w/o Attachment		DW01585GBN	#1.9	0.00
w/o Rain Sensor		DW01584GBY	#1.9	0.00
w/Attachment		DW01584GBN	#1.9	245.45
2005-06				
w/Rain Sensor		DW01611GBY	#1.9	596.50
w/Attachment		DW01611GBN	#1.9	0.00
w/o Rain Sensor		DW01610GBY	#1.9	430.65
w/Attachment		DW01610GBN	#1.9	430.65
Rainier				
2004				
To 2-04		DW01556GBY	#1.9	441.15
w/Attachment		DW01556GBN	#1.9	332.70
From 2-04		DW01610GBY	#1.9	430.65
w/Attachment		DW01610GBN	#1.9	430.65
2005-06				
w/Attachment		DW01610GBY	#1.9	430.65
w/Attachment		DW01610GBN	#1.9	430.65
#Includes Clean Up Old Adhesive as Necessary				
Adhesive, Windshield		N.A.		0.00
2 Support, Windshield		R/L 15061964		3.54
3 Moulding, Upper Reveal		15095432	.2	9.56
4 Moulding, Side Reveal		R/L 15100760-59	.1	40.66
Mldg, Inside Garnish		02-04 R/L 15158049-8	.2	20.03
		05-06 R 15782066	.2	31.61
		L 15782063	.2	31.61
5 Visor, Sun				
w/Illum Vanity		R 15194823	.2	149.70
		L 15194822	.2	152.69
w/o Illum Vanity		R 15194835	.2	73.31
		L 15194834	.2	84.60
6 Mirror, Inside Rear View				
Standard		25603373	#.2	66.98
Light Sensitive				
w/Temperature Display		15170977	#.2	320.30
w/On-Star		15794010	#.2	216.00
w/o On-Star				
w/Temperature Display		15144159	#.2	352.56
w/On-Star		15093039	#.2	352.56
#Order by Application				
02-04 15954649		#.2	6.25	
05-06 25653132		#.2	16.50	
#R&R Complete				
Sensor, Rain		15256689		203.69

WIPER SYSTEM



001-17914

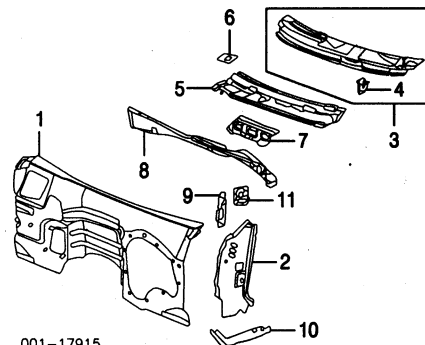
1 Blade Assy, Wiper		R/L 15214346	.1	24.00
2 Insert, Wiper		R/L 12368668	.1	12.00
#Includes w/Wiper Blade Assy				
3 Arm, Wiper		R/L 15214345	#.2	47.30
#Includes R&R Wiper Blade Assy or Insert				
4 Cap, Wiper Arm		R/L 10378967		3.58
5 Motor & Linkage, Wiper				
w/Rain Sensor		15214344	1.1	149.56
w/o Rain Sensor		15214343	1.1	149.56
6 Reservoir Assy, Washer				
w/ H/Lamp Washers				
4.2L Eng		15076408	.3	139.49
5.3L Eng		88983018	.3	139.49
w/o H/Lamp Washers				
w/Information Display				
4.2L Eng		15076401	.3	111.61
5.3L Eng (a)		88983019	.3	138.12
6.0L Eng-See Air Cleaner Section				
w/Information Display				
4.2L Eng		02-05 15076395	.3	111.61
		06 15810299	.3	131.49
5.3L Eng		88983020	.3	136.75
6.0L Eng-See Air Cleaner Section				
(a) Order by Application				
7 Cap, Washer Tank (b)		25731418		5.21
4.2L, 5.3L Eng				
6.0L Eng-See Air Cleaner Section				
8 Pump, W/S Washer (b)		03-04 89025062	.3	47.20
		05-06 10386722	.3	22.40
6.0L Eng-See Air Cleaner Section				
9 Pump, Rear Washer (b)		02-04 89025063	.3	45.94
4.2L, 5.3L Eng		05-06 10386728	.3	22.40

6.0L Eng-See Air Cleaner Section				
10 Hose, W/S Pump (b)		4.2L, 5.3L Eng	15160736	14.18
6.0L Eng-See Air Cleaner Section				
11 Hose, Rear Pump (b)		4.2L, 5.3L Eng	15003571	13.53
6.0L Eng-See Air Cleaner Section				
(b) Included w/Washer Reservoir Assy				
12 Pump, Headlamp Washer		4.2L Eng	88938458	.3 93.98
		5.3L Eng	25693988	.3 108.64

COWL & DASH

Use Procedure Explanations 14 and 28 with the following text.

Refinish Cowl & Dash Panel	1.5
Refinish Cowl Side Panel	R/L 1.0



001-17915

1 Panel, Cowl & Dash		02 15084605	#9.0	88.89
		03-06 88980432	#9.0	159.28
#w/Windshield & Necessary Bolted Parts & Assemblies				
Removed				
2 Panel, Side Cowl		02 R 15280946	2.0	30.69
		L 15280947	2.0	30.08
		03-06 R 15280946	2.0	30.69
		L N.A.	2.0	0.00
3 Grille Assy, Air Inlet		15221927	#.6	135.59
#Includes R&R Wiper Arms				
4 Clip, Grille (2)		15748479		.77
Nozzle, Washer		R/L 15173510	#.5	18.50
#Included w/Air Inlet Grille Assy				
#R&R Both Sides .6, Includes R&R Wiper Arms, Included in R&R Air Inlet Grille Assy				
5 Panel, Upr Plenum		15181816		55.64
6 Cover, Plenum Hole		15188938		19.52
7 Reinf, Plenum Pnl		15752309		26.68
8 Panel, Frt Plenum		02 15159796		89.25
		03-06 15126285		96.35
Insulator, Dash Panel		15226164		115.88
9 Reinf, Upper Cowl		R 15054172		4.39
		L 15045171		30.72
10 Reinf, Lwr Cowl		R/L 15083334-3		5.94
11 Bracket, Inst Carrier		R/L 15125903-2		19.04

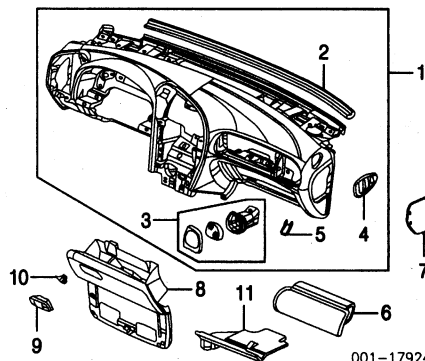
INSTRUMENT PANEL

Use Procedure Explanation 14 with the following text.

NOTE: All Parts in this section are included in R&R Instrument Panel unless noted otherwise.

BUICK, OLDSMOBILE

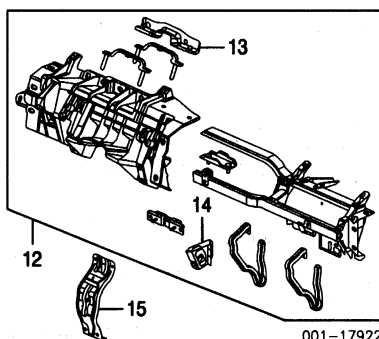
R&I Instrument Panel	m	5.0
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001-17924

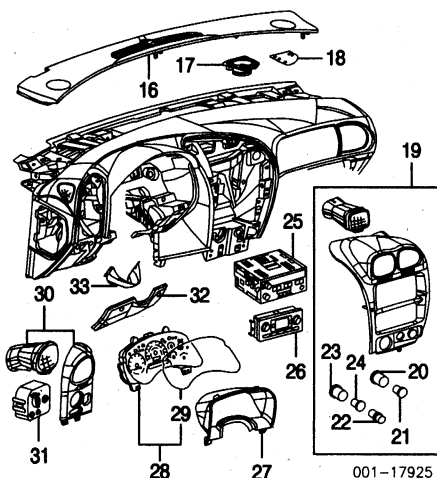
1	Panel Assy, Instrument¶	02-04	15197409	m	7.4	470.80
		05	15126185	m	7.4	626.20
		06	15831449	m	7.4	983.21
	¶Order by Application					
2	Seal, Upper (a)		15047057		.3	20.79
3	Outlet, Outer Air¶ (a)	02-04 R	15019454		.3	25.93
		05 R	15111251		.3	34.60
		06 R	10372991		.3	322.75

4 Grille, Side Defroster [†] (a)	02-04 R/L 15157046-5	.3	3.94
	05-06 R 15147788	.3	3.87
	L 15147785	.3	3.87
[†] Order by Application			
5 Striker, Compt Door (a)	02-05 15066899	.2	4.52
	06 15218920	.2	3.51
(a) Included w/Instrument Panel Assy			
6 Module, Pass Air Bag-See Air Bag System Section			
7 Cover, Access [†]	02-04 R 15157578	.1	14.34
	L 15157572	.1	14.34
	05-06 R 10364326	.1	5.92
	L 10364322	.1	7.02
8 Door, Compartment [†]	02-04 15109779	.4	119.70
	05 15111573	.4	154.30
	06 15141408	.4	471.40
	15066903		15.42
9 Handle, Compartment [†]			
[†] Order by Application			
10 Latch, Compt Door	22672011	.2	21.60
11 Insulator, Lower	R 15094551		25.80
	L 15069481		25.29



001-17922

12 Carrier Assy, Instrument Panel			
2002	15090612	m #1.3	397.82
2003-05	15779815	m #1.3	373.80
2006			
w/Adjustable Pedals	15779814	m #1.3	0.00
w/o Adjustable Pedals	15779815	m #1.3	373.80
[†] w/Instrument Panel Assy Removed, Not Included in R&R			
Instrument Panel Assy			
13 Bracket, Brake Pedal (b)	15045055		18.65
14 Bracket, Knee Bolster (b)	R 15064172		65.07
	L 15158163		65.07
(b) Included w/Instrument Panel Carrier Assy			
15 Bracket, Center Support	15129421		48.54



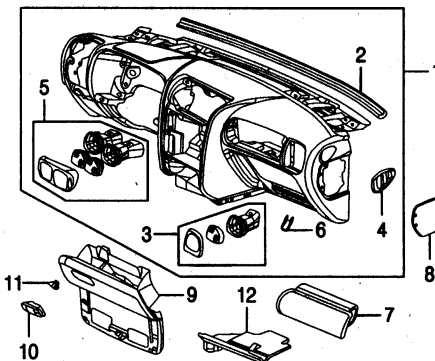
001-17925

16 Panel, Upper Trim [†]	15032563	1.0	123.61
[†] Oak listed, Order by Application			
17 Speaker	R 15042464	.2	87.72
	L 15013121	.2	87.72
18 Cover, Speaker Opening	R/L 15766420		4.45
19 Plate Assy, Center Trim	15064033	.4	195.23
20 Receptacle, Power (c)	12450044		8.10
21 Retainer, Receptacle (c)	15187371		4.43
22 Lighter, Cigarette (c)	15156140		9.31
23 Housing, Lighter (c)	12450043		11.24
24 Retainer, Housing (c)	25749635		4.17
(c) Included w/Center Trim Plate Assy			
25 Radio			
AM-FM Stereo-CD			
w/CD Changer			
Std Speaker System	15112912	.8	939.14
Enhanced Speaker System	10356111	.8	906.01
w/o CD Changer	15195521	.8	638.75
26 Control, A/C Heater			
w/ATC	21999163	m .6	381.40
w/o ATC			
w/Rear Defogger	21999161	m .6	206.50
w/o Rear Defogger	21999160	m .6	213.58

27 Plate, Cluster Trim [†]	15032554	.3	67.58
[†] Oak listed, Order by Application			
28 Cluster Assy, Instrument	N.A.	m 1.0	0.00
29 Lens, Cluster (d)	9354393		27.55
(d) Included w/Instrument Cluster Assy			
30 Plate, Outer Trim	15032557		94.89
31 Switch, Headlamp			
w/Fog Lamps			
w/H/Lamp Washers	15007814	.3	84.35
w/o H/Lamp Washers	10372949	.3	66.62
w/o Fog Lamps	15157676	.3	62.61
32 Bolster, Driver Knee [†]	15158145	.3	78.27
[†] Oak listed, Order by Application			
33 Deflector, Knee Bolster	02-04 10360700		24.02
	05-06 15797182		19.44

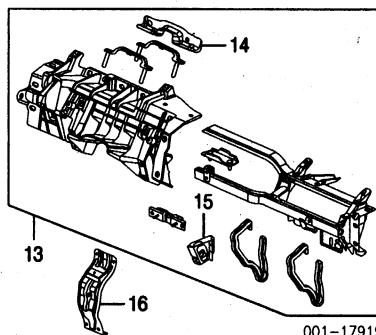
CHEVROLET

R&I Instrument Panelm 5.0



001-17918

1 Panel Assy, Instrument [†]	15197414	m 7.4	983.21
[†] Camel listed, Order by Application			
2 Seal, Upper (a)	15047057		20.79
3 Outlet, Outer Air [†] (a)	R 15019196	.3	19.06
4 Grille, Side Defroster [†] (a)	R/L 15157012-1	.3	3.94
5 Outlet, Center Air [†] (a)	15019311	.4	41.79
[†] Oak listed, Order by Application			
6 Striker, Compt Door (a)	15066899	.1	4.52
(a) Included w/Instrument Panel Assy			
7 Module, Pass Air Bag-See Air Bag System Section			
8 Cover, Access [†]	R 15157579	.2	14.34
	L 15157573	.2	14.22
9 Door, Compartment [†]	15197284	.4	119.70
10 Handle, Compartment [†]	15066903	.4	15.42
[†] Oak listed, Order by Application			
11 Latch, Compt Door	22672011	.2	21.60
12 Insulator, Lower	R 15094551	.3	25.80
	L 15069481	.3	25.29

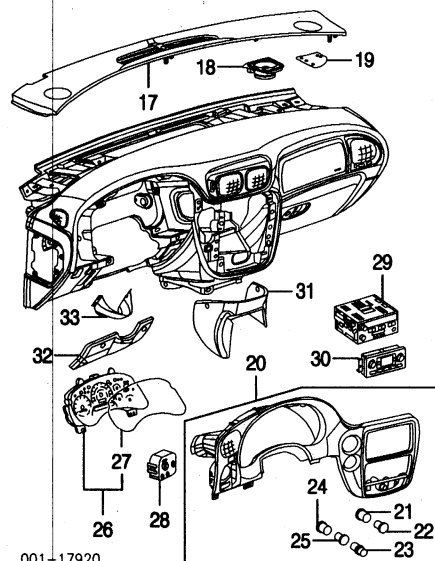


001-17919

13 Carrier Assy, Instrument Panel			
2002	15090612	#1.3	397.82
2003-05	15779815	#1.3	373.80
2006			
w/Adjustable Pedals	15779814	#1.3	0.00
w/o Adjustable Pedals	15779815	#1.3	373.80
[†] w/Instrument Panel Assy Removed, Not Included in R&R			
Instrument Panel Assy			
14 Bracket, Brake Pedal (b)	15045055		18.65
15 Bracket, Knee Bolster (b)	R 15064172		65.07
	L 15158163		65.07
(b) Included w/Instrument Panel Carrier Assy			
16 Bracket, Center Support	15129421		48.54

Illustration Located in Next Column

17 Panel, Upper Trim [†]	15032563	1.0	123.61
[†] Oak listed, Order by Application			
18 Speaker	R 15042464	.2	87.72
	L 15013121	.2	87.72
19 Cover, Speaker Opening	R/L 15766420		4.45

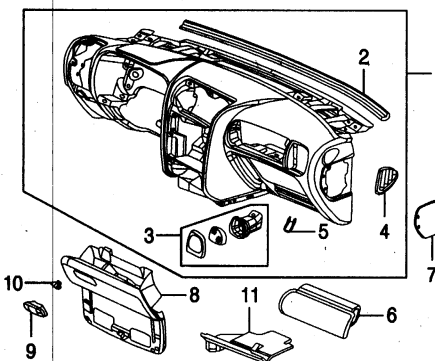


001-17920

20 Plate Assy, Center Trim [†]	15064022	.6	125.68
[†] Oak listed, Order by Application			
21 Receptacle, Power (c)	12450044		8.10
22 Retainer, Receptacle (c)	15187371		4.43
23 Lighter, Cigarette (c)	15156140		9.31
24 Housing, Lighter (c)	12450043		11.24
25 Retainer, Housing (c)	25749635		4.17
(c) Included w/Center Trim Plate Assy			
26 Cluster Assy, Instrument	N.A.	m 1.0	0.00
27 Lens, Cluster (d)	9354392		27.55
(d) Included w/Instrument Cluster Assy			
28 Switch, Headlamp [†]			
w/Fog Lamps			
w/H/Lamp Washers	15007814	.3	84.35
w/o H/Lamp Washers	10372949	.3	66.62
w/o Fog Lamps	15157676	.3	62.61
[†] Order by Application			
29 Radio			
AM-FM Stereo-CD			
w/CD Changer			
Std Speaker System	15112912	.8	939.14
Enhanced Speaker System	10356111	.8	906.01
w/o CD Changer	15195521	.8	638.75
AM-FM Stereo-Cassette-CD			
Std Speaker System	15195517	.8	748.71
Enhanced Speaker System	15058226	.8	798.12
30 Control, A/C Heater [†]			
w/ATC	21999163	m .6	381.40
w/o ATC			
w/Rear Defogger	21999161	m .6	206.50
w/o Rear Defogger	21999160	m .6	213.58
[†] Order by Application			
31 Panel, Lower Extension [†]	15766814	.4	60.83
32 Bolster, Driver Knee [†]	15158145	.3	78.27
[†] Oak listed, Order by Application			
33 Deflector, Knee Bolster	02-04 10360700		24.02
	05-06 15797182		19.44

GMC

R&I Instrument Panelm 5.0



001-17921

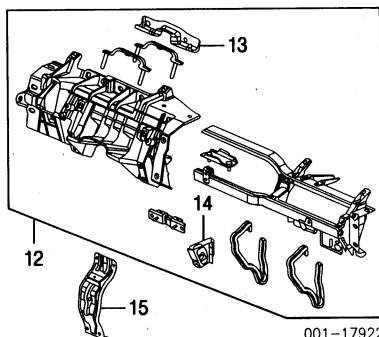
1 Panel Assy, Instrument [†]	15197403	m 7.4	714.03
[†] Oak listed, Order by Application			
2 Seal, Upper (a)	15047057		20.79
3 Outlet, Outer Air [†] (a)	R 15063553	.3	38.61
4 Grille, Side Defroster [†] (a)	R 15157034	.3	3.98
	L 15157033	.3	4.04
[†] Oak listed, Order by Application			
5 Striker, Compt Door (a)	15066899	.1	4.52

ENVOY/RAINIER/TRAILBLAZER 2002-06

INSTRUMENT PANEL Cont'd

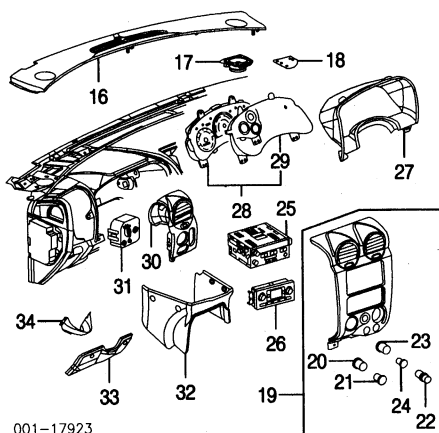
GMC Cont'd

(a) Included w/Instrument Panel Assy			
6 Module, Pass Air Bag-See Air Bag System Section			
7 Cover, Access	R 15157579	.1	14.34
	L 15157573	.1	14.22
8 Door, Compartment	15197284	.4	119.70
9 Handle, Compartment	15066903		15.42
(Oak listed, Order by Application)			
10 Latch, Comp Door	22672011	.2	21.60
11 Insulator, Lower	R 15094551		25.80
	L 15069481		25.29



001-17922

12 Carrier Assy, Instrument Panel			
2002	15090612	#1.3	397.82
2003-05	15779815	#1.3	373.80
2006			
w/Adjustable Pedals	15779814	#1.3	0.00
w/o Adjustable Pedals	15779815	#1.3	373.80
#w/Instrument Panel Assy Removed, Not Included in R&R Instrument Panel Assy			
13 Bracket, Brake Pedal (b)	15045055		18.65
14 Bracket, Knee Bolster (b)	R 15064172		65.07
	L 15158163		65.07
(b) Included w/Instrument Panel Carrier Assy			
15 Bracket, Center Support	15129421		48.54



001-17923

16 Panel, Upper Trim	15032563	1.0	123.61
(Oak listed, Order by Application)			
17 Speaker	R 15042464	.2	87.72
	L 15013121	.2	87.72
18 Cover, Speaker Opening	R/L 15766420		4.45
19 Plate Assy, Center Trim			
SLE Model	15064027	.4	205.52
SLT Model	15064031	.4	211.77
(Oak listed, Order by Application)			
20 Receptacle, Power (c)	12450044		8.10
21 Retainer, Receptacle (c)	15187371		4.43
22 Lighter, Cigarette (c)	11516140		9.31
23 Housing, Lighter (c)	12450043		11.24
24 Retainer, Housing (c)	25749635		4.17
(c) Included w/Center Trim Plate Assy			
25 Radio			
AM-FM Stereo-CD			
w/CD Changer			
Std Speaker System	15112912	.8	939.14
Enhanced Speaker System	10356111	.8	906.01
w/o CD Changer	15195521	.8	638.75
AM-FM Stereo-Cassette-CD			
Std Speaker System	15195517	.8	748.71
Enhanced Speaker System	15058226	.8	798.12
26 Control, A/C/Heater	21999163	m .6	381.40
w/ATC			
w/o ATC			
w/Rear Defogger	21999161	m .6	206.50
w/o Rear Defogger	21999160	m .6	213.58
27 Plate, Cluster Trim	15032543	.3	72.43

(Oak listed, Order by Application)

28 Cluster Assy, Instrument	N.A.	m 1.0	0.00
29 Lens, Cluster (d)	9354396		68.42
(d) Included w/Instrument Cluster Assy			
30 Plate, Outer Trim			
SLE Model	15032547	.3	91.60
SLT Model	15032551	.3	97.17
(Oak listed, Order by Application)			
31 Switch, Headlamp			
w/Fog Lamps	15007814	.3	84.35
w/H/Lamp Washers	10372949	.3	66.62
w/o H/Lamp Washers	15157676	.3	62.61
32 Panel, Lower Extension	15766817	.4	40.18
33 Bolster, Driver Knee	15158145	.3	78.27
(Oak listed, Order by Application)			
34 Deflector, Knee Bolster	02-04 10360700		24.02
	05-06 15797182		19.44

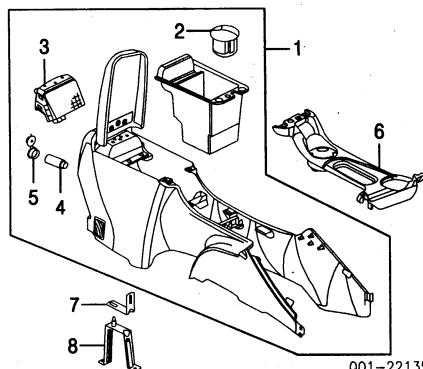
CENTER CONSOLE

Use Procedure Explanation 14 with the following text.

NOTE: All Parts in this section are included in R&R Console Assy unless noted otherwise.

BUICK, OLDSMOBILE

R&I Console Assy	.8
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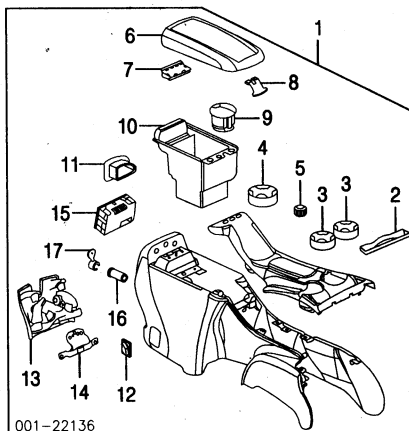


001-22135

1 Console Assy (a)			
w/Traction Control	15181838	1.1	899.66
w/o Traction Control	15186033	1.1	786.67
(a) Oak listed, Order by Application			
2 Ashtray	22611384	m .5	47.64
3 Control, Aux A/C/Heater	15159249		345.61
4 Receptacle, Power	12450044		8.10
5 Retainer, Receptacle	15187371		4.43
(Included w/Console Assy)			
6 Plate, Console Trim (a)			
w/Traction Control	89039692	.6	151.11
w/o Traction Control	89040124	.6	83.64
(a) Oak listed, Order by Application			
7 Bracket, Upper Console	15746604		5.28
8 Bracket, Lower Console	15032013		16.76

CHEVROLET, GMC

R&I Console Assy	.8
------------------	----



001-22136

1 Console Assy (a)			
Chevrolet			
TrailBlazer			
w/ATC	15196892	1.1	435.29
w/o ATC	15196887	1.1	514.61
TrailBlazer EXT			
w/ATC	15196918	1.1	505.75
w/o ATC	15179593	1.1	835.17

GMC			
Envoy			
w/ATC	15196901	1.1	779.36
w/o ATC	15196897	1.1	856.73
Envoy XL, Envoy XUV			
w/ATC	15196909	1.1	856.73
w/o ATC	15196905	1.1	867.45

(a) Oak listed, Order by Application

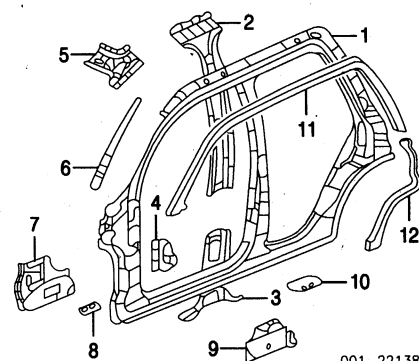
2 Liner, Tray			
Chevrolet	88986016		6.82
GMC	88986015		6.50
Liner, Cup Holder			
3 Front (2)	88986013		8.83
4 Rear	89039691		8.72
5 Switch, A/C	15081585	m .3	46.54
6 Armrest (a)	88986003		70.62
(a) Oak listed, Order by Application			
7 Hinge, Armrest	88986011		40.54
8 Latch, Armrest	88986007		10.54
9 Ashtray	22611384		47.64
10 Compartment, Console	88986014	.3	26.69
Grille, Air Outlet (a)			
11 Upper			
Chevrolet	88986023	.2	19.38
GMC	88986042	.2	20.31
12 Lower			
Chevrolet	R 88986031	.2	4.04
	L 88986036	.2	4.04
GMC,	R 88986009	.2	4.04
	L 88986033	.2	4.04
13 Holder, Rear Cup (a)	88986041		59.89
(a) Oak listed, Order by Application			
14 Hinge, Cup Holder	88986020		61.69
15 Control, Aux A/C/Heater			
TrailBlazer, Envoy	15159249	m .5	345.61
TrailBlazer EXT, Envoy XL, Envoy XUV	15184851	m .5	185.21
16 Receptacle, Power	12450044		8.10
17 Retainer, Receptacle	15187371		4.43
(Included w/Console Assy)			

ROCKER/PILLARS/FLOOR

Use Procedure Explanations 14, 15 and 28 with the following text.

SHEET METAL

Refinish Door Opening Frame	R/L	5.0
Refinish Windshield Post & Hinge Pillar	R/L	1.5
Refinish Windshield Post	R/L	1.0
Refinish Hinge Pillar	R/L	1.0
Refinish Center Pillar & Rocker Complete	R/L	2.3
Refinish Center Pillar	R/L	1.0
Refinish Rocker Panel Complete	R/L	1.8
Refinish Front Rocker Panel	R/L	1.2
Refinish Lock Pillar	R/L	1.0
Section Windshield Post	R/L	4.8
Section W/S Post & Hinge Pillar	R/L	7.3
Section Hinge Pillar	R/L	6.8
Section Center Pillar & Rocker Complete	R/L	9.5
Section Center Pillar	R/L	6.5
Section Rocker Panel Complete	R/L	6.5
Section Front Rocker Panel	R/L	5.0
Section Lock Pillar	R/L	5.0

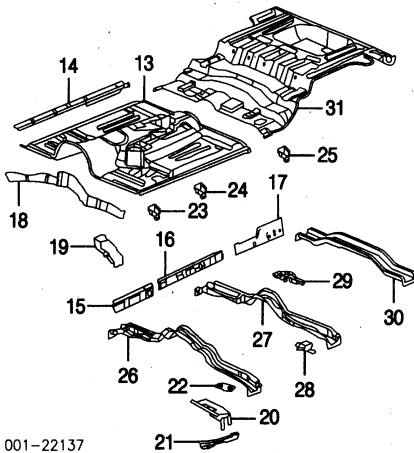


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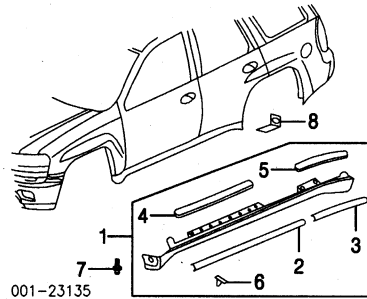
1 Frame, Door Opening			
Buick			
2004	R/L 89045413-2	20.1	673.73
2005			
To VIN 114927	R/L 89045413-2	20.1	673.73
From VIN 114928	R/L 89045417-6	20.1	635.58
2006	R/L 89045413-2	20.1	673.73
Chevrolet, GMC			
TrailBlazer, Envoy			
2002-04	R/L 89045413-2	20.1	673.73
2005			
To VIN 114927	R/L 89045413-2	20.1	673.73
From VIN 114928	R/L 89045417-6	20.1	635.58
2006	R/L 89045413-2	20.1	673.73
TrailBlazer EXT, Envoy XL, Envoy XUV			
2002-04	R 89045411	20.1	700.69
	L 89045410	20.1	676.79
2005			
To VIN 104787	R 89045411	20.1	700.69
	L 89045410	20.1	676.79

ENVOY/RAINIER/TRAILBLAZER 2002-06

From VIN 104788	R/L	89045415-4	20.1	700.69
2006	R/L	89045415-4	20.1	700.69
Oldsmobile	R/L	89045413-2	20.1	673.73
<i>(Order by Application)</i>				
2 Panel, Upr Inner Pillar	R/L	15299930-29	2.5	49.73
3 Panel, Lwr Inner Pillar	R/L	15066535-4	1.5	15.93
4 Reinf, Side Body	R/L	15030713-2	1.0	4.39
5 Reinf, Upr Side	R/L	15101330-1	.5	4.70
6 Panel, Pillar	02-04 R/L	15158393-4	23.51	
	05-06 R	10386668	34.00	
	L	10386669	33.33	
7 Filler, Frt Inr Rocker	R/L	15049760-59	15.07	
8 Baffle, Frt Lwr Pillar	R/L	15072208-9	6.58	
9 Panel, Inr Rocker Filler	R/L	15158950	17.49	
10 Baffle, Ctr Lwr Pillar	R/L	15072211-0	13.37	
11 W/Strip, Upper Aux (On Body)				
Buick, Oldsmobile	R/L	15126956-5	.5	62.94
Chevrolet				
TrailBlazer	R/L	15126956-5	.5	62.94
TrailBlazer EXT	R/L	15131622-1	.5	77.78
GMC				
Envoy	R	15126958	.5	68.83
	L	15126957	.5	64.94
Envoy XL, Envoy XUV	R/L	15131624-3	.5	77.78
12 W/Strip, Lower Aux (On Body)				
Envoy	R/L	15126288-7	.3	36.43
Rainier, Bravada	R	15205931	.3	49.40
	L	15205930	.3	41.39
TrailBlazer	R	15205661	.3	36.43
	L	15205660	.3	45.55



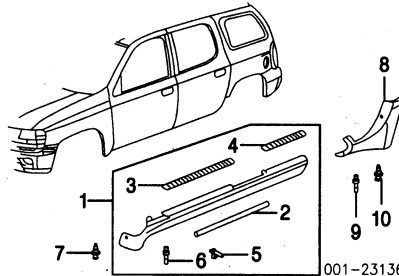
13 Panel, Front Floor	02-05	15192889	d370.75	
	06 N.A.		0.00	
Reinf, Frt Floor Pnl	R/L	15761920-19	4.39	
14 Extension, Outer Floor				
Buick, Oldsmobile	R	15160254	1.5	22.30
	L	15160253	1.5	19.14
Chevrolet, GMC				
TrailBlazer, Envoy	R	15160254	1.5	22.30
	L	15160253	1.5	19.14
TrailBlazer EXT, Envoy XL, Envoy XUV	R	10397546	1.5	23.13
	L	10397547	1.5	23.15
15 Extension, Inner Rocker				
Front	R/L	15033798-7	1.5	11.26
Rear	R	15158387	2.5	29.50
	L	15158386	2.5	26.40
17 Filler, Inner Rocker				
TrailBlazer EXT, Envoy XL, Envoy XUV	R/L	15051048-7	1.5	26.54
		15003867		103.03
18 Extension, Front Floor	L	15041231		18.25
19 Footrest	R	15767444		17.03
20 Bracket, Front Body Mount	L	15160223		17.03
	R/L	15160226-5		11.93
21 Reinf, Bracket	R/L	15761920-19		4.39
22 Reinf, Front Floor				
Bracket, Running Board				
Front	R/L	15037949		19.10
Center	R/L	15037950		20.26
Rear	R/L	15037951		19.10
26 Sill, No. 1 Cross		88944408		146.26
27 Sill, No. 2 Cross		88937001		146.26
28 Reinf, Rear Floor	R/L	15773364-3		4.88
29 Reinf, Center Floor		88937197		80.60
30 Sill, No. 3 Cross				
Buick, Oldsmobile		88937002		106.32
Chevrolet, GMC				
TrailBlazer, Envoy		88937002		106.32
TrailBlazer EXT, Envoy XL, Envoy XUV		88944132		113.26
31 Panel, Rear Floor-See Rear Body Section				



1 Moulding Assy, Rocker				
Buick (P)	R/L	15176363-2	.7	201.10
Chevrolet				
Charcoal	R/L	15087816-5	.7	184.93
Paint to Match	R/L	19120016-5	.7	186.80
GMC (P)				
Denali Model	R/L	89046018-7	.7	219.20
SLE, SLT Model	R/L	15087788-7	.7	184.93
Oldsmobile (P)	R/L	15087772-1	.7	184.93
(P) Paint to Match				
Seal, Rocker Moulding				
Front	R/L	15043348		18.38
Rear	R/L	15052243		23.59
Pad, Moulding				
Front	R/L	88944414-3	.1	39.12
Rear	R/L	88944470-69	.1	40.19
6 Retainer, Mldg (10/Side)	R/L	15046306		12.50
<i>(Included w/Rocker Moulding Assy)</i>				
7 Retainer, Push-In (9/Side)	R/L	21030249		.94
8 Bracket, Rocker Mldg	R/L	15045211		4.21

EXTERIOR TRIM ENVOY XL, ENVOY XUV, TRAILBLAZER EXT

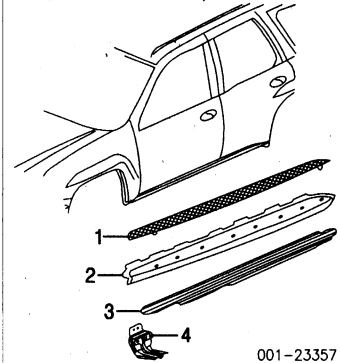
Refinish Front Rocker Moulding	R/L	1.0
Refinish Rear Rocker Moulding	R/L	.5
R&I Front Rocker Moulding	R/L	.7
R&I Rear Rocker Moulding	R/L	.3



1 Moulding Assy, Front Rocker				
Chevrolet				
w/North Face Edition	R/L	15204630-29	.7	394.65
Gray	R	15204632	.7	368.85
Pewter	L	15204631	.7	361.62
w/o North Face Edition	R/L	15188875-4	.7	191.75
GMC (P)				
Denali Model	R/L	89045674-3	.7	287.80
SLE, SLT Model	R/L	15188881-0	.7	293.52
(P) Paint to Match				
2 Seal, Rocker Moulding	R/L	15043348		18.38
Pad, Rocker Mldg				
Front	R/L	88944410-09	.1	63.89
Rear	R/L	88944412-1	.1	61.57
5 Retainer, Rocker Mldg (12/Side)	R/L	15046306		12.50
6 Rivet, Rocker Moulding (7/Side)	R/L	11516807		4.25
<i>(Included w/Front Rocker Moulding Assy)</i>				
7 Retainer, Push-In (9/Side)	R/L	21030249		.94
8 Moulding Assy, Rear Rocker				
Chevrolet				
w/North Face Edition				
Gray	R	15204638	.3	193.47
	L	15204637	.3	180.81
Pewter	R	15204636	.3	197.33
	L	15204635	.3	184.43
w/o North Face Edition (P)	R	15190314	.3	151.24
	L	15190302	.3	151.24
GMC (P)				
Denali Model	R/L	89046020-19	.3	125.95
SLE, SLT Model	R/L	15190329-8	.3	136.18
(P) Paint to Match				
9 Rivet, Rocker Moulding (a) (2/Side)	R/L	11516807		4.25
<i>(a) Included w/Rear Rocker Moulding Assy</i>				
10 Retainer, Rocker Mldg (5/Side)	R/L	21030249		.94

RUNNING BOARD ENVOY DENALI

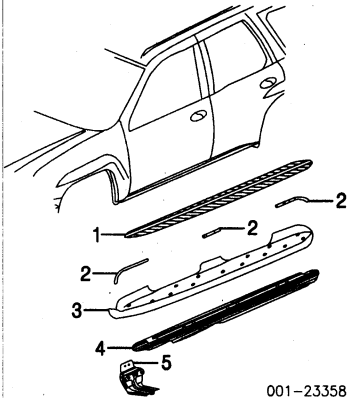
R&I Running Board	R/L	.5
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1 Pad, Step	R/L	15135693-4	.3	55.90
2 Cover, Step	R/L	89045667-8	#1.1	124.68
3 Step, Assist	R/L	15241277-8	#1.1	127.05
<i>#R&R One Side Complete, Includes R&R Step Pad & Brackets</i>				
4 Bracket, Step (3/Side)	R/L	15161372	#1	70.39
<i>#w/Running Board Removed</i>				

RUNNING BOARD ENVOY SLE, SLT 2002

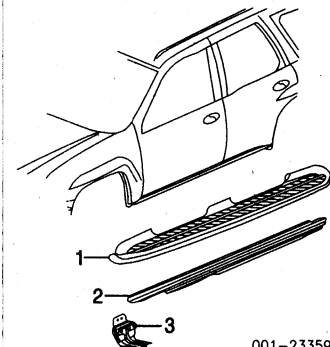
R&I Running Board	R/L	.5
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1 Pad, Step	R	15161338	.3	57.01
	L	15161337	.3	60.44
2 W/Strip, Running Board				
Front	R/L	88944495		9.52
Center	R/L	88944497		7.59
Rear	R/L	88944499		9.52
3 Cover, Step	R/L	15161284-3	#1.1	207.78
4 Step, Assist	R/L	15161371-0	#1.1	134.67
<i>#R&R One Side Complete, Includes R&R Step Pad & Brackets</i>				
5 Bracket, Step (3/Side)	R/L	15161372	#1	70.39
<i>#w/Running Board Removed</i>				

RUNNING BOARD ENVOY SLE, SLT 2003-05

R&I Running Board	R/L	.5
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1 Cover, Step	R	15175995	#1.1	133.60
	L	15175994	#1.1	127.17
<i>#Includes Step Pad</i>				
2 Step, Assist	R/L	15161371-0	#1.1	134.67

EXTERIOR TRIM BRAVADA, ENVOY, RAINIER, TRAILBLAZER

Refinish Rocker Moulding	R/L	1.5
R&I Rocker Moulding	R/L	.7

ENVOY/RAINIER/TRAILBLAZER 2002-06

ROCKER/PILLARS/FLOOR Cont'd

RUNNING BOARD

ENVOY

SLE, SLT

2003-05 Cont'd

#R&R One Side Complete

3 Bracket, Step (3/Side) R/L 15161372 #.1 70.39
#w/Running Board Removed

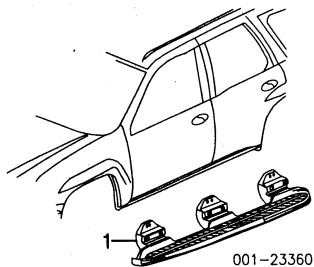
RUNNING BOARD

ENVOY

SLE, SLT

2006

R&I Running Board R/L .5



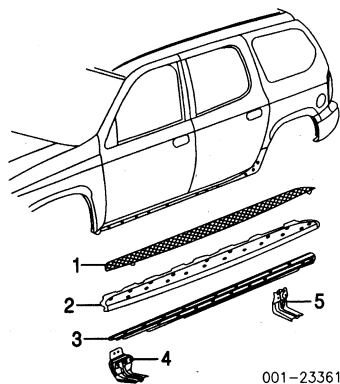
1 Board, Running R/L 15252978-7 .5 101.69

RUNNING BOARD

ENVOY XL

DENALI

R&I Running Board R/L .5



1 Pad, Step R 15135691 .3 61.54
L 15135692 .3 55.89
2 Cover, Step R/L 89045665-6 #.1 124.68
3 Step, Assist R 15052424 #.1 140.37
L 15052423 #.1 132.44

#R&R One Side Complete, Includes R&R Step Pad & Brackets

Bracket, Step
4 Front (3/Side) R/L 15161372 #.1 70.39
5 Rear R/L 15747729 #.1 48.36
#w/Running Board Removed

RUNNING BOARD

ENVOY XL

SLE, SLT

2002-03

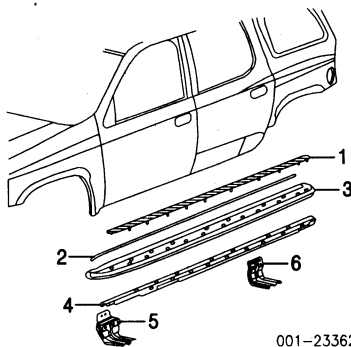
R&I Running Board R/L .5

Illustration Located in Next Column

1 Pad, Step R/L 15186571-0 .3 58.59
2 W/Strip, Running Board R/L 88979858 24.42
3 Cover, Step R 15052420 #.1 166.53
L 15052419 #.1 157.10
4 Step, Assist R 15052424 #.1 140.37
L 15052423 #.1 132.44

#R&R One Side Complete, Includes R&R Step Pad & Brackets

Bracket, Step
5 Front (3/Side) R/L 15161372 #.1 70.39
6 Rear R/L 15747729 #.1 48.36
#w/Running Board Removed



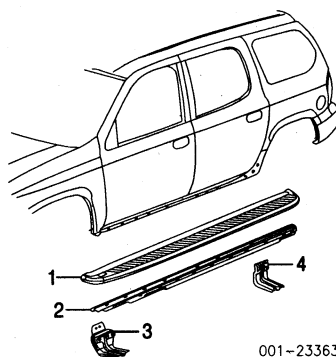
RUNNING BOARD

ENVOY XL

SLE, SLT

2004-05

R&I Running Board R/L .5



1 Cover, Step R/L 15185819-8 #.1 166.53
2 Step, Assist R 15052424 #.1 140.37
L 15052423 #.1 132.44
#R&R One Side Complete, Includes R&R Brackets
Bracket, Step
3 Front (3/Side) R/L 15161372 #.1 70.39
4 Rear R/L 15747729 #.1 48.36
#w/Running Board Removed

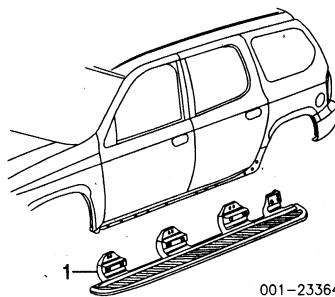
RUNNING BOARD

ENVOY XL

SLE, SLT

2006

R&I Running Board R/L .5



1 Board, Running R/L 15252980-79 .5 115.00

RUNNING BOARD

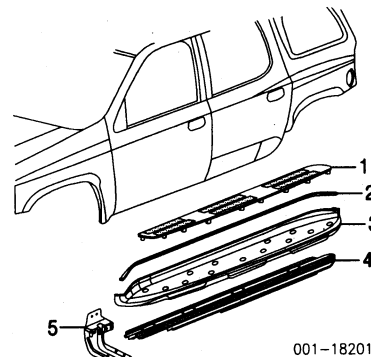
TRAILBLAZER

2002

R&I Running Board R/L .5

Illustration Located in Next Column

1 Pad, Step R 15161336 .3 60.44
L 15161335 .3 57.01
2 W/Strip, Running Board R/L 88944397 23.04
3 Cover, Step R 15161282 #.1 220.25
L 15161281 #.1 207.78



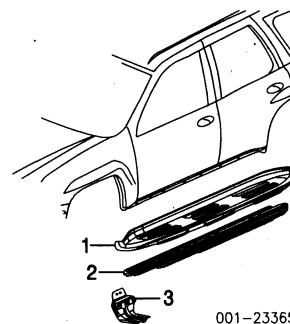
4 Step, Assist R/L 15161371-0 #.1 134.67
#R&R One Side Complete, Includes R&R Step Pad & Brackets
5 Bracket, Step (3/Side) R/L 15161372 #.1 70.39
#w/Running Board Removed

RUNNING BOARD

TRAILBLAZER

2003-05

R&I Running Board R/L .5



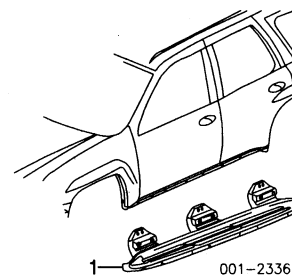
1 Cover, Step R/L 15175993-2 #.1 134.80
2 Step, Assist R/L 15161371-0 #.1 134.67
#R&R One Side Complete, Includes R&R Brackets
3 Bracket, Step (3/Side) R/L 15161372 #.1 70.39
#w/Running Board Removed

RUNNING BOARD

TRAILBLAZER

2006

R&I Running Board R/L .5



1 Board, Running R 15225000 .5 0.00
L 15224999 .5 0.00

RUNNING BOARD

TRAILBLAZER EXT

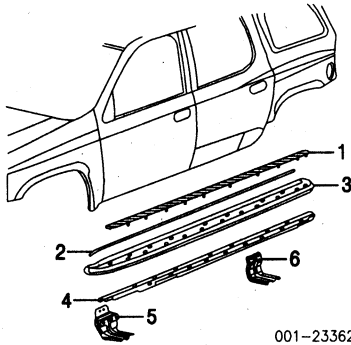
2002-03

R&I Running Board R/L .5

Illustration Located in Next Column

1 Pad, Step R/L 15186571-0 .3 58.59
2 W/Strip, Running Board R/L 88979858 24.42
3 Cover, Step R 15052420 #.1 166.53
L 15052419 #.1 157.10
4 Step, Assist R 15052424 #.1 140.37
L 15052423 #.1 132.44
#R&R One Side Complete, Includes R&R Step Pad & Brackets

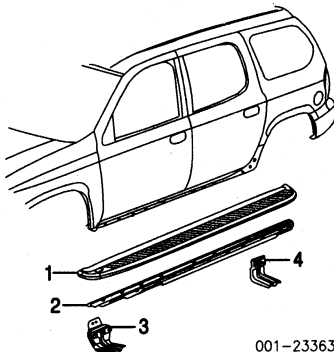
ENVOY/RAINIER/TRAILBLAZER 2002-06



Bracket, Step	R/L 15161372	#.1	70.39
5 Front (3/5Side)	R/L 15477729	#.1	48.36
6 Rear			
#w/Running Board Removed			

RUNNING BOARD TRAILBLAZER EXT 2004-05

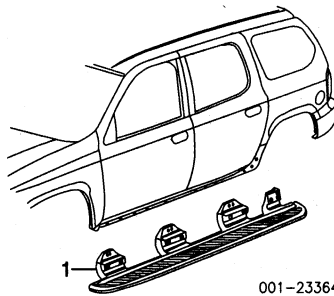
R&I Running BoardR/L .5



1 Cover, Step	R/L 15185819-8	#1.1	166.53
#Includes Step Pad			
2 Step, Assist	R 15052424	#1.1	140.37
	L 15052423	#1.1	132.44
#R&R One Side Complete			
Bracket, Step	R/L 15161372	#.1	70.39
3 Front (3/5Side)	R/L 15477729	#.1	48.36
4 Rear			
#w/Running Board Removed			

RUNNING BOARD TRAILBLAZER EXT 2006

R&I Running BoardR/L .5

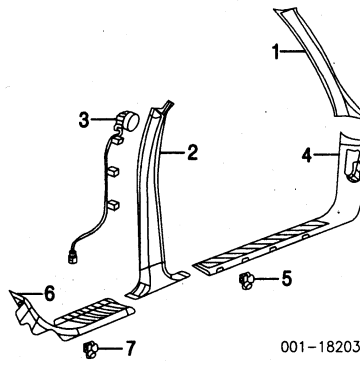


1 Board, Running	R/L 15252980-79	.5	115.00
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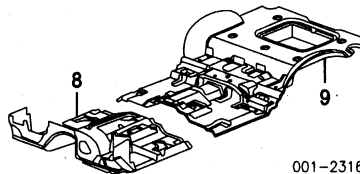
INTERIOR TRIM

Illustration Located in Next Column

1 Mldg, Inside Garnish-See Windshield Section			
2 Trim, Ctr Pillar	R/L 15158057-6	.4	42.74
#Oak listed, Order by Application			
3 Sensor, Air Temp	02 L 15040301	#.3	58.34
	03-06 L 15188388	#.3	62.37
#w/Center Trim Pillar Removed			
4 Plate, Frt Scuff	R 15189315	.2	37.82



5 Retainer, Frt Scuff Plate (4/5Side)	L 15189309	.2	36.66
6 Plate, Rear Scuff	R/L 15724477	.2	4.65
	R/L 15070463-2	.2	23.38
#Oak listed, Order by Application			
7 Retainer, Rear Scuff Plate (3/5Side)	R/L 15724477	.4.65	



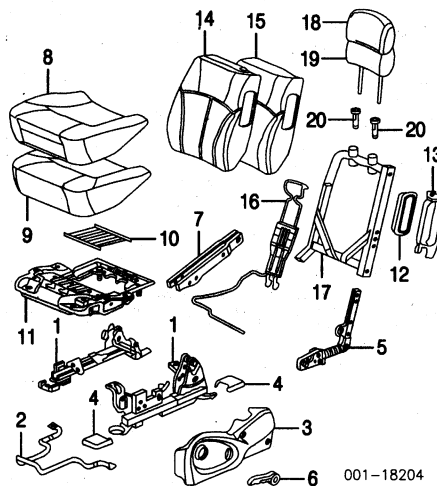
8 Carpet, Front	Buick 15862149	176.63	
	Chevrolet, GMC 15862149	176.63	
	TrailBlazer, Envoy 15783809	173.63	
	TrailBlazer EXT, Envoy XL, Envoy XUV 15144949	269.50	
9 Carpet, Rear-See Rear Body Section	Chevrolet, GMC		

FRONT SEAT

Use Procedure Explanation 30 with the following text.

PASSENGER SIDE MANUAL

R&I Front Seat Assy3

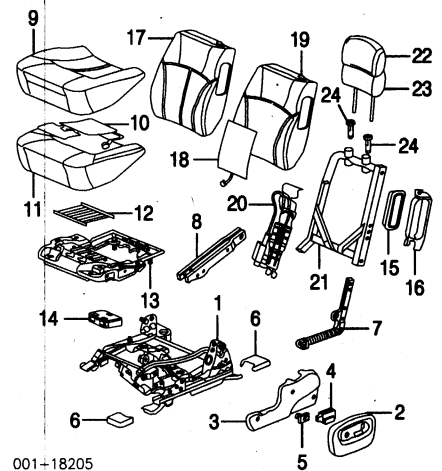


1 Adjuster, Seat	02-04 R/L 88949349-50	#.2	209.60
	05-06 R 89042236	#.2	90.44
	L 89042234	#.2	109.12
#w/Seat Assy Removed			
2 Handle, Adjuster	88949352	79.61	
3 Cover, Outer Adjuster	02-03 88949354	67.95	
	04 89039442	35.42	
	05-06 89042242	18.44	
	15133272	14.34	
4 Cover, Inner Adjuster (4)	#w/Seat Assy Removed		
	#w/Seat Assy Removed		
5 Recliner, Seat Back	02-04 89042237	#.3	143.24
	05-06 89042237	#.3	143.24
Motor, Recliner	89039409	.4	252.24
#w/Seat Assy Removed			
6 Handle, Recliner	88949346	#.1	40.30
#Included in R&R Recliner			

7 Bracket, Recliner	89039542	39.81	
8 Cover, Seat Cushion	88949342	#.7	260.98
#Pewter listed, Order by Application			
9 Pad, Seat Cushion	88949356	#.7	106.44
10 Support, Seat Cushion	88948987	#.7	29.56
11 Frame, Seat Cushion	88948978	#.7	137.96
#R&R Complete, w/Seat Assy Removed			
12 Module, Side Air Bag-See Air Bag System Section			
13 Housing, Side Air Bag-See Air Bag System Section			
14 Cover, Seat Back	88949334	#.6	405.74
#Pewter listed, Order by Application			
15 Pad, Seat Back	88949332	#.6	94.61
16 Support, Lumbar	02-03 88948975	#.6	66.28
	04 88983290	#.6	259.39
	05-06 89042238	#.6	151.47
	88949331	#.6	103.60
17 Frame, Seat Back	#R&R Complete, w/Seat Assy Removed		
18 Cover, Headrest	88979745	#.4	67.45
#Pewter listed, Order by Application			
19 Pad, Headrest			
Fixed Type	88949327	#.4	88.70
Hinged Type	88949526	#.4	96.79
#R&R Complete			
20 Guide, Headrest	R 88949373		22.37
	L 88949375		18.78
#Pewter listed, Order by Application			

PASSENGER SIDE POWER

R&I Front Seat Assy3



1	Adjuster, Seat	02-04 89026673	#.2	425.56
		05-06 89026673	#.2	425.56
	#w/Seat Assy Removed			
	Cover, Outer Adjuster			
2	Upper	88981956		42.73
3	Lower	88949486		61.66
	#Pewter listed, Order by Application			
4	Switch, Seat Adjuster	88949480		119.41
5	Switch, Lumbar Control			
	Heated Seat	88949498		64.38
	Non-Heated Seat	88949387		128.44
6	Cover, Inner Adjuster (4)	15133272		14.34
	#Pewter listed, Order by Application			
7	Recliner, Seat	89042261	#.3	175.77
	Motor, Recliner	89039409	#.4	252.24
	#w/Seat Assy Removed			
8	Bracket, Recliner	88949348		68.13
9	Cover, Seat Cushion	88949342	#.7	260.98
	#Pewter listed, Order by Application			
10	Heater, Seat Cushion	88949407	#.7	107.47
11	Pad, Seat Cushion	88949472	#.7	112.82
	#Order by Application			
12	Support, Seat Cushion	88948987	#.7	29.56
13	Frame, Seat Cushion	88948978	#.7	137.96
	#R&R Complete, w/Seat Assy Removed			
14	Module, Seat Heater	15206270		325.65
15	Module, Side Air Bag-See Air Bag System Section			
16	Housing, Side Air Bag-See Air Bag System Section			
17	Cover, Seat Back	02 88949518	#.6	551.40
		03-04 88979757	#.6	378.51
		05-06 89042443	#.6	259.07
	#Order by Application			
18	Heater, Seat Back			
	Buick, Chevrolet, Oldsmobile	88949406	#.6	122.77
	GMC	88949455	#.6	115.99
		88949332	#.6	94.61
19	Pad, Seat Back	#w/Seat Assy Removed		
	#Order by Application			
20	Support, Lumbar	88983290	#.6	259.39
21	Frame, Seat Back	88949331	#.6	103.60
	#R&R Complete, w/Seat Assy Removed			
22	Cover, Headrest	89039394	#.4	56.74
	#Pewter listed, Order by Application			
23	Pad, Headrest			
	Fixed Type	88949327	#.4	88.70
	Hinged Type	88949526	#.4	96.79
	#R&R Complete			
24	Guide, Headrest	R 88949338		22.56
	Oak			

ENVOY/RAINIER/TRAILBLAZER 2002-06

FRONT SEAT Cont'd

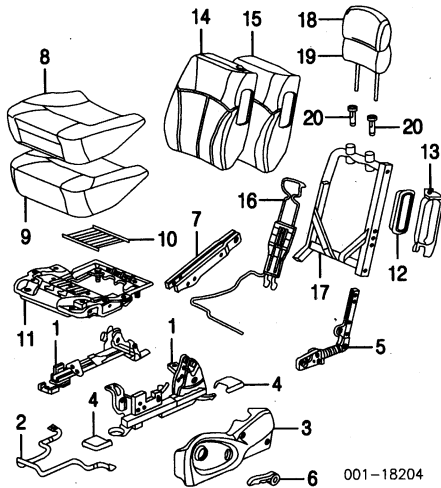
PASSENGER SIDE

POWER Cont'd

Pewter	L 88949337	18.23
	R 88949373	22.37
	L 88949375	18.78

DRIVER SIDE MANUAL

R&I Front Seat Assy..... .3



001-18204

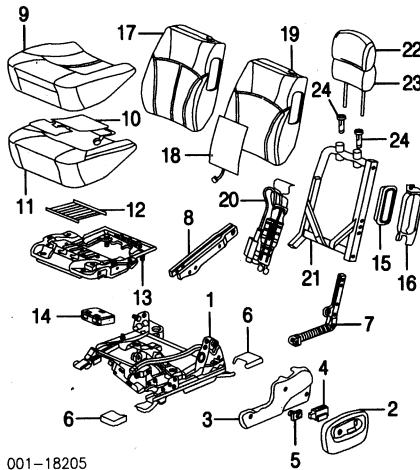
1 Adjuster, Seat	02-04 R 88949319	#.2	219.56
	L 88949318	#.2	215.25
	05-06 R 89042215	#.2	110.32
	L 89042216	#.2	90.44
#w/Seat Assy Removed			
2 Handle, Adjuster	88949320		75.11
3 Cover, Outer Adjuster	88949324		23.13
4 Cover, Inner Adjuster (4)	15133272		14.34
#Pewter listed, Order by Application			
5 Recliner, Seat Back	02-04 88942218	#.3	143.24
	05-06 89042218	#.3	143.24
	89039409	#.4	252.24
Motor, Recliner			
#w/Seat Assy Removed			
6 Handle, Recliner	88948990	#.1	41.94
#Included in R&R Recliner			
7 Bracket, Recliner	89039524		46.20
8 Cover, Seat Cushion	88948981	#.7	139.43
#Pewter listed, Order by Application			
9 Pad, Seat Cushion	88948979	#.7	102.81
10 Support, Seat Cushion	88948987	#.7	29.56
11 Frame, Seat Cushion	02-04 88948978	#.7	137.96
	05-06 89043623	#.7	67.22
#R&R Complete, w/Seat Assy Removed			
12 Module, Side Air Bag-See Air Bag System Section			
13 Housing, Side Air Bag-See Air Bag System Section			
14 Cover, Seat Back	88948972	#.6	376.88
#Pewter listed, Order by Application			
15 Pad, Seat Back	02-04 88948970	#.6	94.61
	05-06 89043621	#.6	88.27
16 Support, Lumbar	02-04 88948975	#.6	66.28
	05-06 89042217	#.6	66.28
17 Frame, Seat Back	02-04 88948969	#.6	103.60
	05-06 89043616	#.6	104.97
#R&R Complete, w/Seat Assy Removed			
18 Cover, Headrest	88949330	#.4	96.89
#Order by Application			
19 Pad, Headrest			
Fixed Type	88949327	#.4	88.70
Hinged Type	88949526	#.4	96.79
#R&R Complete			
20 Guide, Headrest	R 88949373		22.37
	L 88949375		18.78
#Pewter listed, Order by Application			

DRIVER SIDE POWER

R&I Front Seat Assy..... .3

Illustration Located in Next Column

1 Adjuster, Seat	02-04 89039415	#.2	426.84
w/Memory	05-06 89026671	#.2	473.58
	02-03 88950995	#.2	794.45
w/d Memory	04 89039383	#.2	379.91
	05-06 89026672	#.2	425.29
#w/Seat Assy Removed			
Cover, Outer Adjuster			



001-18205

2 Upper	88949389		26.05
3 Lower	88949392		53.99
#Order by Application			
4 Switch, Seat Adjuster	02-04 88949386		119.41
	05-06 89043625		68.52
5 Switch, Lumbar Control	02-03 88949387		128.44
	04-06 89039380		55.74
	15133272		14.34
6 Cover, Inner Adjuster (4)			
#Pewter listed, Order by Application			
7 Recliner, Seat	02-04 89043620	#.3	175.77
	05-06 89043620	#.3	175.77
	89039409	#.4	252.24
Motor, Recliner			
#w/Seat Assy Removed			
8 Bracket, Recliner	89039524		46.20
9 Cover, Seat Cushion	88949378	#.7	513.17
#Order by Application			
10 Heater, Seat Cushion	02-04 88949407	#.7	107.47
	05-06 89042164	#.7	63.76
11 Pad, Seat Cushion	88949376	#.7	99.89
#Order by Application			
12 Support, Seat Cushion	88948987	#.7	29.56
13 Frame, Seat Cushion	02-04 88948978	#.7	137.96
	05-06 89043623	#.7	67.22
#R&R One Complete, w/Seat Assy Removed			
14 Module, Seat Heater	15206270		325.65
15 Module, Side Air Bag-See Air Bag System Section			
16 Housing, Side Air Bag-See Air Bag System Section			
17 Cover, Seat Back	02 88949457	#.6	502.12
	03 88979722	#.6	405.74
	04 88979728	#.6	167.44
	05-06 89042175	#.6	156.75
#Order by Application			
18 Heater, Seat Back			
Buick, Chevrolet, Oldsmobile	88949406	#.6	122.77
GMC	88949455	#.6	115.99
	88949424	#.6	99.74
#Order by Application			
19 Pad, Seat Back			
20 Support, Lumbar	88979740	#.6	220.35
21 Frame, Seat Back	02-04 88948969	#.6	103.60
	05-06 89043616	#.6	104.97
#R&R Complete, w/Seat Assy Removed			
22 Cover, Headrest	88949330	#.4	96.89
#Order by Application			
23 Pad, Headrest			
Fixed Type	88949327	#.4	88.70
Hinged Type	88949526	#.4	96.79
#R&R Complete			
24 Guide, Headrest	R 88949373		22.37
	L 88949375		18.78
#Pewter listed, Order by Application			

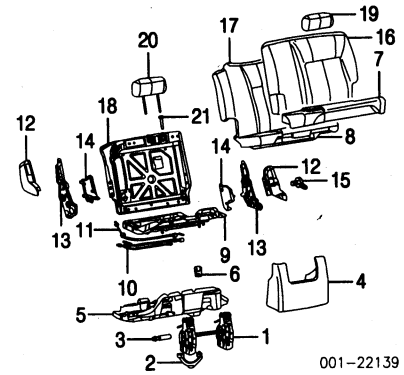
CENTER SEAT

R&I Center Seat Assy..... R #.3

#w/Communication Module Removed L .3

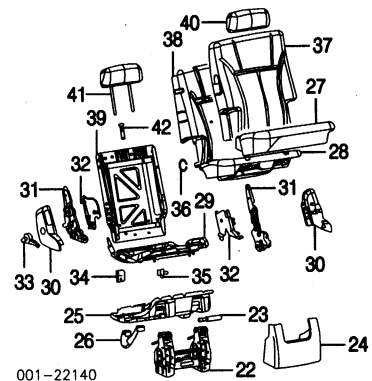
Illustration Located in Next Column

1 Bracket, Seat	02 R 88954102		147.09
	03-04 R 88983536		157.34
	05-06 R 89043543		135.30
2 Riser, Seat	R 88954100		87.62
3 Cover, Seat Track	R 88953083		14.56
4 Cover, Bracket	R 15206674		32.71
5 Panel, Front Trim	R 88983406		52.05
#Pewter listed, Order by Application			
6 Brace, Seat Frame (2)	R 88983559		33.92
7 Cover, Seat Cushion	R 88983410	#.7	176.80
#Pewter listed, Order by Application			
8 Pad, Seat Cushion	R 88983539	#.7	95.96
#Order by Application			
9 Frame, Seat Cushion	02 R 88954095	#.7	195.11
	03-06 R 88983533	#.7	178.36



001-22139

#R&R Complete, w/Seat Assy Removed			
10 Cable, Latch	R 88954078		62.67
11 Cable, Recliner	R 88954079		32.30
12 Cover, Outer Hinge			
Outboard	R 88954108		25.92
Inboard	R 88953080		33.63
#Pewter listed, Order by Application			
13 Hinge, Seat			
Outer	R 88983535	#.3	187.24
Inner	R 89042620	#.3	77.02
#w/Seat Assy Removed			
14 Cover, Inner Hinge			
Outboard	R 89046312		20.90
Inboard	R 88953078		28.58
#Pewter listed, Order by Application			
15 Handle, Recliner	R 88954112		19.20
16 Cover, Seat Back	R 88983477	#.6	329.00
#Pewter listed, Order by Application			
17 Pad, Seat Back	R 88954093	#.6	132.89
#Order by Application			
18 Frame, Seat Back	R 88954077	#.6	178.06
#R&R Complete, w/Seat Assy Removed			
19 Cover, Headrest	R 88983587	#.4	54.12
#Pewter listed, Order by Application			
20 Pad, Headrest	R 88954094	#.4	119.54
#R&R Complete			
21 Guide, Headrest	R 88949373		22.37
	L 88949375		18.78
#Pewter listed, Order by Application			



001-22140

22 Bracket, Seat	02 L 89039313		117.86
	03-04 L 88983555		139.45
	05-06 L 89043507		141.42
23 Cover, Seat Track (2)	L 88953083		14.56
24 Cover, Bracket	L 15092187		40.24
25 Panel, Front Trim	L 88979589		52.74
#Pewter listed, Order by Application			
26 Brace, Seat Frame	L 88954100		87.62
27 Cover, Seat Cushion	L 88983501	#.7	170.47
#Pewter listed, Order by Application			
28 Pad, Seat Cushion	L 88983493	#.7	77.32
#Order by Application			
29 Frame, Seat Cushion	02 L 88954670	#.7	140.91
	03-05 L 88983553	#.7	166.34
	06 L N.A.		0.00
#R&R Complete, w/Seat Assy Removed			
Cable, Recliner	L 88983556		26.67
30 Cover, Outer Hinge			
Inboard	L 89042669		25.68
Outboard	L 88954688		26.33
#Pewter listed, Order by Application			
31 Hinge, Seat			
Inner	L 89041672	#.3	122.68
Outer	L 88983554	#.3	139.32
#w/Seat Assy Removed			
32 Cover, Inner Hinge			
Inboard	L 88954690		26.94
Outboard	L 89046308		20.08
#Pewter listed, Order by Application			
33 Handle, Recliner	L 88954699		18.82
34 Bracket, Child Seat	L 88983559		33.92

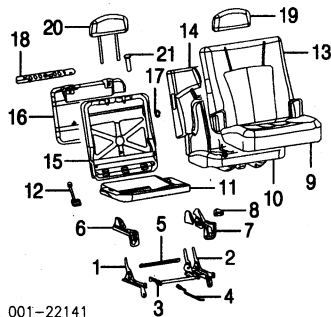
ENVOY/RAINIER/TRAILBLAZER 2002-06

35 Brace, Seat Frame	L N.A.	0.00
36 Stay, Seat Cushion	L 12454627	5.32
37 Cover, Seat Back	L 88983523	#.6 253.64
*Pwter listed, Order by Application		
38 Pad, Seat Back	L 88954709	#.6 113.20
*Order by Application		
39 Frame, Seat Back	02 L 88954640	#.6 122.74
	03-06 L 88983552	#.6 124.89
#R&R Complete, w/Seat Assy Removed		
40 Cover, Headrest	L 88979621	#.4 44.07
*Pwter listed, Order by Application		
41 Pad, Headrest	L 88954094	#.4 119.54
#R&R Complete		
42 Guide, Headrest	88954086	6.52

REAR SEAT

Use Procedure Explanation 30 with the following text.

R&I Rear Seat Assy R/L .3



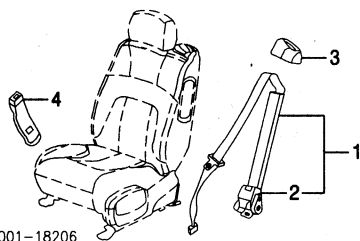
001-22141

1 Latch, Seat	R/L 88979352-1	109.30
2 Hinge, Seat	88979350	#.3 124.45
#w/Seat Assy Removed		
3 Rod, Link	R/L 88979353	22.48
4 Rod, Release	R/L 88983431	34.43
5 Bar, Adjuster	R 88979360	30.11
6 Cover, Latch	R 88979374	26.24
	L 88979373	25.73
7 Cover, Hinge	88979377	21.35
*Pwter listed, Order by Application		
8 Handle, Release	R/L 88979371	13.07
9 Cover, Seat	R 88983696	#.7 132.46
	L 88983700	#.7 129.92
*Pwter listed, Order by Application		
10 Pad, Seat	R/L 88979369	#.7 104.21
11 Cover, Cushion	R 15206674	#.7 32.71
	L 15206678	#.7 30.84
*Pwter listed, Order by Application		
#R&R One Side Complete, w/Seat Assy Removed		
12 Retainer, Seat	R/L 88979362	40.60
13 Cover, Seat Back	R 89039219	#.6 156.14
	L 89039224	#.6 158.03
*Pwter listed, Order by Application		
14 Pad, Seat Back	R/L 88979369	#.6 104.21
15 Frame, Seat Back	R/L 88979359	#.6 144.16
#R&R One Side Complete, w/Seat Assy Removed		
16 Cover, Trim	R 89045445	142.99
	L N.A.	0.00
*Pwter listed, Order by Application		
17 Bracket, Seat Cushion	L 12454627	5.32
18 Hinge, Seat Back	R/L 89045163	#.3 28.16
#w/Seat Assy Removed		
19 Cover, Headrest	R/L 89039025	#.4 44.92
*Pwter listed, Order by Application		
20 Pad, Headrest	R/L 88979363	#.4 64.73
#R&R One Side Complete, w/Seat Assy Removed		
21 Guide, Headrest	R/L 88954086	6.52
w/Button	R/L 88954091	5.11

SEAT BELTS

Use Procedure Explanation 30 with the following text.

FRONT

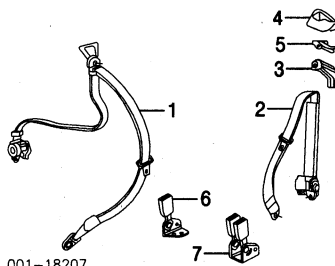


001-18206

1 Belt Assy, Retractor		
2002	R 88956143	.4 89.00
	L 88956145	.4 79.50
2003		

1st Design	R 88956142	.4 89.00
	L 88956145	.4 79.50
2nd Design	R 88956162	.4 88.90
	L 88956145	.4 79.50
2004	R 88956162	.4 88.90
	L 88956145	.4 79.50
2005	R 19148779	.4 212.90
	L 19148781	.4 156.00
2006	R 19148778	.4 212.90
	L 19148781	.4 156.00
2 Cover, Belt Guide	(a) 02-04 R/L 88989866	13.19
	05-06 R/L 89026364	13.25
(a) Included w/Retractor Belt Assy		
3 Bezel, Seat Belt Opening		
2002	R 88949572	44.52
	L 88939499	37.00
2003		
1st Design	R 88949572	44.52
	L 88939499	37.00
2nd Design	R 88979617	20.22
	L 88939499	37.00
2004	R 88979617	20.22
	L 88939499	37.00
2005-06	R 89042245	22.76
	L 89043638	22.76
4 Buckle, Seat Belt	02-04 R 88955807	.4 70.00
	L 88955805	.4 70.00
	05 R/L 19148786	.4 70.00
	06 R/L 19148786	.4 70.00
*Gray listed, Order by Application		

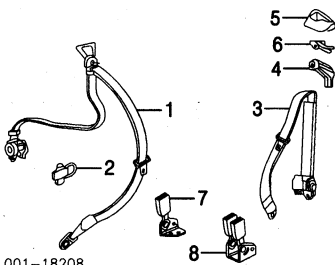
CENTER ENVOY XL, TRAILBLAZER EXT



001-18207

1 Belt, Outer Retractor		
2002-03	R 88955925	.5 70.00
	L 88955928	.5 70.00
2004		
1st Design	R 88955925	.5 70.00
	L 88955928	.5 70.00
2nd Design	R 89023320	.5 70.00
	L 89023325	.5 70.00
2005-06	R 89023317	.5 70.00
	L 89023322	.5 70.00
2 Belt, Center Retractor	02-04 88955080	.4 91.10
	05-06 89023863	.4 85.00
*Gray listed, Order by Application		
3 Bracket, Center Belt	88948883	96.40
4 Cover, Belt Guide	02-04 88948888	46.09
	05-06 89043401	45.88
*Gray listed, Order by Application		
5 Bracket, Guide	88948890	75.80
Buckle, Seat Belt		
6 Right	R 88955043	.4 70.00
7 Left	L 88955045	.4 70.00
*Gray listed, Order by Application		

REAR BRAVADA, ENVOY, RAINIER, TRAILBLAZER

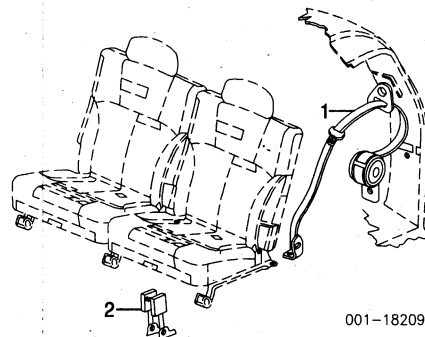


001-18208

1 Belt, Outer Retractor	02-04 R 89023892	.3 70.00
	L 89023887	.3 70.00
	05-06 R 89023889	.3 70.00
	L 89023884	.3 70.00
2 Guide, Shoulder Belt	02-04 R/L 15745358	11.42
	05-06 R/L 89023845	12.59
3 Belt, Center Retractor	02-04 88950971	.3 70.00
	05-06 89023866	.3 72.10
*Gray listed, Order by Application		
4 Bracket, Center Belt	88948883	96.40
5 Cover, Belt Guide	02-04 88948888	46.09
	05-06 89023866	72.10

*Gray listed, Order by Application		
6 Bracket, Guide	88948890	75.80
Buckle, Seat Belt		
7 Right	02-04 R 88950973	.3 70.00
	05-06 R 89023882	.3 70.00
8 Left	02-04 L 88950975	.3 70.00
	05-06 L 89023873	.3 70.00
*Gray listed, Order by Application		

REAR ENVOY XL, ENVOY XUV, TRAILBLAZER EXT



001-18209

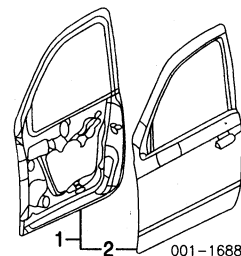
1 Belt, Retractor	02-04 R 88955934	.6 70.00
	L 88955931	.6 70.00
	05-06 R 89023312	.6 70.00
	L 89023307	.6 70.00
2 Buckle, Seat Belt	02-04 88957503	.3 70.00
	05-06 89023861	.3 70.00
*Gray listed, Order by Application		

FRONT DOOR

Use Procedure Explanations 16 and 28 with the following text.

SHEET METAL

Refinish Door Outside	R/L	2.3
Add for Jamb & Interior	R/L	1.0
Add for Jamb	R/L	.5
Section Door Repair Panel	R/L	#5.6
#Cut at Belt Line, Includes R&R/R&R Door Glass & Mirror		
R&I Door Assy	R/L	.8
Add to R&I Door Shell		
w/Pwr Windows	R/L	.2
w/Pwr Locks	R/L	.2
Add to R&R Door Shell		
w/Pwr Windows	R/L	.3
w/Pwr Locks	R/L	.3
To Drill for Installation of Hinges	R/L	.3
Add to R&R Door Repair Panel		
w/Wiring Harness	R/L	.5



001-16882

1 Shell Assy, Door	R/L 88937089-8	#4.9 651.90
*When Replacing Door Shell, Door Side Hinges Must Also Be Replaced		
#Includes R&R Mirror & Replacing Door Side Hinges		
2 Panel, Door Repair (a)	R 15079577	#6.5 306.38
	L 15079576	#6.5 262.41
(a) Included w/Door Shell Assy		
#Includes R&R Mirror & R&R Door Glass		

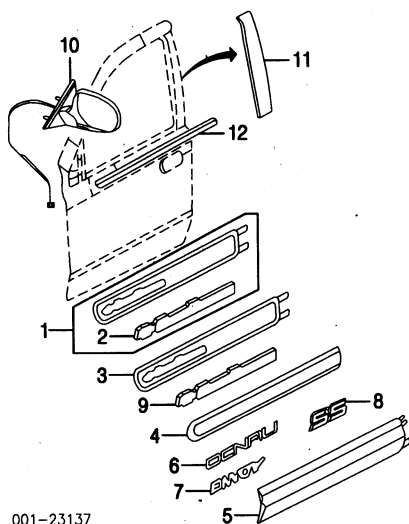
EXTERIOR TRIM

Refinish Side Moulding	R/L	.8
Refinish Rear View Mirror	R/L	.7
R&I Rear View Mirror		
Manual	R/L	#.5
Power	R/L	#.6
#Includes R&I Trim Panel		
R&I Outer Belt Moulding	R/L	.2

ENVOY/RAINIER/TRAILBLAZER 2002-06

FRONT DOOR Cont'd

EXTERIOR TRIM Cont'd



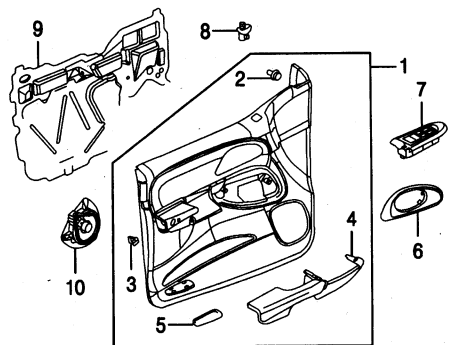
001-23137

1 Moulding Assy, Side (Adhesive)			
Chevrolet			
2002			
1st Design	R/L 15020817-6	.4	127.99
2nd Design	R/L 15185702-1	.4	123.32
2003-04	R/L 15185709-10	.4	111.01
2 Nameplate (Adhesive)¶			
"TRAILBLAZER"			
2002			
1st Design	R/L 15001724	.2	23.79
2nd Design	R/L 15185711	.2	23.00
2003-04	R/L 15185711	.2	23.00
¶Included w/Side Moulding Assy			
3 Moulding, Side (Adhesive)			
Chevrolet			
2002-04 (P)	R/L 88937015-4	.4	118.61
2005			
Charcoal	R/L 15118318-9	.4	65.38
Paint to Match	R 88980968	.4	64.62
	L 88980969	.4	68.54
2006 (P)	R 19120022	.4	45.57
	L 19120021	.4	47.80
4 GMC (P)			
Denali Model	R/L 89045572-3	.4	51.13
SLE Model	R/L 88944348-7	.4	208.70
SLT Model	R/L 88935323-2	.4	110.11
5 Buick, Oldsmobile (P)			
	R 15074514	.4	194.91
	L 15074506	.4	194.91
(P) Paint to Match			
6 Nameplate (Adhesive)			
"DENALI"			
	R/L 15070426	.2	47.45
7 "ENVOY"			
2002	R/L 15001725	.2	23.79
2003			
To 9-30-02	R/L 15001725	.2	23.79
From 10-1-02	R/L 15123967	.2	23.00
2004-05	R/L 15123967	.2	23.00
2006	R/L 15256750	.2	13.93
"SS"	06 R/L 15211285	.2	10.00
8 "TRAILBLAZER"			
2002			
1st Design	R/L 15001724	.2	23.79
2nd Design	R/L 15185711	.2	23.00
2003-04	R/L 15185711	.2	23.00
10 Mirror, Rear View			
Manual			
	R 15287071	#.5	82.83
	L 15789780	#.5	87.82
Power			
w/Signal Lamp			
Man Folding (a)			
2002-03	R 15178920	#.6	145.10
	L 15178919	#.6	163.40
2004-05	R 15136309	#.6	145.10
	L 15136308	#.6	154.73
2006			
Amber Lens	R 15136309	#.6	145.10
	L 15136308	#.6	154.73
Clear Lens	R 15810913	#.6	0.00
	L 15810912	#.6	190.00
Pwr Folding			
2003-05	R 15178922	#.6	406.23
	L 15789790	#.6	227.70
2006			
Amber Lens	R 15178922	#.6	406.23
	L 15789790	#.6	227.70
Clear Lens	R 15810919	#.6	181.83
	L 15810917	#.6	181.83
w/o Signal Lamp			
2002-05	R 15789783	#.6	119.05
	L 15136305	#.6	119.05
2006			
w/SS Model	R 19120879	#.6	117.93
	L 19120877	#.6	114.69

w/o SS Model	R 15789783	#.6	119.05
	L 15136305	#.6	119.05
(a) Order by Application			
#Includes R&I Trim Panel			
11 Applique, Frt Door	R/L 15155597-6	.3	27.50
12 Moulding, Outer Belt	R/L 15129773-2	.3	25.80

INTERIOR TRIM

R&I Trim Panel	R/L	.4	
NOTE: All Parts in this section are included in R&R Trim Panel unless noted otherwise.			



001-18269

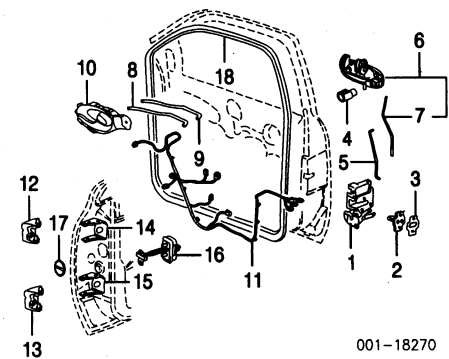
1 Panel Assy, Trim¶			
Buick			
Cashmere	R 15123929	.7	274.76
	L 15123926	.7	289.35
Pewter	R 15123930	.7	280.26
	L 15123927	.7	283.68
Chevrolet			
Camel	R 15085538	.7	289.60
	L 15085542	.7	242.61
Medium Antelope	R 15085536	.7	272.30
	L 15085535	.7	241.03
Medium Dark Pewter	R 15133422	.7	309.20
	L 15085533	.7	217.75
Pewter	R 15133423	.7	309.20
	L 15133419	.7	300.00
GMC			
Dark Pewter	R 15085559	.7	222.06
Cloth	L 15085558	.7	206.35
Leather	R 15085567	.7	273.40
	L 15101181	.7	283.00
Medium Pewter			
Cloth	R 15085555	.7	221.56
	L 15085554	.7	303.99
Leather	R 15085563	.7	229.42
	L 15085562	.7	213.15
Oak			
Cloth	R 15085565	.7	241.03
	L 15085564	.7	226.69
Leather	R 15085557	.7	283.68
	L 15085556	.7	274.76
Oldsmobile			
Medium Antelope	R 15085549	.7	274.76
	L 15085548	.7	213.15
Camel/Pewter	R 15095648	.7	254.04
	L 15085550	.7	241.03
Pewter	R 15123917	.7	305.40
	L 15123914	.7	213.06
¶Order by Application			
2 Retainer, Trim Panel (a) (4/Side)	R/L 11519031	3.97	
3 Clip, Trim Panel (a) (2/Side)	R/L 11588650	3.51	
4 Armrest (a)			
Buick			
Cashmere	R 15135516		129.42
	L 15135520		126.88
Gray	R 15135515		135.97
	L 15135519		135.97
Pewter	R 15135514		130.73
	L 15135518		128.17
Chevrolet			
Camel	R 15055810		78.49
	L 15055809		76.95
Cashmere	R 15188913		61.91
	L 15188912		58.94
Ebony	R 15109986		55.75
	L 15109983		55.75
Gray	R 15109985		55.75
	L 15109982		55.75
Medium Antelope	R 15055808		84.27
	L 15055807		82.62
Medium Dark Pewter	R 15055806		74.77
	L 15055805		83.54
Oak	R 15055808		84.27
	L 15055807		82.62
Pewter	R 15055812		88.54
	L 15055811		75.44
GMC			
Dark Pewter	R 15055826		78.90
	L 15055825		78.50
Ebony	R 15109980		55.75
	L 15109977		55.75
Medium Pewter	R 15055822		73.78
	L 15055821		80.30
Oak	R 15055824		75.40
	L 15055823		85.10

Oldsmobile			
Camel	R 15055838		80.01
	L 15055837		79.29
Cashmere	R 15135516		129.42
	L 15135520		126.88
Oak	R 15055838		80.01
	L 15055837		79.29
Pewter	R 15080975		65.68
	L 15080974		64.08
	R 15055842		4.37
	L 15055841		7.94
5 Reflector, Warning (a)			
(a) Included w/Trim Panel Assy			
Moulding, Inner Belt			
6 Bezel, Inside Handle			
Buick			
	R 15176948		47.21
	L 15176947		52.74
Chevrolet			
Right	02-04 R 15214502		5.90
	05-06 R 15214502		5.90
Left			
w/Convenience Pkg	L 15214503		4.80
w/o Convenience Pkg	L 15214501		5.80
GMC	R 15246646		8.72
	L 15246645		17.72
Oldsmobile	R 15155183		4.19
	L 15155178		4.70
7 Switch, Lock/Window¶			
Buick, Oldsmobile			
w/Seat Heater	R 15140434	.3	200.80
	L 15101656	.3	203.17
w/o Seat Heater	R 15179986	.3	193.35
	L 15101657	.3	190.63
Chevrolet			
w/Seat Heater	R 15068880	.3	d152.78
	L 15101630	.3	192.35
w/o Seat Heater	R 15180059	.3	155.12
	L 15101628	.3	211.37
GMC			
Right	15179991	.3	193.82
Left			
w/Seat Heater	15101661	.3	209.50
w/o Seat Heater	15079601	.3	194.67
¶Order by Application			
8 Switch, Mirror			
Buick			
Folding Mirror	L 15124814	.3	39.30
Non-Folding Mirror			
Cashmere	L 15188480	.3	40.87
Pewter	L 15065238	.3	40.87
Chevrolet			
Man Folding Mirror			
Camel	L 15040502	.3	44.35
Medium Antelope	L 15040501	.3	41.80
Medium Dark Pewter	L 15040500	.3	44.35
Pewter	L 15040503	.3	44.35
Pwr Folding Mirror			
Camel	L 15040506	.3	42.64
Medium Antelope	L 15040505	.3	41.80
Medium Dark Pewter	L 15040504	.3	42.64
Pewter	L 15040507	.3	41.80
GMC			
Dark Pewter	L 15183747	.3	42.33
Medium Pewter	L 15183745	.3	43.17
Oak	L 15183746	.3	40.70
Oldsmobile			
Camel	L 15065239	.3	40.87
Camel/Pewter	L 15065240	.3	40.87
Pewter	L 15065238	.3	40.87
9 Shield, Moisture			
	R 15243086	#	48.68
	L 15243087	#	52.26
10 Speaker			
Std Speaker System	R/L 10366739	#.2	70.13
Enhanced Speaker System	R/L 15097309	#.2	126.76
¶w/Trim Panel Removed, Not Included in R&R Trim Panel			

HARDWARE

Refinish Outside Handle	R/L	.5	
Refinish Up Side Body Hinge	R/L	.5	
Refinish Lwr Side Body Hinge	R/L	.5	
Refinish Upr Door Side Hinge	R/L	.5	
Refinish Lwr Door Side Hinge	R/L	.5	
R&I Outside Handle	R/L	#.6	

#Includes R&I Trim Panel



001-18270

1 Latch Assy, Front Door			
Right			
w/Keyless Entry	R 15110508	#.3	123.90

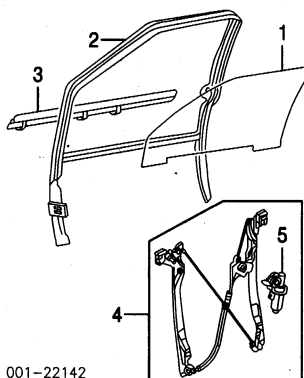
ENVOY/RAINIER/TRAILBLAZER 2002-06

w/o Keyless Entry	R 15110506	#.3	111.50
Left			
w/Theft Deterrent	L 15110507	#.3	124.30
w/o Theft Deterrent	L 15110505	#.3	113.22
Actuator, Power Lock	R/L 25664287-8	#.3	73.33
*Included w/Front Door Latch Assy			
#R&R One Side Complete, w/Trim Panel Removed			
2 Striker	02-03 R/L 16636122	#.2	9.10
	04-06 R/L 25767961	#.2	10.53
3 Shim, Striker	02-05 R/L 15284189	#.2	10.86
	06 R/L 15284189	#.2	10.86
#R&R One Side Complete			
Washer, Striker	R/L 10388361		3.88
4 Cylinder, Lock	R N.A.	#.2	0.00
	L 12458183	#.2	71.78
5 Rod, Lock Cylinder	R/L 15075021-0		4.43
6 Handle Assy, Outside			
Buick, Oldsmobile	02-05 R 88987570	#.2	57.22
Paint to Match	L 19120088	#.2	60.60
	06 R/L 88981049-8	#.2	70.88
Chevrolet, GMC			
Black			
w/Keyless Entry	02-05 R/L 15291304-3	#.2	42.36
	06 R/L 15291304-3	#.2	42.36
w/o Keyless Entry	02-05 R 15193069	#.2	42.33
	L 15291303	#.2	42.36
	06 R 15291305	#.2	42.36
	L 15291303	#.2	42.36
Paint to Match	02-05 R 88987570	#.2	57.22
	L 19120088	#.2	60.60
	06 R 19120089	#.2	57.17
	L 19120088	#.2	60.60
#R&R One Side Complete, w/Trim Panel Removed			
7 Rod, Outside Handle (a)	R 15075202	4.35	
	L 15075201	4.43	
(a) Included w/Outside Handle Assy			
8 Rod, Lock Remote	R 15081428	4.16	
	L 15081426	4.16	
9 Rod, Inside Handle	R 15081429	3.97	
	L 15081427	3.97	
10 Handle, Inside			
Black	R 15044615	#.2	33.93
	L 15044614	#.2	32.94
Chrome	R/L 15044613-2	#.2	48.24
#w/Trim Panel Removed			
11 Harness, Wiring (b)			
Std Speaker System	02-05 R 15176831	192.42	
	L 15176833	194.15	
	06 R 15240039	55.09	
	L 15240041	58.98	
Enhanced Speaker System	02-05 R 15176838	189.39	
	L 15176835	192.42	
	06 R 15240044	56.75	
	L 15240043	58.79	
(b) Order by Application			
12 Hinge, Upr Body Side	R 88937056	#.3.4	83.18
	L 88937053	#.3.4	83.25
13 Hinge, Lwr Body Side	R 88937056	#.2.4	83.18
	L 88937053	#.2.4	83.25
#R&R One Side Complete 4.8, w/Door Removed			
14 Hinge, Upr Door Side	R 88937054	#.1.2	82.55
	L 88937051	#.1.2	82.55
15 Hinge, Lwr Door Side	R 88937055	#.1.2	82.55
	L 88937052	#.1.2	82.55
#R&R One Side Complete 2.0, w/Door Removed			
16 Check, Door			
2002-04	R 15196108	#.1	38.43
	L 15196109	#.1	37.94
2005			
1st Design	R 15196108	#.1	38.43
	L 15196109	#.1	37.94
2nd Design	R/L 15293237	#.1	27.69
2006	R/L 15293237	#.1	27.69
#w/Trim Panel Removed			
17 Boot, Door Check	R/L 15722455		4.70
18 W/Strip, Door Opening (On Door)			
2002-04	R/L 15128082	.3	49.51
2005-06			
Cashmere	R 88987560	.3	65.37
	L 88987559	.3	64.09
Ebony	R 19120584	.3	65.36
	L 19120581	.3	65.36
Gray	R 19120585	.3	65.36
	L 19120582	.3	65.36

GLASS & PARTS

Illustration Located in Next Column

1 Glass, Door			
General Motors			
Buick	R/L 10375218-7	1.0	208.60
Chevrolet			
LS, LT, LTZ Model	R/L 15206921-0	1.0	256.18
SS Model	R/L 10375218-7	1.0	208.60
GMC			
Denali Model	R/L 10375218-7	1.0	208.60
SLE, SLT Model	R/L 15206921-0	1.0	256.18
Oldsmobile	R/L 15206921-0	1.0	256.18
NAGS			
Buick	R DD10574GTY	1.0	395.45
	L DD10575GTY	1.0	395.45
Chevrolet, GMC, Oldsmobile	R DD09965GTN	1.0	167.50
	L DD09966GTN	1.0	167.50
2 Channel, Run	R/L 15257671-2	#.2	109.73



001-22142

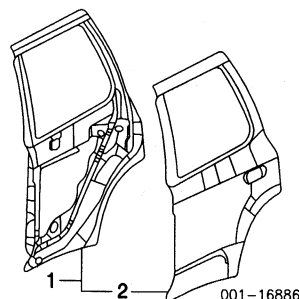
#w/Door Glass Removed			
3 Moulding, Outer Belt-See Exterior Trim Section			
4 Regulator Assy, Power	R/L 10360626-5	#.9	291.70
5 Motor, Regulator			
2002-04	R 88980704	#1.1	127.67
	L 88980703	#1.1	136.94
2005			
To VIN 147118	R 88980704	#1.1	127.67
	L 88980703	#1.1	136.94
From VIN 147119	R/L 89046087-6	#1.1	132.78
2006			
Buick	R 88980704	#1.1	127.67
	L 88980703	#1.1	136.94
Chevrolet, GMC			
TrailBlazer, Envoy	R 88980704	#1.1	127.67
	L 88980703	#1.1	136.94
TrailBlazer EXT, Envoy XL	R/L 89046087-6	#1.1	132.78
*Included w/Power Regulator Assy			
#w/Door Glass Removed Deduct .6			

REAR DOOR

Use Procedure Explanations 16 and 28 with the following text.

SHEET METAL

Refinish Door Outside			
Buick, Oldsmobile, Chevrolet TrailBlazer, GMC Envoy	R/L	2.0	
Chevrolet TrailBlazer EXT, GMC Envoy XL, Envoy XUV	R/L	2.2	
Add for Jambos & Interior	R/L	1.0	
Add for Jambos	R/L	.5	
Section Door Repair Panel	R/L	#5.5	
#Cut at Belt Line, Includes R&I Door Glass			
R&I Door Assy	R/L	.8	
Add to R&I Door Shell			
w/Pwr Windows	R/L	.2	
w/Pwr Locks	R/L	.2	
Add to R&R Door Shell			
w/Pwr Windows	R/L	.3	
w/Pwr Locks	R/L	.3	
To Drill for Installation of Hinges	R/L	.3	
Add to R&R Door Repair Panel			
w/Wiring Harness	R/L	.5	



001-16886

1 Shell Assy, Door			
Buick, Oldsmobile	02-04 R 89025259	#4.2	651.90
	L 88937092	#4.2	613.80
	05-06 R 89025263	#4.2	615.01
	L 89025262	#4.2	613.80
Chevrolet			
TrailBlazer	02-04 R 89025256	#4.2	650.61
	L 89025257	#4.2	615.01
	05-06 R/L 89025260-1	#4.2	613.80
TrailBlazer EXT	02-04 R/L 89025265-6	#4.2	613.79
	05-06 R/L 89025269-8	#4.2	613.80
GMC			
Envoy	02-04 R 89025259	#4.2	651.90
	L 88937092	#4.2	613.80
	05-06 R 89025263	#4.2	615.01
	L 89025262	#4.2	613.80
Envoy XL, Envoy XUV	02-04 R/L 89025267-6	#4.2	613.79
	05-06 R/L 89025271-0	#4.2	613.80

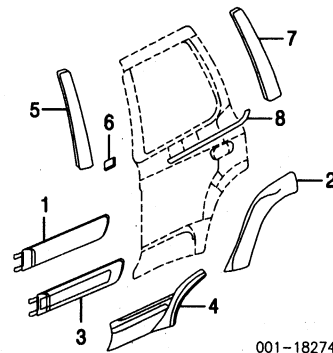
*When Replacing Door Shell, Door Side Hinges Must Also Be Replaced

#Includes Replacing Door Side Hinges

2 Panel, Door Repair (a)			
Buick, Oldsmobile	R/L 15083446-5	#6.2	256.59
Chevrolet			
TrailBlazer	R 15079579	#6.2	256.59
	L 15079578	#6.2	242.06
TrailBlazer EXT	R/L 15189770-69	#6.2	259.67
GMC			
Envoy XL, Envoy XUV	R/L 15083446-5	#6.2	256.59
Envoy XL, Envoy XUV	R/L 15051789-8	#6.2	259.67
(a) Included w/Door Shell Assy			
#Includes R&R Door Glass			

EXTERIOR TRIM

Refinish Side Moulding	R/L	.7	
R&I Outer Belt Moulding	R/L	.3	



001-18274

Moulding, Side (Adhesive)

1 Upper			
TrailBlazer			
Black			
w/Chrome Insert	R/L 15020821-0	.4	67.73
w/o Chrome Insert	R/L 15180288-7	.4	60.82
Paint to Match	R 15008701	.4	69.28
	L 15008690	.4	69.28
TrailBlazer EXT			
Black/Chrome	R/L 15053097-6	.4	66.60
Paint to Match	R 88980886	.4	84.30
	L 88980885	.4	0.00
2 Lower			
Pewter	R/L 15079902-3	.4	90.26
Paint to Match	R/L 15079902-3	.4	90.26
3 GMC			
2002-05 (P)			
Envoy			
Denali Model	05 R/L 89046022-1	.4	57.19
SLE Model	R 15001179	.4	67.59
	L 15001169	.4	67.59
SLT Model	R/L 88944350-49	.4	99.60
Envoy XL, Envoy XUV			
Denali Model	05 R 89046026	.4	43.30
	L 89046023	.4	43.30
SLE Model	R/L 15053124-3	.4	83.59
SLT Model	R/L 88944346-5	.4	138.61
2006			
Envoy			
Denali Model (P)	R/L 88944350-49	.4	99.60
SLE, SLT Model	R/L 15207813-2	.4	77.97
Envoy XL			
Denali Model (P)	R 89046026	.4	43.30
	L 89046023	.4	43.30
SLE, SLT Model	R/L 10362710-09	.4	78.45
4 Buick, Oldsmobile (P)	R/L 15185256-5	.4	228.62
(P) Paint to Match			
5 Applique, Front			
GMC, Oldsmobile	R 15276875	.3	38.40
	L 15155598	.3	26.60
6 Nameplate (Adhesive)			
Chevrolet			
"LS"	R/L 15071710	.2	7.58
"LT"	R/L 15071711	.2	7.58
"LTZ"	R/L 15071712	.2	7.58
"THE NORTH FACE"	R/L 15195908	.2	9.60
GMC			
"SLE"	R/L 15001730	.2	7.58
"SLT"	R/L 15001733	.2	7.58
7 Applique, Rear			
GMC	R/L 15155601-0	.3	36.40
8 Moulding, Outer Belt			
Buick, Oldsmobile	R/L 15129779-8	.3	33.00
Chevrolet			
TrailBlazer	R/L 15129779-8	.3	33.00
TrailBlazer EXT	R 15129775	.3	39.43
	L 15129774	.3	41.20
GMC			
Envoy	R/L 15129779-8	.3	33.00
Envoy XL, Envoy XUV	R/L 15176791-0	.3	51.54

INTERIOR TRIM

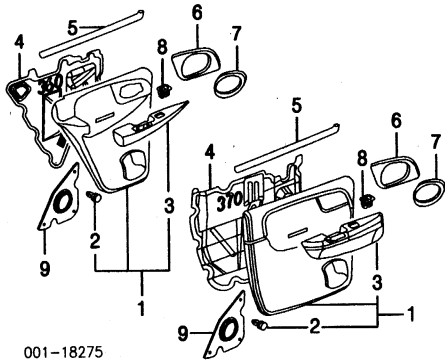
R&I Trim Panel	R/L	.4	
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NOTE: All Parts in this section are included in R&R Trim Panel unless noted otherwise.

ENVOY/RAINIER/TRAILBLAZER 2002-06

REAR DOOR Cont'd

INTERIOR TRIM Cont'd



001-18275

1 Panel Assy, Trim

Buick			
Cashmere	R 15204866	.6	71.48
	L 15204863	.6	292.19
Pewter	R 15204867	.6	303.99
	L 15204864	.6	298.03

Chevrolet

TrailBlazer			
Camel	R 15101261	.6	322.24
	L 15101255	.6	261.50
Medium Antelope	R 15101260	.6	200.06
	L 15101254	.6	210.18
Medium Dark Pewter	R 15101259	.6	210.18
	L 15101253	.6	264.40
Pewter	R 15101262	.6	250.70
	L 15101256	.6	255.40

TrailBlazer EXT

Camel	R 15183424	.6	196.14
	L 15183417	.6	267.54
Medium Antelope	R 15183423	.6	270.16
	L 15183416	.6	254.04
Medium Pewter	R 15183422	.6	254.04
	L 15183415	.6	248.57
Pewter	R 15183425	.6	269.63
	L 15183418	.6	272.89

GMC

Envoy			
Cloth			
Medium Antelope	R 15204849	.6	303.99
	L 15204844	.6	222.79
Dark Pewter	R 15204850	.6	312.80
	L 15204845	.6	257.10
Medium Pewter	R 15085559	.6	222.06
	L 15085562	.6	213.15

Leather

Medium Antelope	R 15101291	.6	298.03
	L 15101286	.6	176.54
Dark Pewter	R 15101292	.6	222.79
	L 15101287	.6	228.10
Medium Pewter	R 15204848	.6	322.24
	L 15204843	.6	303.99

Envoy XL, Envoy XUV

Cloth			
Medium Antelope	R 15183541	.6	303.99
	L 15183537	.6	274.76
Medium Dark Pewter	R 15183542	.6	303.99
	L 15183538	.6	274.76
Medium Pewter	R 15183540	.6	270.16
	L 15183536	.6	254.04

Leather

Medium Antelope	R 15101233	.6	298.03
	L 15101228	.6	274.76
Medium Dark Pewter	R 15101232	.6	262.29
	L 15101227	.6	274.76
Medium Pewter	R 15101234	.6	283.68
	L 15101229	.6	274.76

Oldsmobile

Medium Antelope	R 15204839	.6	303.99
	L 15204834	.6	233.35
Medium Beige	R 15094786	.6	247.35
w/2 Tone	L 15094785	.6	233.35
	R 15095650	.6	275.56
w/o 2 Tone	L 15095649	.6	281.07
Pewter	R 15204838	.6	249.99
	L 15204833	.6	255.50

Order by Application

2 Retainer, Trim Panel (a) (R/Side)

3 Armrest (a)

Buick			
Cashmere	R 15188942		18.65
	L 15188941		17.75
Pewter	R 15094786		74.26
	L 15094785		74.10

Chevrolet

Camel	R 15079872		88.85
	L 15079871		83.07
Medium Antelope	R 15079870		95.07
	L 15079869		83.69
Medium Dark Pewter	R 15079868		83.69
	L 15079867		79.41
Pewter	R 15079874		82.17

GMC			
Camel	R 15094790		86.05
	L 15065747		94.24
Dark Pewter	R 15065746		93.21
	L 15094787		95.07
Medium Pewter	R 15094786		74.26
	L 15094785		74.10
Oldsmobile			
Camel	R 15094790		86.05
	L 15065747		94.24
Pewter	R 15094786		74.26
	L 15094785		74.10
Camel/Pewter	R/L 15079494-3		0.00

(a) Included w/Trim Panel Assy

4 Shield, Moisture

Buick			
	R 15243092	#	27.71
	L 15243090	#	28.26

Chevrolet, GMC

TrailBlazer, Envoy			
2002-04	R/L 15243090	#	28.26

2005

1st Design	R/L 15243090	#	28.26
2nd Design	R 15243091	#	28.83
	L 15243090	#	28.26
	R 15243091	#	28.83
	L 15243090	#	28.26

2006

TrailBlazer EXT, Envoy XL, Envoy XUV			
2002-04	R 15243092	#	27.71
	L 10370265	#	27.71

2005

1st Design	R 15243092	#	27.71
	L 10370265	#	27.71
2nd Design	R 15243093	#	37.49
	L 15243092	#	27.71
	R 15243093	#	37.49
	L 15243092	#	27.71

2006

TrailBlazer EXT, Envoy XL, Envoy XUV			
	R 15243092	#	27.71
	L 15243090	#	28.26

Oldsmobile

	R/L 15243090	#	28.26
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#w/Trim Panel Removed, Not Included in R&R Trim Panel

5 Moulding, Inner Belt

Buick, Oldsmobile			
	R/L 15033292		14.40

Chevrolet, GMC

TrailBlazer, Envoy			
	R/L 15033292		14.40

TrailBlazer EXT, Envoy XL, Envoy XUV

	R 15206919		17.70
	L 15206918		14.20

6 Bezel, Inside Handle

Buick			
	R 15176948		47.21
	L 15176947		52.74
Chevrolet			
	R 15214507		9.00
	L 15214506		6.00

GMC

Oldsmobile			
	R/L 15246648-7		15.61
	R 15155481		4.43
	L 15155476		4.00

7 Retainer, Bezel

GMC			
	R/L 15043637-6		4.38

8 Switch, Window

Buick			
	R/L 15095179	.3	32.64

Chevrolet

Camel			
	R/L 15069405	.3	31.58
Medium Antelope	R/L 15069404	.3	48.23
Medium Dark Pewter	R/L 15069403	.3	51.31
Pewter	R/L 15095178	.3	32.64
GMC, Oldsmobile	R/L 15069401	.3	49.34

9 Speaker, Door

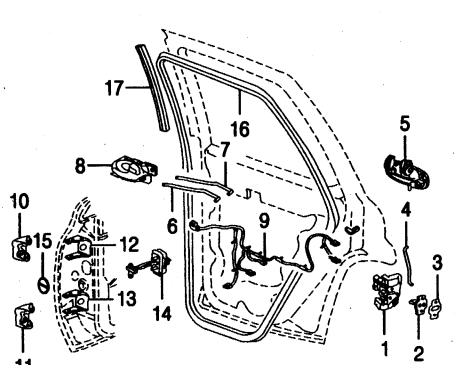
Std Speaker System			
	R/L 10366740	#2	58.44
Enhanced Speaker System	R/L 15135033	#2	86.78

#w/Trim Panel Removed, Not Included in R&R Trim Panel

HARDWARE

Refinish Outside Handle	R/L	.5	
Refinish Up Side Body Hinge	R/L	.5	
Refinish Lwr Side Body Hinge	R/L	.5	
Refinish Up Door Side Hinge	R/L	.5	
Refinish Lwr Door Side Hinge	R/L	.5	
R&I Outside Handle	R/L	#.6	

#Includes R&I Trim Panel



001-19739

1 Latch Assy, Rear Door

	R 15110510	#3	120.67
	L 15110509	#3	115.99

#w/Trim Panel Removed

Actuator, Power Lock

	R/L 25664287-8	#3	73.33
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#Included w/Rear Door Latch Assy

2 Striker

	02-03 R/L 16636122	#2	9.10
	04-06 R/L 25767961	#2	10.53
	02-05 R/L 15284189	#2	10.86
	06 R/L 15284189	#2	10.86

3 Shim, Striker

#R&R One Side Complete

Washer, Striker	R/L 10388361		3.88
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4 Rod, Outside Handle

Buick, Oldsmobile			
	R/L 15155565		4.17

Chevrolet, GMC

TrailBlazer, Envoy			
	R/L 15155565		4.17

TrailBlazer EXT, Envoy XL, Envoy XUV

	R/L 15162329		3.97
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5 Handle, Outside

Buick, Oldsmobile (P)			
	R 19120076	#2	44.10
	L 88937185	#2	66.76

Chevrolet, GMC

TrailBlazer, Envoy			
	R 15188972	#2	44.79
	L 15811367	#2	38.32
Paint to Match	02-05 R 19120076	#2	44.10
	L 88937185	#2	66.76
	06 R/L 19120102-1	#2	38.32

TrailBlazer EXT, Envoy XL, Envoy XUV

	R 15198402	#2	44.88
	L 15247982	#2	43.19
Paint to Match	02-05 R 88980590	#2	56.90
	L 88980718	#2	60.35
	06 R 19120091	#2	56.93
	L 19120090	#2	56.90

(P) Paint to Match

#w/Trim Panel Removed

6 Rod, Locking

Buick, Oldsmobile			
	R 15291873		4.51
	L 15081434		4.52

Chevrolet, GMC

TrailBlazer, Envoy			
	R 15291873		4.51
	L 15081434		4.52

TrailBlazer EXT, Envoy XL, Envoy XUV

	R 15163165		3.89
	L 15163164		3.85

7 Rod, Inside Handle

Buick, Oldsmobile			
	R 15081437		4.52
	L 15081435		4.17

Chevrolet, GMC

TrailBlazer, Envoy			
	R 15081437		4.52
	L 15081435		4.17

TrailBlazer EXT, Envoy XL, Envoy XUV

	R 15779316		3.95
	L 15779317		3.77

8 Handle, Inside

Black			
	R 15044615	#2	33.93
	L 15044614	#2	32.94
Chrome	R/L 15044613-2	#2	48.24

#w/Trim Panel Removed

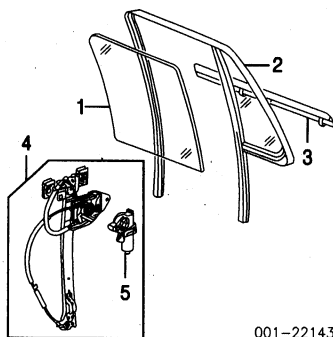
9 Harness, Wiring

Std Speaker System			
	R 15240062		31.98
Buick, Oldsmobile			
	L 15240063		31.53

Chevrolet, GMC

TrailBlazer, Envoy			
	R 15240062		31.98
	L 15240063		31.53

GLASS & PARTS



001-22143

1 Glass, Door			
General Motors			
Buick			
Privacy	04 R/L 15155418-7	1.0	213.37
	05-06 R 15135369	1.0	202.06
	L 15135368	1.0	208.60
Chevrolet, GMC			
TrailBlazer, Envoy			
Tint	02-04 R/L 15135367-6	1.0	208.60
	05-06 R/L 15135367-6	1.0	208.60
Privacy	02-04 R/L 15155418-7	1.0	213.37
	05-06 R 15135369	1.0	202.06
	L 15135368	1.0	208.60
TrailBlazer EXT, Envoy XL, Envoy XUV			
Tint	R/L 15051801-0	1.0	331.20
Privacy	R/L 15051799-8	1.0	331.20
Oldsmobile			
Tint	R/L 15135367-6	1.0	208.60
Privacy	R/L 15155418-7	1.0	213.37
NAGS			
Buick, Oldsmobile			
Green	R DD09967GTN	1.0	164.95
	L DD09968GTN	1.0	164.95
Gray Privacy	R DD09967YPN	1.0	165.95
	L DD09968YPN	1.0	165.95
Chevrolet, GMC			
TrailBlazer, Envoy			
Green	R DD09967GTN	1.0	164.95
	L DD09968GTN	1.0	164.95
Gray Privacy	R DD09967YPN	1.0	165.95
	L DD09968YPN	1.0	165.95
TrailBlazer EXT, Envoy XL, Envoy XUV			
Green	R DD10305GTN	1.0	171.25
	L DD10306GTN	1.0	171.25
Gray Privacy	R DD10305YPN	1.0	168.20
	L DD10306YPN	1.0	168.20
2 Channel, Run/			
General Motors			
Buick			
	R 15138552	#1.4	286.70
	L 15126380	#1.4	286.70
Chevrolet			
TrailBlazer			
Tint	02 R 15078786	#1.4	160.96
	L 15078785	#1.4	175.45
	03-06 R 15138550	#1.4	286.70
	L 15087563	#1.4	178.96
Privacy	R 15138548	#1.4	303.86
	L 15138547	#1.4	237.10
TrailBlazer EXT			
Tint	02-04 R/L 15100764-3	#1.4	178.96
	05-06 R/L 15126369-8	#1.4	286.70
Privacy	R/L 15136030-29	#1.4	286.70
GMC			
Envoy			
Privacy	R/L 15138546-5	#1.4	286.70
TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 15138554-3	#1.4	286.70
Privacy	R 15138552	#1.4	286.70
Oldsmobile	L 15126380	#1.4	286.70
NAGS			
Buick			
Gray Privacy	R DV10089YPY	#1.4	513.60
	L DV10090YPY	#1.4	513.60
Chevrolet			
TrailBlazer			
Green	R DV09969GTY	#1.4	483.75
	L DV09970GTY	#1.4	483.75
Gray Privacy	R DV09969YPY	#1.4	532.70
	L DV09970YPY	#1.4	532.70
TrailBlazer EXT			
Green	R DV10307GTY	#1.4	472.55
	L DV10308GTY	#1.4	0.00
Gray Privacy	R DV10307YPY	#1.4	572.10
	L DV10308YPY	#1.4	572.10
GMC			
Envoy			
Green	R DV09971GTY	#1.4	480.35
	L DV09972GTY	#1.4	480.35
Gray Privacy	R DV09971YPY	#1.4	631.25
	L DV09972YPY	#1.4	631.25
Envoy XL, Envoy XUV			
Gray Privacy	R DV10312YPY	#1.4	565.30
	L DV10313YPY	#1.4	565.30
Oldsmobile			
Gray Privacy	R DV10089YPY	#1.4	513.60
	L DV10090YPY	#1.4	513.60

Order by Application

#Includes R&R Door Glass

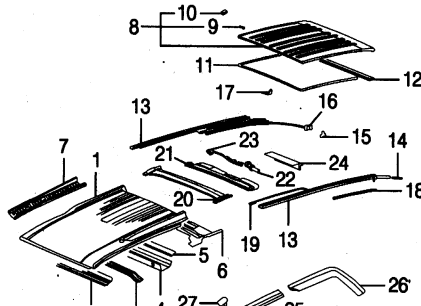
3 Moulding, Outer Belt-See Exterior Trim Section			
4 Regulator Assy, Power			
Buick, Oldsmobile	R 10356993	#1.1	300.44
	L 10356992	#1.1	277.60
Chevrolet, GMC	R 10356993	#1.1	300.44
TrailBlazer, Envoy	L 10356992	#1.1	277.60
TrailBlazer EXT, Envoy XL, Envoy XUV	R 15142775	#1.1	179.00
	L 15142774	#1.1	175.60
5 Motor, Regulator (a)			
Buick, Oldsmobile	R/L 88980706-5	#1.3	111.09
Chevrolet, GMC	R/L 88980706-5	#1.3	111.09
TrailBlazer, Envoy	R/L 88980706-5	#1.3	111.09
TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 88980705-6	#1.3	111.09
(a) Included w/Power Regulator Assy			
#w/Door Glass Removed Deduct .8			

ROOF

Use Procedure Explanations 17 and 28 with the following text.

SHEET METAL/EXTERIOR TRIM W/POWER SLIDING ROOF

Refinish Front Roof Panel	
w/Sunroof	2.6
w/o Sunroof	2.6
Add to Edge	.8



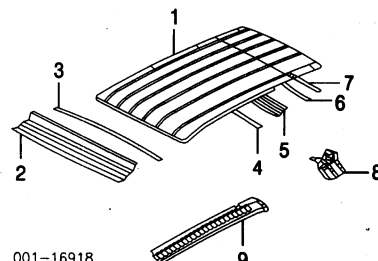
001-23139

1 Panel, Front Roof			
w/Sunroof	15124015	#20.0	815.48
w/o Sunroof	15123436	#18.0	409.80
#Does Not Include R&R Quarter Glass			
2 Panel, Frt Roof Header			
	15243576	1.5	24.73
3 Bow, No. 1 Roof Pnl			
w/o Sunroof	88980222	1.0	183.72
4 Bow, Ctr Support	88980232	1.0	88.61
5 Bow, No. 2 Roof Pnl	15762870	1.0	33.47
6 Panel, Rear Header	15112936	1.5	58.22
7 Panel, Side Header	04 R/L 89025174-5	2.0	83.02
	05 R/L 89025174-5	2.0	83.02
8 Panel Assy, Rear Roof	88980201	.4	493.50
9 Pin, Roller	R/L 88980239	3.08	
10 Bushing, Roller	R/L 88980238	3.63	
#Included w/Rear Roof Panel Assy			
11 Weatherstrip, Panel	88980203	.5	66.00
12 Weatherstrip, Rear	88980204	.3	66.00
13 Rail, Roof	R/L 88980198	5.1040.18	
14 Latch, Rear Side	R 88980196	.3	3.46
	L 88980197	.3	3.63
15 Bracket, Panel	R/L 88980240-1	.5	23.15
16 Guide, Rail	R 88980190	1.0	4.63
	L 88980191	1.0	4.72
17 Switch, Roof Position	R/L 88980192-3	5.27	
18 Seal, Rail	R/L 88980237	13.28	
19 Latch, Side Front	R/L 88980194-5	.3	12.61
20 Deflector, Air	88980199	80.04	
21 Module, Roof	88980200	117.37	
22 Motor, Roof Panel	88980206	1.3	171.71
23 Harness, Motor	88980202	61.78	
24 Cover, Motor	88980207	25.60	
Moulding, Roof Rail			
25 Front	R/L 10365089-8	.4	110.86
26 Rear	R/L 10365087-6	.4	235.65
27 Cap, Front Moulding	R/L 15104124-3	6.27	

SHEET METAL/EXTERIOR TRIM W/O POWER SLIDING ROOF

Refinish Roof Outside	
Buick, Oldsmobile, Chevrolet TrailBlazer, GMC Envoy	3.4
Chevrolet TrailBlazer EXT, GMC Envoy XL	3.6
Add to Edge	1.2
Refinish Roof Joint Moulding	R/L
Add to R&R Roof Panel	.2
w/Luggage Carrier	#1.8

#Includes Drilling Necessary Holes



001-16918

1 Panel, Roof			
Buick, Oldsmobile	10381192	28.0	925.96
w/Sunroof	10381191	26.0	400.43
Chevrolet			
TrailBlazer			
LS, LT Model	10381192	28.0	925.96
w/Sunroof	10381191	26.0	400.43
SS Model	10373143	28.0	968.67
w/Sunroof	10373144	26.0	366.35
TrailBlazer EXT			
w/Sunroof	15197200	28.8	1065.61
w/o Sunroof	15187614	26.0	403.05
GMC			
Envoy			
w/Sunroof	10381192	28.0	925.96
w/o Sunroof	10381191	26.0	400.43
Envoy XL			
w/Sunroof	15197200	28.0	1065.61
w/o Sunroof	15187614	26.0	403.05
2 Panel, Frt Roof Header			
3 Bow, No. 1 Roof Pnl			
Buick, Oldsmobile	15195417	1.0	42.23
Chevrolet, GMC	15195417	1.0	42.23
TrailBlazer, Envoy	15193473	1.0	18.60
4 Bow, No. 2 Roof Pnl			
Buick, Oldsmobile	15114679	1.0	24.28
Chevrolet, GMC	15114679	1.0	24.28
TrailBlazer, Envoy	15134289	1.0	16.82
5 Bow, Ctr Support			
Buick, Oldsmobile	15041270	1.0	24.65
Chevrolet, GMC	15041270	1.0	24.65
TrailBlazer, Envoy	15173952	1.0	25.45
TrailBlazer EXT, Envoy XL	15195416	1.0	21.38
6 Bow, No. 3 Roof Pnl			
7 Bow, No. 4 Roof Pnl			
Chevrolet, GMC	15195416	1.0	21.38
TrailBlazer, Envoy	15049825	1.0	13.06
Bow, No. 5 Roof Pnl			
Chevrolet, GMC	15049825	1.0	13.06
8 Reinf, Ctr Support Bow			
Buick, Oldsmobile	R/L 15087964-3		4.39
Chevrolet, GMC	R/L 15087964-3		4.39
TrailBlazer, Envoy	02-04 R 15049794		3.86
TrailBlazer EXT, Envoy XL	L 15049793		4.02
	05-06 R 15083452		3.63
	L 15049793		4.02
9 Panel, Side Header			
Buick, Oldsmobile	02-04 R 19121053	2.0	87.39
	L 19121051	2.0	87.40
	05-06 R/L 89025170-1	2.0	89.15
Chevrolet, GMC			
TrailBlazer, Envoy			
	02-04 R 19121053	2.0	87.39
	L 19121051	2.0	87.40
	05-06 R/L 89025170-1	2.0	89.15
TrailBlazer EXT, Envoy XL	02-04 R 19121049	2.0	101.32
	L 88944129	2.0	101.33
	05-06 R/L 89025172-3	2.0	89.15
Moulding, Roof Joint			
Buick			
Black (RPO-41U)	06 R/L 15145030-29	.2	0.00
Blue (RPO-22U)	06 R/L 15145028-7	.2	0.00
Cashmere (RPO-15U)	06 R/L 15145024-3	.2	0.00
Gray (RPO-16U)	06 R/L 15145026-5	.2	0.00
Silver (RPO-67U)	06 R/L 15145032-1	.2	0.00
Paint to Match	06 R 15791388	.2	65.25
	L 15791389	.2	66.61
Chevrolet			
SS Model			
Black (RPO-41U)	06 R/L 15145030-29	.2	0.00
Blue (RPO-22U)	06 R/L 15145028-7	.2	0.00
Silver (RPO-67U)	06 R/L 15145032-1	.2	0.00

INTERIOR TRIM

R&I Headliner	5.0
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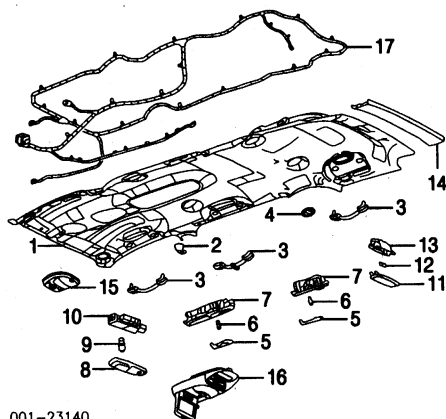
Illustration Located in Next Column

1 Headliner			
Buick, Oldsmobile	15172432	5.0	683.38
w/Sunroof			

ENVOY/RAINIER/TRAILBLAZER 2002-06

ROOF Cont'd

INTERIOR TRIM Cont'd



001-23140

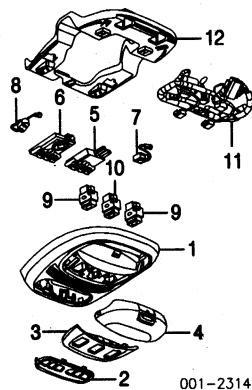
w/o Sunroof	15172438	5.0	732.32
Chevrolet, GMC			
TrailBlazer, Envoy			
w/Sunroof	15172432	5.0	683.38
w/o Sunroof	15172438	5.0	732.32
Envoy XUV			
w/Sunroof	89022799	5.0	1296.78
w/o Sunroof	89022736	5.0	1296.78
TrailBlazer EXT, Envoy XL			
w/Sunroof	88955274	5.0	1541.34
w/o Sunroof	88955277	5.0	1575.27
*Oak listed, Order by Application			
2 Hook, Coat	R/L 15013074	.1	3.77
3 Handle, Assist			
1st & 2nd Row (2/Side)	R/L 15099040	.2	16.91
3rd Row	R/L 15167487	.2	22.12
4 Deflector, Air Outlet (2/Side)	R/L 15771016	.6	6.05
*Oak listed, Order by Application			
5 Lens, Reading Lamp			
Front	R/L 88935733	#2	11.42
Center	R/L 88935733	#2	11.42
Rear	R/L 88954386	#2	20.15
6 Bulb, Reading Lamp (3/Side)	R/L 9421330	#2	.67
7 Housing, Reading Lamp			
Front	R/L 88935732	#2	16.60
Center	R/L 88935734	#2	18.42
Rear	R/L 88954387	#2	24.91
*R&R One Side Complete			
8 Lens, Dome Lamp	19115098	#2	8.25
9 Bulb, Dome Lamp	19115099	#2	0.00
10 Housing, Dome Lamp	15115097	#2	0.00
*R&R Complete			
11 Lens, Cargo Lamp	88935736	#2	6.33
12 Bulb, Cargo Lamp	9431809	#2	2.10
13 Housing, Cargo Lamp	88935735	#2	18.58
*R&R Complete			
14 Cover, Rear Headliner			
Envoy XUV	15233585	.2	37.72
*Gray listed, Order by Application			
15 Console, Roof-See Overhead Console Section			
16 Display, Video-See Overhead Console Section			
17 Harness, Roof			
Buick			
2004	15123129		431.99
2005-06-Serviced w/Headliner			
Chevrolet, GMC			
TrailBlazer, Envoy			
2002-04	15123129		431.99
2005-06-Serviced w/Headliner			
TrailBlazer EXT, Envoy XL			
2002-04	15123132		313.44
2005-06-Serviced w/Headliner			
Envoy XUV	15107347		391.50
Oldsmobile	15123129		431.99
*Order by Application			

OVERHEAD CONSOLE 2002-04 W/SUNROOF

R&I Roof Console 2

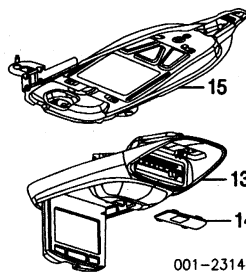
Illustration Located in Next Column

1 Console, Roof	89022829	.4	59.30
2 Plate, Switch			
Front	88937220		13.68
Rear	88954202		17.50
3 Door, Compartment	88937219		24.57
*Pewter listed, Order by Application			
5 Transmitter, GDO	15015905		152.63
6 Recorder, Message	15096435		161.76
7 Microphone, Interior Noise	15240415		43.54



001-23141

8 Microphone, On-Star	12450809		29.36
9 Switch, Quarter Glass	R 15054589		19.39
	L 15054588		18.53
10 Switch, Sunroof	15035475		15.89
11 Harness, Console	15178352		79.30
12 Bracket, Console	88954180	#2	78.14
*w/Console Removed			

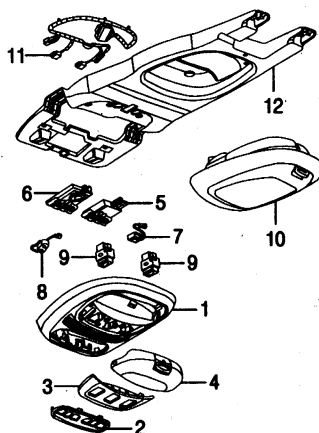


001-23144

13 Display, Video (a)	N.A.		0.00
(a) Contact Dealer for Ordering Information			
14 Bezel, Display	02-03 15077485		73.08
	04 N.A.		0.00
*Order by Application			
15 Bracket, Display			
Buick	15172392		82.93
Chevrolet, GMC			
TrailBlazer, Envoy	02-03 15161671		73.05
	04 15172392		82.93
TrailBlazer EXT, Envoy XL, Envoy XUV			
	02-03 15161672		79.22
	04 15172393		82.93
Oldsmobile	02-03 15161671		73.05
	04 15172392		82.93

OVERHEAD CONSOLE 2002-04 W/O SUNROOF

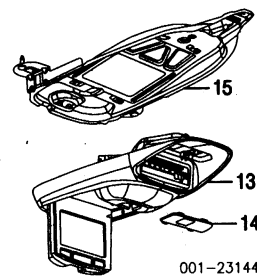
R&I Roof Console 2



001-23142

1 Console, Roof	89022829	.4	59.30
2 Plate, Switch			
Front	88937220		13.68
Rear	88954202		17.50
3 Door, Compartment	88937219		24.57
*Pewter listed, Order by Application			
5 Transmitter, GDO	15015905		152.63
6 Recorder, Message	15096435		161.76
7 Microphone, Interior Noise	15240415		43.54

8 Microphone, On-Star	12450809		29.36
9 Switch, Quarter Glass	R 15054589		19.39
	L 15054588		18.53
10 Compartment, Console	88937225		153.41
*Pewter listed, Order by Application			
11 Harness, Console	15178352		79.30
12 Bracket, Console	88937208	#2	29.27
*w/Console Removed			

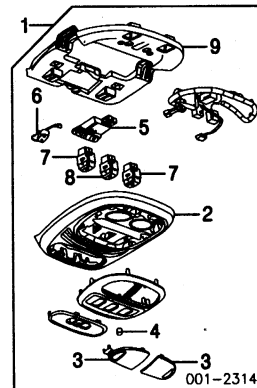


001-23144

13 Display, Video (a)	N.A.		0.00
(a) Contact Dealer for Ordering Information			
14 Bezel, Display	02-03 15077485		73.08
	04 N.A.		0.00
*Order by Application			
15 Bracket, Display			
Buick	15172392		82.93
Chevrolet, GMC			
TrailBlazer, Envoy	02-03 15161671		73.05
	04 15172392		82.93
TrailBlazer EXT, Envoy XL, Envoy XUV			
	02-03 15161672		79.22
	04 15172393		82.93
Oldsmobile	02-03 15161671		73.05
	04 15172392		82.93

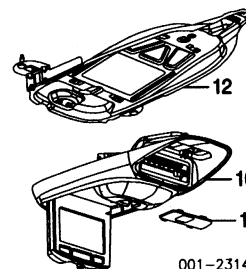
OVERHEAD CONSOLE 2005-06

R&I Roof Console 2



001-23143

1 Console Assy, Roof	15249401	.4	367.74
*Gray listed, Order by Application			
2 Console, Roof (a)-Serviced w/Roof Console Assy			
3 Lens, Console Lamp (a)	R/L 89025698-7		3.63
4 Bulb, Lamp (a) (2)	1999382		3.10
5 Transmitter, GDO (a)	15015905		152.63
6 Microphone, On-Star (a)	12450809		29.36
7 Switch, Quarter Glass (a)	R 15054589		19.39
	L 15054588		18.53
8 Switch, Sunroof (a)	15035475		15.89
9 Bracket, Console (a)	89023744		27.36
(a) Included w/Roof Console Assy			



001-23145

10 Display, Video (a)	N.A.		0.00
(a) Contact Dealer for Ordering Information			
11 Bezel, Display	N.A.		0.00
12 Bracket, Display			
Buick	15172392		82.93
Chevrolet, GMC			

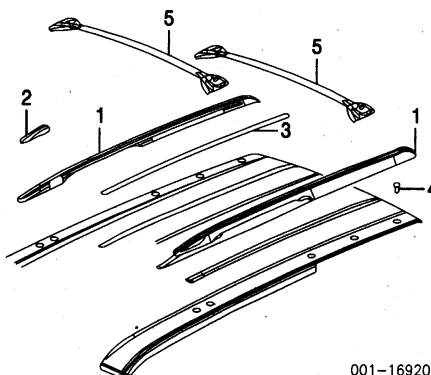
ENVOY/RAINIER/TRAILBLAZER 2002-06

TrailBlazer, Envoy	15172392	82.93
TrailBlazer EXT, Envoy XL, Envoy XUV	15172393	82.93

ROOF LUGGAGE RACK BUICK 2004-05

R&I Luggage Rack Assy	1.3
O/H Luggage Rack Assy	1.6

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

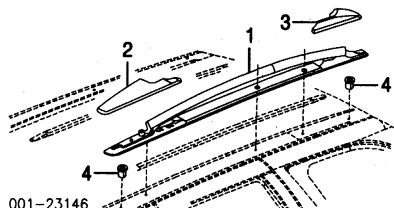


001-16920

1 Rail, Side	R 15200829	.6	107.58
	L 15200828	.6	101.51
2 Cover, Front Side Rail	R/L 15005730-29		10.24
3 Slat, Roof-Not Serviced			
4 Nut, Side Rail (5/Side)	R/L 11518684	.34	
5 Rail, Cross (2)	R/L 15170179	.6	96.82

ROOF LUGGAGE RACK BUICK 2006

R&I Side Rail	R/L	.6
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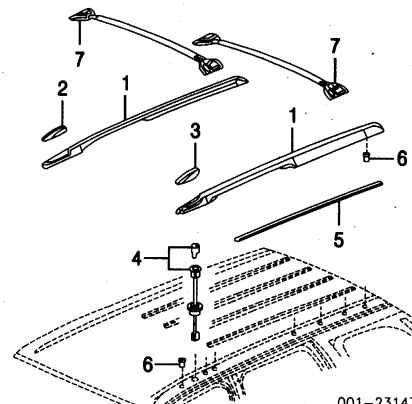
001-23146

1 Rail, Side	R/L 15815054-5	.6	175.85
2 Cover, Side Rail			
3 Front	R/L 15282231-0	31.00	
3 Rear	R/L 15800130-1	31.00	
4 Nut, Side Rail (5/Side)	R/L 11518684	.34	

ROOF LUGGAGE RACK CHEVROLET, GMC, OLDSMOBILE

R&I Luggage Rack Assy	1.3
O/H Luggage Rack Assy	1.6

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



001-23147

1 Rail, Side			
Chevrolet, GMC			
TrailBlazer, Envoy	R 15200829	.6	107.58
	L 15200828	.6	101.51

TrailBlazer EXT, Envoy XL	R 15179323	.6	169.76
	L 15179322	.6	179.95
Oldsmobile	R 15200829	.6	107.58
	L 15200828	.6	101.51

2 Cover, Front Side Rail			
Chevrolet			
TrailBlazer			
w/o North Face Edition	R/L 15005730-29		10.24
TrailBlazer EXT			
w/o North Face Edition	R/L 15052461-0		16.76
GMC			
Envoy	R/L 15005730-29		10.24
Envoy XL	R/L 15052461-0		16.76
Oldsmobile	R/L 15005730-29		10.24

3 Lamp, Clearance			
Chevrolet			
TrailBlazer			
w/Noth Face Edition	R 12335858	82.12	
	L 12335859	76.75	

4 Socket, Lamp			
Chevrolet			
TrailBlazer			
w/Noth Face Edition	R/L 15163404		71.64

5 Slat, Roof (4)			
Chevrolet, GMC			
TrailBlazer, Envoy	02-03 15160755	.3	12.06
TrailBlazer EXT, Envoy XL	02-03 15766436	.3	11.35
Oldsmobile	02-03 15160755	.3	12.06
6 Nut, Side Rail	R/L 11518684	.34	
1/As Required			

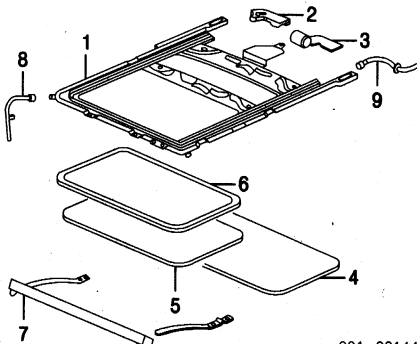
7 Rail, Cross (2)			
Chevrolet, GMC			
TrailBlazer, Envoy	R/L 15170179	.6	96.82
TrailBlazer EXT, Envoy XL	R/L 15177044	.6	96.82
Oldsmobile	R/L 15170179	.6	96.82

SUNROOF

R&I Sunroof	#6.0
O/H Sunroof	#7.2

#Includes R&I/R&R Headliner

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



001-22144

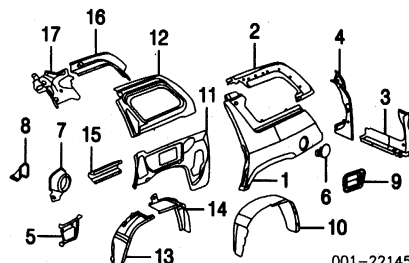
1 Frame, Sunroof	88980621	#7.2	900.97
#Includes R&I/R&R Headliner			
2 Module, Sunroof Control	88937260		117.83
3 Motor, Sunroof			
2002	12473034	1.3	329.46
2003			
1st Design	12473034	1.3	329.46
2nd Design	88980627	1.3	322.87
2004-06	88980627	1.3	322.87
4 Sunshade			
Cashmere	88980358	.8	176.58
Gray	88987671	.8	240.50
Oak	88937237	.8	274.64
Pewter	88937238	.8	274.00
5 Glass, Sunroof	12473029	1.3	345.90
6 Seal, Sunroof Glass	12458068		100.20
7 Deflector, Air	12476161	.4	56.80
8 Hose, Frt Drain			
Buick, Oldsmobile	02-04 R 15075320	10.94	
	L 15043997	10.94	
	05-06 R 15130759	15.38	
	L 15130758	15.76	
Chevrolet, GMC			
TrailBlazer, Envoy	02-04 R 15075320	10.94	
	L 15043997	10.94	
	05-06 R 15130759	15.38	
	L 15130758	15.76	
TrailBlazer EXT, Envoy XL, Envoy XUV			
	02-04 R 15751852	11.84	
	L 15751851	8.92	
	05-06 R 15130761	17.34	
	L 15791683	17.36	
9 Hose, Rear Drain			
Buick, Oldsmobile	02-04 R/L 15095631-0	20.84	
	05-06 R/L 15140734-3	22.59	
Chevrolet, GMC			
Envoy XUV	R/L 15101418	15.99	
TrailBlazer, Envoy	02-04 R/L 15095631-0	20.84	
	05-06 R/L 15140734-3	22.59	
TrailBlazer EXT, Envoy XL	02-04 R/L 15051773-2	19.47	
	05-06 R/L 15102642-1	26.19	

QUARTER PANEL

Use Procedure Explanations 20 and 28 with the following text.

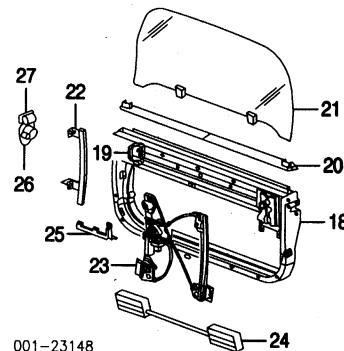
SHEET METAL W/POWER SLIDING ROOF

Refinish Quarter Outside	R/L	2.1
Add to Edge	R/L	.5
Refinish Fuel Door	L	#.5
#Included in Refinish Left Quarter Outside		
Add for Inside	L	.2
R&I Center Gate		.7
R&R Both Quarters		23.4
Add to R&R Quarter Panel		
w/Spare Tire Carrier	R	.6
To R&I Quarter Glass (Stationary)	R/L	.2
w/Wheel Opening Mldgs	R/L	.3



001-22145

1 Panel, Outer Quarter	R 88980236	12.0	392.54
	L 88980219	12.5	392.54
2 Panel, Upper Quarter	R 15102211	#2.5	138.15
	L 10372118	#2.5	134.12
#Included in R&R Outer Quarter Panel			
3 Panel, Lower Outer-See Rear Body Section			
4 Panel, Lower Inner-See Rear Body Section			
5 Filler, Panel	R/L 15113357-6	1.0	26.04
	04 L 15761736	.3	32.19
	05 L 15776460	.3	0.00
7 Housing, Fuel Filler	L 15158438		16.47
8 Support, Fuel Filler	L 15761734		13.12
9 Vent, Pressure	L 15189391	.2	10.69
10 Liner, Whilse	R/L 15112730-29	.4	36.06
11 Reinf, Lower Quarter	R 10355896	2.5	269.72
	L 15761707	2.5	278.49
12 Reinf, Upper Inner Pnl	R/L 15140563-2	2.5	82.00
13 Extension, Front Whilse	R/L 15058594-3	1.0	82.07
14 Extension, Rear Whilse	R/L 88937017-8	1.0	110.01
15 Support, Inner Panel	R 88980231	1.0	94.24
	L 88980226	1.0	91.45
16 Panel, Upr Header	R/L 88980229-8	1.5	116.75
17 Panel, Inner Pillar	R 88980230	1.5	166.43
	L 88980225	1.5	166.43



001-23148

18 Gate, Center	88980469	3.0	330.77
19 Latch, Gate	R 15135038	#2	87.59
	L 15135037	#2	78.03
#w/Inner Trim Panel Removed			
20 Seal, Inner	15078794		113.51
21 Glass, Center	15765787	1.0	587.78
22 Rail, Glass Guide			
Outer	04 R/L 88980482-1	#1	29.58
	05 R/L N.A.	#1	0.00
Upper	15766871	#1	24.64
23 Regulator, Window	15112482	#5	292.40
#w/Glass Removed			
24 Hinge, Gate	88980478	#4	70.41
#w/Gate Removed			
25 Reinf, Hinge	R/L 15766873-2		19.70
26 Striker, Gate	R 15764015	.1	33.07
27 Wedge, Centering	R 10355379		11.12
	L 15077307		7.05

SHEET METAL W/O POWER SLIDING ROOF

Refinish Quarter Outside			
Buick, Oldsmobile, Chevrolet TrailBlazer, GMC Envoy	R/L	2.0	
Chevrolet TrailBlazer EXT, GMC Envoy XL	R/L	2.1	

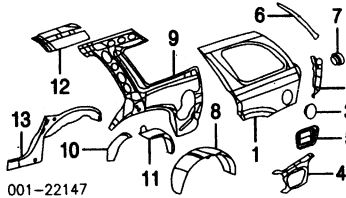
ENVOY/RAINIER/TRAILBLAZER 2002-06

QUARTER PANEL Cont'd

SHEET METAL

W/O POWER SLIDING ROOF Cont'd

Add to Edge.....	R/L	.5
Refinish Fuel Door.....	L	#5
#Included in Refinish Left Quarter Outside		
Add for Inside.....	L	.2
R&R Both Quarters.....		26.4
R&R Roof & Both Quarters.....		40.2
w/Sunroof.....		38.2
w/o Sunroof.....		
Add to R&R Quarter Panel.....	R	.6
w/Spare Tire Carrier.....	R/L	.2
To R&L Quarter Glass.....	R/L	.3
w/Wheel Opening Mldgs.....	R/L	



001-22147

1 Panel, Outer Quarter			
Buick, Oldsmobile	R 15795690	#13.5	276.15
	L 15795689	#14.0	276.15
Chevrolet			
TrailBlazer	02-03 R 15077883	#13.5	373.25
	L 15785407	#14.0	276.15
	04-06 R 15077883	#13.5	373.25
	L 15785407	#14.0	276.15
	R 15192229	#13.5	363.90
	L 15197145	#14.0	399.37
GMC			
Envoy	02-03 R 15134733	#13.5	276.15
	L 15134732	#14.0	276.15
	04-06 R 15134733	#13.5	276.15
	L 15134732	#14.0	276.15
	R 15192231	#13.5	343.31
	L 15197144	#14.0	343.31

#w/Root Removed Deduct 4.3, Deduction Includes Common Surfaces & Included Operations

2 Filler, Lamp			
Buick, Oldsmobile	R 15157238	1.0	15.86
	L 15157237	1.0	16.08
Chevrolet	R/L 15157234-3	1.0	16.43
GMC	R/L 15088446-5	1.0	16.47
3 Door, Fuel (P)			
Buick, Oldsmobile	L 15100246	.3	32.19
Chevrolet	02-04 L 15157273	.3	34.12
	05-06 L 15238958	.3	32.19
GMC	02-04 L 15204240	.3	34.12
	05-06 L 15238959	.3	32.19

(P) Paint to Match

4 Filler, Panel			
Buick, Oldsmobile	R/L 15201656-7	1.0	33.11
Chevrolet	R/L 15201661-0	1.0	21.70
GMC	L 15201658	1.0	27.73
	R 15201659	1.0	26.04
	L 15189391	.2	10.69

5 Vent, Pressure			
6 Extension, Upper Otr Panel			
Buick, Oldsmobile	R/L 10368618-7	2.5	26.75
Chevrolet	R/L 10368614-3	2.5	26.97
TrailBlazer	R 10368620	2.5	36.15
TrailBlazer EXT	L 10368619	2.5	36.87

GMC			
Envoy	R 10368616	2.5	25.47
	L 10368615	2.5	24.97
	R/L 10368612-1	2.5	36.15
	R/L 15171185	2.0	4.27

7 Sealer, Otr Panel			
8 Liner, Whilse			
Buick, Oldsmobile	R/L 15210720-19	.4	43.77
Chevrolet	R/L 15122544-3	.4	46.41
TrailBlazer	R/L 15133167-6	.4	43.05
TrailBlazer EXT			

GMC	R/L 15122546-5	.4	46.41
Envoy	R/L 15133169-8	.4	43.05

9 Panel, Inner Quarter			
Buick, Oldsmobile	R/L 88937013-2	5.0	260.38
Chevrolet, GMC			
TrailBlazer, Envoy	R/L 88937013-2	5.0	260.38
TrailBlazer EXT, Envoy XL	R/L 88944107-6	5.0	372.82
	05-06 R/L 89045612-1	5.0	372.82

10 Extension, Front Whilse			
Buick, Oldsmobile	R/L 88937099-8	1.0	82.10
Chevrolet, GMC			
TrailBlazer, Envoy	R/L 88937099-8	1.0	82.10
TrailBlazer EXT, Envoy XL	R/L 15058594-3	1.0	82.07

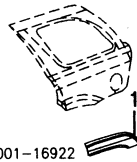
11 Extension, Rear Whilse			
Buick, Oldsmobile	R/L 88937019-20	1.0	110.01
Chevrolet	R/L 88936993-4	1.0	110.01
GMC	R/L 88937017-8	1.0	110.01

12 Panel, Upr Header			
Buick, Oldsmobile	R 15204314	2.0	15.13
	L 15204315	2.0	12.94
Chevrolet, GMC			
TrailBlazer, Envoy	R 15204314	2.0	15.13
	L 15204315	2.0	12.94

TrailBlazer EXT, Envoy XL	R/L 15190736-5	2.0	22.98
13 Panel, Whilse			
Buick, Oldsmobile	R/L 88980818-9	4.5	51.59
Chevrolet			
TrailBlazer, Envoy	R/L 88980818-9	4.5	51.59
TrailBlazer EXT, Envoy XL	R 15200685	4.5	78.18
	L 15167427	4.5	d61.91

EXTERIOR TRIM

Refinish Rear Wheel Opening Moulding.....	R/L	.8
R&L Rear Wheel Opening Moulding.....	R/L	.3



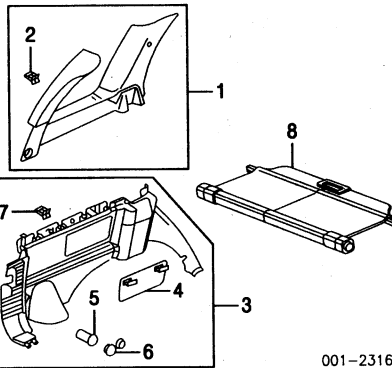
001-16922

1 Moulding, Rear Wheel Opng

Chevrolet			
TrailBlazer			
w/North Face Edition			
Gray	R 15163358	.3	186.04
	L 15163357	.3	197.23
Paint to Match	R 15163358	.3	186.04
	L 15163357	.3	197.23
w/o North Face Edition (P)	R/L 15079896-7	.3	92.29
TrailBlazer EXT			
w/North Face Edition			
Pewter	R 15163362	.3	209.70
	L 15163361	.3	199.09
Paint to Match	R 15163362	.3	209.70
	L 15163361	.3	199.09

(P) Paint to Match
#Order by Application

INTERIOR TRIM BRAVADA, ENVOY, TRAILBLAZER



001-23169

1 Panel Assy, Upper Trim			
Buick	R 15106435	.3	95.91
	L 15106432	.3	95.91
Chevrolet	R 15158484	.3	82.60
	L 15158483	.3	80.00
GMC	R/L 15158474-3	.3	82.60
Oldsmobile	R 15158484	.3	82.60
	L 15158483	.3	80.00

#Pewter listed, Order by Application

Bracket, Upper Trim	R/L 15032809-8	4.45	
2 Retainer, Trim Panel (a) (5/Side)	R/L 15748479	.77	

(a) Included w/Upper Trim Panel Assy			
3 Panel Assy, Lower Trim			
Right	R 15118409	#4	144.18
w/Auto Level Control	R 15118406	#4	142.18
w/o Auto Level Control	L 15195048	#4	144.63
Left			

#w/Rear Scuff Plate Removed

4 Door, Storage Compartment (b)	R 89023849	73.30	
	L 89023844	73.30	

#Pewter listed, Order by Application

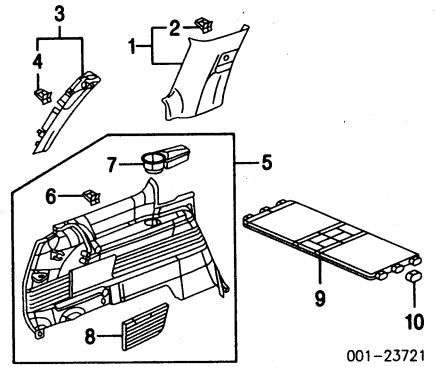
5 Outlet, Power (b)	R 12450044	8.10	
6 Retainer, Power Outlet (b)	R 15173672	4.47	
7 Retainer, Trim Panel (b) (7/Side)	R/L 15748479	.77	
(b) Included w/Lower Trim Panel Assy			
8 Cover, Luggage	15129449	.2	189.30

#Pewter listed, Order by Application

INTERIOR TRIM ENVOY XL, TRAILBLAZER EXT

Illustration Located in Next Column

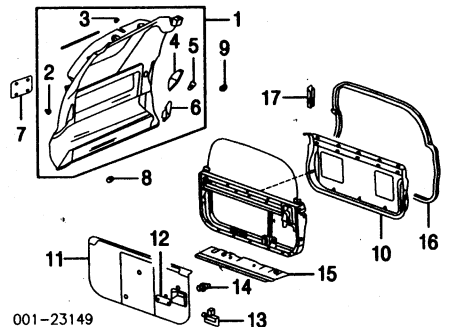
1 Panel Assy, Front Upper Trim	R 15743851	.2	32.18
	L 15743850	.2	32.93



001-23721

#Pewter listed, Order by Application			
2 Retainer, Front Trim Panel (a)			
(3/Side)	R/L 15748479		.77
(a) Included w/Front Upper Trim Panel Assy			
3 Panel Assy, Rear Upper Trim	R 15743276	.2	28.45
	L 15743275	.2	29.02
#Pewter listed, Order by Application			
4 Retainer, Rear Trim Panel (b)			
(3/Side)	R/L 15748479		.77
(b) Included w/Rear Upper Trim Panel Assy			
5 Panel Assy, Lower Trim	R 15126451	#3	210.18
	L 15126455	#3	231.90
#Pewter listed, Order by Application			
#w/Rear Scuff Plate Removed			
6 Retainer, Lower Trim Panel (c)			
(9/Side)	R/L 15748479		.77
7 Tray, Lwr Panel (c)	R 15089414	.1	8.04
	L 15089413	.1	7.85
8 Door, Trim Panel (c)	R 15158086	.1	39.04
	L 15186580	.1	167.15
(c) Included w/Lower Trim Panel Assy			
#Pewter listed, Order by Application			
9 Shelf, Rear			
w/North Face Edition	15163392		299.88
w/o North Face Edition	02-04 15187625		200.72
	05-06 15136329		185.86
#Gray listed, Order by Application			
10 Bumper, Side (3/Side)	R/L 88980924		5.08

INTERIOR TRIM ENVOY XUV



001-23149

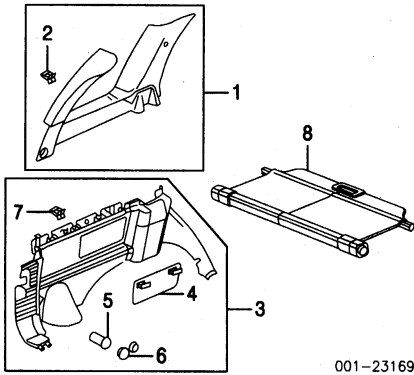
1 Panel Assy, Quarter Trim	R 10358245	.5	435.29
	L 15131510	.5	345.26
#Pewter listed, Order by Application			
2 Retainer, Trim Panel (a) (2/Side)	R/L 11519031		3.97
3 Retainer, Trim Panel (a) (6/Side)	R/L 11519030		3.89
4 Lamp, Cargo (a)	R/L 15764988	.2	28.25
5 Switch, Window (a)	L 15054863		27.45
6 Cover, Opening (a)	R 15166475		20.29
(a) Included w/Quarter Trim Panel Assy			
7 Deflector, Side	L 15109451		13.80
8 Hook, Cargo (2/Side)	R/L 15144442		18.39
9 Clip, Trim Panel (4/Side)	R/L 15173215		3.79
Panel, Gate Trim			
10 Outer	88980470	1.6	378.78
11 Inner	88980473	.4	251.43
12 Handle, Assist	88980475		4.40
13 Switch, Door Lock	88980476		5.10
14 Switch, Gate Position	25637442		7.89
15 Panel, Lower Trim	88980471		190.96
16 Weatherstrip, Gate (On Body)	15145847		119.66
17 Bracket, Extension	R/L 15069914-5		13.08

INTERIOR TRIM RAINIER

Illustration Located in Next Column

1 Panel Assy, Upper Trim			
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ENVOY/RAINIER/TRAILBLAZER 2002-06



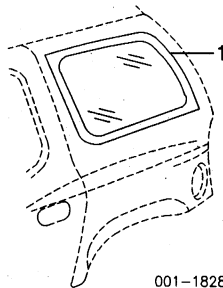
001-23169

Cashmere	04 R 15106436	.3	95.91
	L 15106433	.3	95.91
	05-06 R 15216748	.3	114.34
	L 15216745	.3	114.34
Gray	05-06 R 15216749	.3	114.34
	L 15216746	.3	114.34
Pewter	04 R 15106435	.3	95.91
	L 15106432	.3	95.91
2 Retainer, Trim Panel (6/5ide)	R/L 15748479		.77
#Included w/Upper Trim Panel Assy			
Bracket, Upper Trim	R/L 15032809-8		4.45
3 Panel Assy, Lower Trim			
Cashmere	04 R 15106244	.4	120.96
	L 15106401	.4	115.90
	05-06 R 15118406	.4	142.18
	L 15110943	.4	120.68
Gray	05-06 R 15110942	.4	120.68
	L 15801013	.4	132.70
Pewter	04 R 15118402	.4	120.96
	L 15106400	.4	120.68
#w/Rear Scuff Plate Removed			
4 Door, Storage Compartment (a)			
Cashmere	04 R 89024806		65.79
	L 89023847		38.68
	05-06 R 89024807		65.79
	L 89025696		69.86
Gray	05-06 R 89023849		73.30
	L 89023844		73.30
Pewter	04 R 15158086		39.04
	L 15158081		39.04
	R 12450044		8.10
5 Outlet, Power (a)	R 15173672		4.47
6 Retainer, Power Outlet (a)	R/L 15748479		.77
7 Retainer, Trim Panel (a) (7/5ide)			
(a) Included w/Lower Trim Panel Assy			
8 Cover, Luggage			
Cashmere	04 15129450	.2	171.80
	05-06 15231337	.2	171.80
Gray	05-06 21985531	.2	171.80
Pewter	04 15129449	.2	189.30

QUARTER GLASS

STATIONARY

R&I Stationary Glass.....	R/L	#2.0
#Includes Clean Up Old Adhesive as Necessary		



001-18280

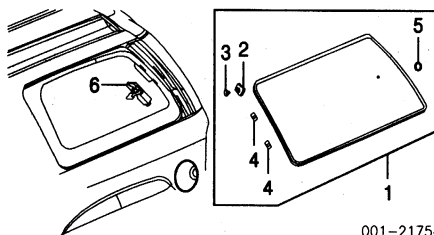
1 Glass, Quarter			
Buick	R 15182313	#1.8	0.00
	L 15200768	#1.8	621.24
Chevrolet			
TrailBlazer			
Tint	R 15157228	#1.8	449.86
	L 15191756	#1.8	558.74
Privacy	R 15157226	#1.8	449.86
	L 15191755	#1.8	611.64
TrailBlazer EXT			
Tint	R 15198237	#1.8	387.03
	L 15198236	#1.8	451.34
Privacy			
2002-04			
w/On-Star	R 15198235	#1.8	473.60
	L 15198234	#1.8	547.85
w/o On-Star	R 15198235	#1.8	473.60
	L 15807631	#1.8	449.86
2005-06	R/L 10387309-8	#1.8	432.39
GMC			

Envoy			
w/On-Star			
1st Design	R 15009836	#1.8	449.86
	L 15067142	#1.8	463.69
2nd Design	R 15009836	#1.8	449.86
	L 15191757	#1.8	449.86
w/o On-Star			
w/Antenna			
w/Coupling	R 15009836	#1.8	449.86
	L 15067143	#1.8	344.36
	R 15009836	#1.8	449.86
	L 15159763	#1.8	449.86
w/o Coupling	R 15182308	#1.8	449.86
	L 15182310	#1.8	473.60
w/o Antenna			
Envoy XL			
1st Design	R 15179778	#1.8	344.36
	L 15179777	#1.8	611.64
2nd Design			
w/On-Star	R 15198240	#1.8	449.86
	L 15198239	#1.8	547.85
w/o On-Star	R 15198240	#1.8	449.86
	L 15807633	#1.8	387.03
Envoy XUV	R 15105586	#1.8	473.60
	L 15105585	#1.8	0.00
Oldsmobile			
Right			
w/Antenna	R 15163162	#1.8	441.04
w/o Antenna	R 15182313	#1.8	0.00
Left			
2002-03			
w/Antenna	L 15163163	#1.8	611.64
w/o Antenna	L 15191758	#1.8	587.89
2004	L 15200768	#1.8	621.24
NAGS			
Bravada			
w/On-Star	02 R DQ09979YPY	#1.8	347.25
	L DQ09981YPY	#1.8	521.95
	03-04 R DQ10564YPY	#1.8	471.10
	L DQ10566YPY	#1.8	577.00
w/o On-Star	02 R DQ09979YPY	#1.8	347.25
	L DQ09980YPY	#1.8	347.25
	03-04 R DQ10564YPY	#1.8	471.10
	L DQ10565YPY	#1.8	471.10
Envoy			
w/On-Star	02 R DQ09976YPY	#1.8	394.75
	L DQ09978YPY	#1.8	353.25
	03-06 R DQ10563YPY	#1.8	296.20
	L DQ10561YPY	#1.8	469.95
w/o On-Star	02 R DQ09976YPY	#1.8	394.75
	L DQ09978YPY	#1.8	353.25
	03-06 R DQ10561YPY	#1.8	469.95
	L DQ10562YPY	#1.8	469.95
Envoy XL	R DQ10906YPY	#1.8	698.55
	L DQ10907YPY	#1.8	698.55
Envoy XUV	R DQ10604YPY	#1.8	680.35
	L DQ10605YPY	#1.8	680.35
Rainier			
w/On-Star	R DQ10564YPY	#1.8	471.10
	L DQ10566YPY	#1.8	577.00
w/o On-Star	R DQ10564YPY	#1.8	471.10
	L DQ10565YPY	#1.8	471.10
TrailBlazer			
Tint			
w/On-Star	R DQ09973GTY	#1.8	265.55
	L DQ09975GTY	#1.8	407.10
w/o On-Star	R DQ09973GTY	#1.8	265.55
	L DQ09974GTY	#1.8	265.55
Privacy			
w/On-Star	R DQ09973YPY	#1.8	263.00
	L DQ09975YPY	#1.8	445.50
w/o On-Star	R DQ09973YPY	#1.8	263.00
	L DQ09974YPY	#1.8	263.00
TrailBlazer EXT	R DQ10900YPY	#1.8	643.40
	L DQ10901YPY	#1.8	643.40

#Includes Clean Up Old Adhesive as Necessary

MOVEABLE

R&I Quarter Glass.....	R/L	#2.3
#Includes Clean Up Old Adhesive as Necessary		



001-21754

1 Glass Assy, Quarter			
Chevrolet			
Tint	R 15198237	#2.0	387.03
	L 15198236	#2.0	451.34
Privacy	R 15198235	#2.0	473.60
	L 15807631	#2.0	449.86
GMC			
Tint	R 15235789	#2.0	449.86
	L 15235788	#2.0	432.41
Privacy	R 15198240	#2.0	449.86
	L 15807633	#2.0	387.03
NAGS			
Green			
TrailBlazer EXT	R DQ10309GTY	#2.0	0.00
	L DQ10310GTY	#2.0	509.45

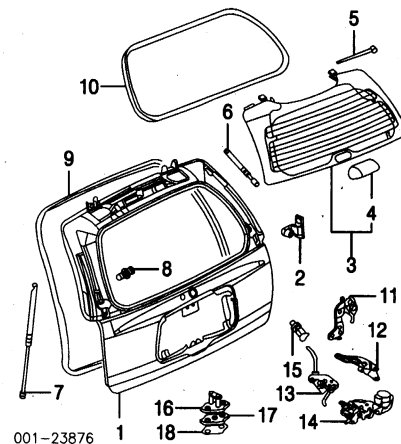
Gray Privacy			
TrailBlazer EXT			
w/On-Star	R DQ10309YPY	#2.0	801.80
	L DQ10311YPY	#2.0	710.10
w/o On-Star	R DQ10309YPY	#2.0	801.80
	L DQ10310YPY	#2.0	801.80
Envoy XL			
w/On-Star	02 R DQ10314YPY	#2.0	751.95
	L DQ10316YPY	#2.0	741.35
	03-06 R DQ10567YPY	#2.0	814.20
	L DQ10569YPY	#2.0	744.30
w/o On-Star	02 R DQ10314YPY	#2.0	751.95
	L DQ10315YPY	#2.0	751.95
	03-06 R DQ10567YPY	#2.0	814.20
	L DQ10568YPY	#2.0	814.20
#Includes Clean Up Old Adhesive as Necessary			
2 Bracket, Quarter Glass Serviced w/Quarter Glass Assy			
3 Bolt, Glass Mounting	R/L 11518891		3.89
4 Retainer, Quarter Glass (2/5ide)	R/L 11588643		3.73
5 Nut, Window Latch	R/L 11588268		3.89
#Included w/Quarter Glass Assy			
Adhesive	N.A.		0.00
6 Actuator, Power Window	R 15179032	#2	95.59
	L 15179031	#2	105.72
#w/Upper Trim Panel Removed			

LIFTGATE

Use Procedure Explanations 25 and 28 with the following text.

SHEET METAL/EXTERIOR TRIM

Refinish Liftgate Outside.....	2.7
Add for Jamb & Interior.....	1.0
Refinish License Pocket.....	.4
Refinish Liftgate Side Moulding.....	R/L .4
Refinish Upper Reveal Moulding.....	.8
R&I Liftgate Assy.....	1.0
R&I Upper Reveal Moulding.....	.3
R&I License Pocket Assy.....	.8
#Includes R&I Lower Trim Panel	



001-23876

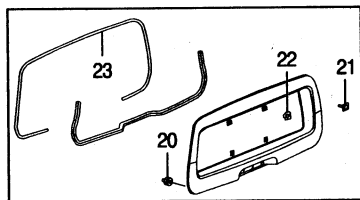
1 Liftgate			
Buick	89023979	4.6	586.90
Chevrolet, GMC			
TrailBlazer, Envoy	89023979	4.6	586.90
TrailBlazer EXT, Envoy XL	02-04 12478034	4.6	667.92
	05-06 89025440	4.6	669.31
	89023979	4.6	586.90
2 Bumper, Liftgate	R/L 15159227		15.15
3 Glass Assy, Liftgate			
General Motors			
Buick, Oldsmobile			
Privacy			
Heated	02-05 10381377	.8	802.50
	06 15292871	.8	802.50
Non-Heated	02-05 10381378	.8	802.50
	06 15292872	.8	802.50
Chevrolet			
TrailBlazer, Envoy			
Heated			
Tint	02-05 10381376	.8	802.50
	06 15292870	.8	802.50
Privacy	02-05 10381377	.8	802.50
	06 15292871	.8	802.50
Non-Heated			
Tint	02-03 15095752	.8	802.50
	04-05 10381375	.8	802.50
	06 15292869	.8	802.50
Privacy	02-05 10381378	.8	802.50
	06 15292872	.8	802.50
TrailBlazer EXT, Envoy XL			
Tint			
Heated	02-05 10391774	.8	802.50
	06 15799949	.8	0.00
Non-Heated	02-05 15116614	.8	802.50
	06 15799951	.8	0.00
Privacy			
Heated	02-05 10391773	.8	802.50
	06 15799948	.8	0.00
Non-Heated	02-05 10391775	.8	802.50
	06 15799950	.8	0.00

ENVOY/RAINIER/TRAILBLAZER 2002-06

LIFTGATE Cont'd

SHEET METAL/EXTERIOR TRIM Cont'd

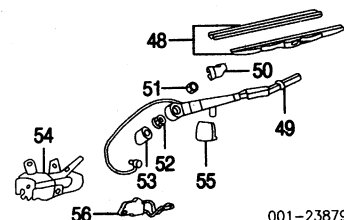
NAGS		
Buick, Oldsmobile		
Heated		
Green	DB09983GTY	.8 1775.10
Gray Privacy	DB09983YPY	.8 2000.00
Non-Heated		
Green	DB09982GTY	.8 0.00
Gray Privacy	DB09982YPY	.8 1597.60
Chevrolet, GMC		
TrailBlazer, Envoy		
Heated		
Green	DB09983GTY	.8 1775.10
Gray Privacy	DB09983YPY	.8 2000.00
Non-Heated		
Green	DB09982GTY	.8 0.00
Gray Privacy	DB09982YPY	.8 1597.60
TrailBlazer EXT, Envoy XL		
Green	DB10317GTY	.8 1512.45
Gray Privacy	DB10317YPY	.8 1512.45
8 Handle, Liftgate Glass†	88943623	.3 67.93
†Included w/Liftgate Glass Assy		
5 Pin, Hinge	R/L 15072706	4.25
6 Support, Liftgate Glass		
Buick, Oldsmobile		
R	15093450	.3 22.23
L	15093449	.3 21.25
Chevrolet, GMC		
TrailBlazer, Envoy	R 15093450	.3 22.23
L	15093449	.3 21.25
TrailBlazer EXT, Envoy XL	R 15050925	.3 21.16
L	15050924	.3 22.23
7 Strut, Liftgate Support		
Buick, Oldsmobile		
R/L	15120903-2	.2 29.16
Chevrolet, GMC		
TrailBlazer, Envoy	R/L 15120903-2	.2 29.16
TrailBlazer EXT, Envoy XL	R 15168000	.2 25.75
L	15130343	.2 31.04
R/L	15159916	.2 4.53
8 Stud, Liftgate Strut		
9 W/Strip, Liftgate (On Liftgate)		
Buick, Oldsmobile		
02-04	15172768	.3 69.51
05-06	15234364	.3 82.97
Chevrolet, GMC		
TrailBlazer, Envoy	02-04 15172768	.3 69.51
05-06	15234364	.3 82.97
TrailBlazer EXT, Envoy XL	02-04 15169859	.3 84.66
05-06	15234366	.3 81.34
10 W/Strip, Liftgate Glass (On Liftgate)		
Buick, Oldsmobile		
	15194242	.3 39.93
Chevrolet, GMC		
TrailBlazer, Envoy	15194242	.3 39.93
TrailBlazer EXT, Envoy XL	15194241	.3 33.70
11 Latch, Window	15132517	64.55
12 Bellcrank, Latch	15813755	7.19
13 Control, Lock (a)	15150805	#2 14.32
(a) Order by Application		
14 Lock, Liftgate	15110511	#2 96.91
†R&R Complete, w/Trim Panel Removed		
15 Cylinder, Lock		
2002-05		
	88956700	#3 130.40
2006		
w/Keyless Entry	15782680	#3 119.30
w/o Keyless Entry	1582679	#3 116.32
†w/Trim Panel Removed		
16 Striker, Lock		
02-03 21090040		
		#2 16.80
04-06 25767962		
		#2 6.15
02-05 15284189		
		#2 10.86
†R&R Complete		
17 Spacer, Striker		
18 Plate, Anchor		
	22547226	4.39



001-23877

19 Pocket Assy, License		
Buick		
2004-05		
	15132039	#5 288.90
2006 (P)		
	19120074	#5 0.00
Chevrolet, GMC (P)		
	88980652	#5 120.66
†w/Trim Panel Removed, Includes R&R Outside Handle		
Oldsmobile (P)		
	15191415	#4 162.10
(P) Paint to Match		
†w/Trim Panel Removed		
20 Clip, Retaining (b) (2)		
	11519030	3.89
21 Stud (b) (4)		
	25651470	4.25
22 Nut, License Plate (b) (2)		
	3907444	1.31
23 Seal, Upper (b)		
	15170981	9.90
(b) Included w/License Pocket Assy		
24 Handle Assy, Outside		
Buick, Chevrolet, GMC		
	88980651	#1 32.90
†w/Pocket Removed		

Oldsmobile-Serviced w/License Pocket Assy		
25 Clip, Lock Rod (c)	12376705	4.12
(c) Included w/Outside Handle Assy		
26 Seal, Handle	15170981	9.90
27 Moulding, Upper Reveal		
Buick, Oldsmobile (P)		
	88981121	.3 162.80
Chevrolet		
TrailBlazer	88980744	.3 169.00
Black	88980744	.3 169.00
Paint to Match	88979821	.3 288.00
TrailBlazer EXT (P)		
GMC (P)	88981121	.3 162.80
Envoy	19120563	.3 288.00
Envoy XL		
(P) Paint to Match		
28 Moulding, Liftgate Side		
Buick (P)		
R	15067228	.3 56.47
L	15067221	.3 56.47
Chevrolet		
TrailBlazer	R/L 15067215-4	.3 56.47
TrailBlazer EXT	R/L 15187927-8	.3 56.47
GMC		
Envoy		
Black	R/L 88980674-5	.3 53.25
Paint to Match	R/L 88980674-5	.3 53.25
Envoy XL		
Black	R 15050938	.3 56.47
L	15101552	.3 56.47
Paint to Match	R 15050938	.3 56.47
L	15101552	.3 56.47
Oldsmobile		
Black	R 15067228	.3 56.47
L	15067221	.3 56.47
Paint to Match	R 15067228	.3 56.47
L	15067221	.3 56.47
(P) Paint to Match		
29 Strip, Midg Seal		
Buick		
R	15105735	21.65
L	15102190	21.65
Chevrolet		
TrailBlazer	R 15138540	22.70
L	15138539	28.93
TrailBlazer EXT	R 15231605	19.72
L	15231604	19.19
GMC		
Envoy	R 15105735	21.65
L	15102190	21.65
Envoy XL		
02-04 R/L	15205306-5	19.72
05-06 R/L	15231603-2	19.72
Oldsmobile		
R	15105735	21.65
L	15102190	21.65
Nameplate (Adhesive)		
30 "BRAVADA"		
w/Gold Pkg (RPO-B94)		
	15012793	.2 41.27
w/o Gold Pkg		
	15001726	.2 18.97
31 "CHEVROLET"		
02-04		
	15187111	.2 18.97
05-06		
	15287415	.2 17.84
32 "CXL"		
	15122532	.2 17.84
33 "ENVOY"		
02-05		
	15123976	.2 18.97
06		
	15256750	.2 13.93
34 "ENVOY XL"		
	15827460	.2 17.90
35 "FINAL 500"		
	15113308	.2 127.03
36 "GMC"		
	15186371	.2 18.97
37 "LS"		
	15792288	.2 17.20
38 "LT"		
	15792288	.2 17.54
39 "LTZ"		
	15265231	.2 8.66
40 "OLDSMOBILE"		
w/Gold Pkg (RPO-B94)		
	10342809	.2 24.70
w/o Gold Pkg		
	10439807	.2 22.49
41 "RAINIER"		
	15112861	.2 17.84
42 "SS"		
	10336980	.2 6.78
43 "TRAILBLAZER"		
02-04		
	15185682	.2 18.97
05-06		
	15826226	.2 14.76
44 "XL"		
	15133077	.2 18.97
45 "V8"		
	15112863	.2 17.84
Emblem, Liftgate (Adhesive)		
46 Chevrolet		
Bow Tie		
	15791402	.2 16.70
47 Oldsmobile		
Rocket		
w/Gold Pkg (RPO-B94)		
	15012792	.2 23.79
w/o Gold Pkg		
	15012796	.2 18.70



001-23879

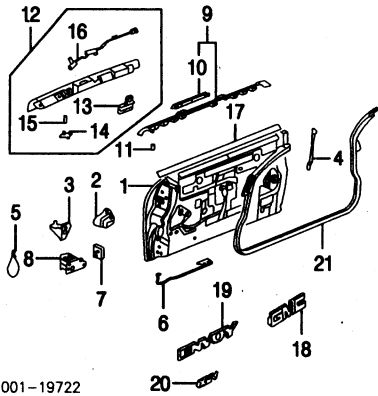
48 Blade, Wiper	15160740	.1	24.00
49 Arm, Wiper	15230587	#2	25.44
†Includes R&R Wiper Blade or Insert			
50 Cap, Wiper Arm	88944481		21.47
51 Nut, Arm	3535261		1.37
52 Nut, Mounting	22101215		1.81
53 Spacer	88958107		5.58
54 Motor, Wiper	15229806	#5	213.18
55 Stop, Rear Wiper	15195917		17.86
56 Switch, Wiper	15074680	#3	25.06
†w/Trim Panel Removed			

INTERIOR TRIM

R&I Upper Trim Panel		.2	
R&I Lower Trim Panel		#4	
†Includes R&I/R&R Upper Trim Panel			
1 Panel Assy, Upper Trim†			
†Order by Application			
2 Retainer, Upper Trim (a) (10)			
(a) Included w/Upper Trim Panel Assy			
3 Panel Assy, Lower Trim†			
Buick, Oldsmobile			
	15198158	#4	87.10
Chevrolet, GMC			
TrailBlazer, Envoy	15198158	#4	87.10
TrailBlazer EXT, Envoy XL	15184871	#4	56.70
†Order by Application			
†Includes R&I/R&R Upper Trim Panel			
4 Retainer, Lower Trim (b) (11)			
(b) Included w/Lower Trim Panel Assy			
5 Strap, Pull†			
†Order by Application			
6 Handle, Pull			
	15132754		5.93
7 Net, Cargo			
Oak			
	15080736		144.20
Pewter			
	15080737		144.20
Retainer, Cargo Net			
Oak			
	R/L 15080741-0		8.85
Pewter			
	R/L 15080742-3		9.39

REAR GATE

Use Procedure Explanations 25 and 28 with the following text.			
SHEET METAL/EXTERIOR TRIM			
Refinish Rear Gate Outside		2.2	
Add for Jambs & Interior		1.0	
R&I Rear Gate		#1.0	
†Includes R&I/R&R Right Combination Lamp			
Illustration Located in Next Column			
1 Gate, Rear			
88980024			
†Includes R&I/R&R Right Combination Lamp			
2 Latch, Rear Gate			
Upper			
	R 15778434	.7	101.58
	L 15778433	.9	72.56
Lower			
	L 21998720	.9	71.84
3 Striker			
Upper			
	R 10362944	.2	55.54
	L 15762605	.2	50

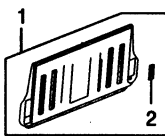


001-19722

6 Rod, Torque Hinge	15113879	.3	39.46
7 On Gate	R 15762599	#3	16.33
8 On Body	R 15136063	#3	55.19
#/Rear Gate Removed			
9 Moulding Assy, Gate	10362013	.2	118.63
10 Lamp, Stop	15117107	.5	90.82
11 Nut, Moulding Mtg (a)	15116397		4.25
(a) As Required			
12 Moulding Assy, License	12335846	#3	149.50
#/Trim Panel Removed			
13 Switch, Gate Control (b)	R/L 15101543		17.16
Lamp, License (b)	N.A.		0.00
14 Lens, License Lamp (b)	R/L 15760056	.2	14.18
Bulb (b)	R/L 9425542	.2	1.06
16 Harness, Lamp (b)	15123348		63.54
(b) Included w/License Moulding Assy			
17 Moulding, Outer Belt Emblem (Adhesive)	10368172	.3	94.10
18 "GMC"	15195869	.2	16.30
19 "ENVOY"	15123967	.2	23.00
20 "XUV"	15133076	.2	13.60
21 Weatherstrip, Rear Gate (On Gate)	04 10377519	.4	117.52
	05 10377519	.4	117.52

INTERIOR TRIM

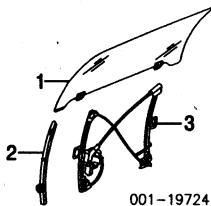
R&I Trim Panel Assy..... .4



3 → 001-19723

1 Panel Assy, Gate Trim	04 15762631	.4	251.05
	05 10385206	.4	428.94
2 Label, Latch	15079251		14.00
(b) Included w/Gate Trim Panel Assy			
3 Screw, Panel (6)	15151978		4.25

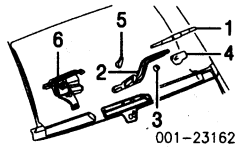
GLASS & PARTS



001-19724

1 Glass, Rear Gate			
GMC	04 15224499	#1.2	991.50
	05 15224499	#1.2	991.50
NAGS			
Gray Privacy	DB10806YPY	#1.2	1203.45
#/Includes R&R Outer Belt Moulding			
2 Channel, Glass			
2004			
To 3-04	R/L 15762597-6	#3	33.20
From 4-04	R/L 21996658-7	#3	33.22
2005	R/L 21996658-7	#3	33.22
3 Regulator, Glass			
2004			
To 3-04	15123155	#4	186.39
From 4-04	15138199	#4	193.92
2005	15138199	#4	193.92
#/Rear Gate Glass Removed			

WIPER SYSTEM



001-23162

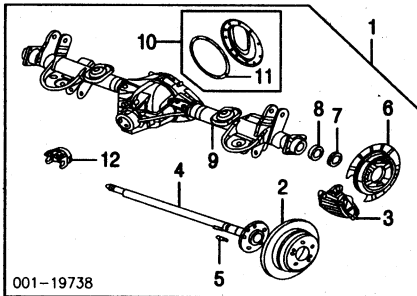
1 Blade, Wiper	15781901	.1	\$24.00
2 Arm, Wiper	15761899	#2	24.00
#/Includes R&R Wiper Blade			
3 Nut, Wiper Arm	11505807		4.25
4 Cap, Wiper Arm	12335865		7.04
5 Stop, Wiper Blade	12335866		10.79
6 Motor, Wiper	10372434	#9	257.57
#/Includes R&R/R Trim Panel & Wiper Arm			

REAR SUSPENSION

Use Procedure Explanation 23 with the following text.

R&I Suspension/Axle Assy.....	m	#3.0
#/Fuel Tank, Protectors & Tank Shield Removed		
Check Rear Alignment.....	m	.8
Add to Adjust Front Wheel Alignment		
2WD.....	m	.7
4WD.....	m	1.1
Bleed Brake System		
w/4 Wheel ABS.....	m	1.0
w/2 Wheel ABS.....	m	.8

NOTE: R&R/R Does Not include alignment or bleed brake system.



001-19738

1 Axle Assy			
3.42 Axle Ratio			
Buick, Oldsmobile			
Locking Axle	15134676	m	3.3 2490.54
2002-05			
2006 (a)	15135416	m	3.3 2386.80
Non-Locking Axle			
2002-05	15134677	m	3.3 d2490.54
2006 (a)	15135417	m	3.3 d2386.80
Chevrolet, GMC			
TrailBlazer, Envoy			
Locking Axle	15134676	m	3.3 2490.54
2002-05			
2006 (a)	15135416	m	3.3 2386.80
Non-Locking Axle			
2002-05	15134677	m	3.3 d2490.54
2006 (a)	15135417	m	3.3 d2386.80
TrailBlazer EXT, Envoy XL, Envoy XUV			
Locking Axle	02-05 15239023	m	3.3 d2841.43
	06 15131159	m	3.3 2785.71
Non-Locking Axle	02-05 15232228	m	3.3 d2386.80
	06 15277221	m	3.3 2785.71
3.73 Axle Ratio			
Buick, Oldsmobile			
Locking Axle	15135421	m	3.3 d2386.80
Non-Locking Axle	02-05 15134685	m	3.3 d2490.54
	06 15135420	m	3.3 d2386.80
Chevrolet, GMC			
TrailBlazer, Envoy			
Locking Axle	15135421	m	3.3 d2386.80
Non-Locking Axle	02-05 15134685	m	3.3 d2490.54
	06 15135420	m	3.3 d2386.80
TrailBlazer EXT, Envoy XL, Envoy XUV			
Locking Axle	02-05 15239025	m	3.3 2841.43
	06 15131155	m	3.3 2785.71
Non-Locking Axle	02-05 15232229	m	3.3 2386.80
	06 15277223	m	3.3 2785.71
4.10 Axle Ratio			
Buick, Oldsmobile			
Locking Axle	02-05 15134681	m	3.3 d2394.75
	06 15135426	m	3.3 d2386.80
Non-Locking Axle	15135425	m	3.3 2386.80
Chevrolet, GMC			
TrailBlazer, Envoy			
Locking Axle	02-05 15134681	m	3.3 d2394.75
	06 15135426	m	3.3 d2386.80
Non-Locking Axle	15135425	m	3.3 2386.80
TrailBlazer EXT, Envoy XL, Envoy XUV			
Locking Axle	02-05 15239029	m	3.3 2964.92
	06 15131162	m	3.3 2785.71
Non-Locking Axle	02-05 15134682	m	3.3 2490.54
	06 15277225	m	3.3 2785.71

(a) Order by Application

2 Rotor, Brake	R/L 15158975	m	#1.0 135.88
#R&R Both Sides 1.8			
Pad Set, Brake			
Buick, Oldsmobile (a)	88983916	m	#1.0 120.96
Chevrolet, GMC			
TrailBlazer, Envoy (a)	88983916	m	#1.0 120.96
TrailBlazer EXT, Envoy XL, Envoy XUV	88983915	m	#1.0 95.00

#Deduct .5 for Each Calliper Removed

3 Calliper, Brake			
2002-04	R 88935778	m	#5 131.18
	L 88935777	m	#5 134.53
2005-06 (a)	R 88935778	m	#5 131.18
	L 88935777	m	#5 134.53

#R&R Both Sides .8, w/Rotor Removed Deduct .3

4 Shaft, Axle (a)	02-05 R/L 12479017-6	m	#1.8 400.66
	06 R/L 19133413-2	m	#1.8 400.67

(a) Order by Application

5 Stud, Wheel (5/5Side)	R/L 15158306	m	4.56
6 Plate, Backing	R/L 88935750-49	m	#2 66.45
#/Axle Shaft Removed			
7 Seal, Axle	R/L 12471686	m	#3 9.34
8 Bearing, Axle	R/L 12479031	m	#3 51.76

#R&R One Side Complete, w/Axle Shaft Removed

9 Housing, Axle			
Locking Axle	02-05 12479163	m	#6.3 1677.99
	06 19133414	m	#6.3 1821.43
Non-Locking Axle	02-05 12479034	m	#6.3 1693.10
	06 19133411	m	#6.3 1821.43

#Includes R&R Axle Shafts, Seals, Bearings, Backing Plates

10 Cover Assy, Differential (a)	12479377	m	1.1 31.92
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(a) Order by Application

11 Gasket, Cover (b)	12479020	m	16.90
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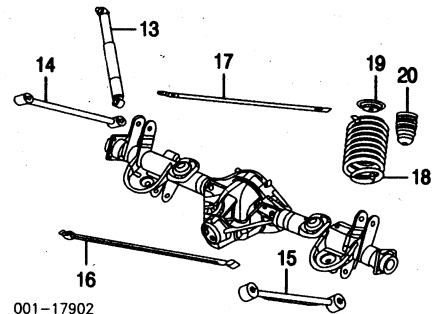
(b) Included w/Differential Cover Assy

12 Yoke, Differential			
Buick, Oldsmobile (a)	12479332	m	1.4 98.99
Chevrolet, GMC			
TrailBlazer, Envoy (a)	12479332	m	1.4 98.99
TrailBlazer EXT, Envoy XL, Envoy XUV	12479164	m	1.4 92.39

(a) Order by Application

Hose, Brake	02-05 R/L 10372502-3	m	#3 51.24
	06 R/L 15134755	m	#3 23.42

#/Backing Plate Removed Deduct .2



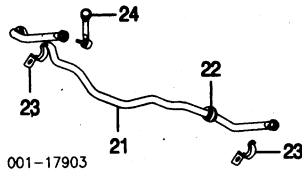
001-17902

13 Absorber, Shock (a)			
w/Auto Level Control	R/L 15206892	m	#6 110.23
w/o Auto Level Control	R/L 15172342	m	#6 132.25
#R&R Both Sides 1.0			
14 Arm, Upper Control			
Buick, Oldsmobile (a)			
w/Auto Level Control	R/L 15069838	m	#6 141.72
w/o Auto Level Control	R/L 15069837	m	#6 141.72
Chevrolet			
TrailBlazer, Envoy (a)			
w/Auto Level Control	R/L 15069838	m	#6 141.72
w/o Auto Level Control	R/L 15069837	m	#6 141.72
TrailBlazer EXT, Envoy XL, Envoy XUV			
w/Auto Level Control	R/L 15098153	m	#6 141.72
w/o Auto Level Control	R/L 15098152	m	#6 134.44
(a) Order by Application			
#R&R Both Sides .8			
15 Arm, Lower Control			
Buick, Oldsmobile			
4.2L Eng	R/L 15069840	m	#5 154.48
5.3L Eng	R/L 15098154	m	#5 141.96
Chevrolet, GMC			
TrailBlazer, Envoy			
4.2L Eng	R/L 15069840	m	#5 154.48
5.3L, 6.0L Eng	R/L 15098154	m	#5 141.96
TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 15098154	m	#5 141.96
#R&R Both Sides .8			
16 Rod, Axle Tie			
2002-04	15069843	m	.5 127.87
2005	15223490	m	.5 52.51
2006			
Buick	15223490	m	.5 52.51
Chevrolet			
4.2L, 5.3L Eng	15223490	m	.5 52.51
6.0L Eng	15241319	m	.5 63.25
GMC	15223490	m	.5 52.51
17 Brace, Tie Rod	15744732	m	#3 12.11
#/Tie Rod Removed			
18 Spring (a)			
Buick, Oldsmobile	R/L 15097373	m	#8 52.30

ENVOY/RAINIER/TRAILBLAZER 2002-06

REAR SUSPENSION Cont'd

Chevrolet, GMC				
TrailBlazer, Envoy	R/L 15097373	m	#.8	52.30
TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 15173965	m	#.8	71.23
(a) Order by Application				
19 Insulator, Spring	R/L 15765071	m	#.8	7.96
20 Spring, Aux				
w/ Auto Level Control	R/L 15159695	m	#.8	16.50
w/o Auto Level Control	R/L 15159697	m	#.8	16.50
#R&R One Side Complete				



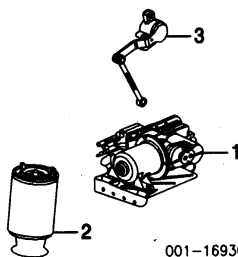
001-17903

21 Bar, Stabilizer				
Buick, Oldsmobile				
4.2L Eng	15159598	m	#.8	409.24
5.3L Eng	15749208	m	#.8	93.82
Chevrolet, GMC				
TrailBlazer, Envoy				
4.2L Eng	15159598	m	#.8	409.24
5.3L, 6.0L Eng	15749208	m	#.8	93.82
TrailBlazer EXT, Envoy XL, Envoy XUV				
2WD				
2002-03				
w/ Auto Level Control	15749208	m	#.8	93.82
w/o Auto Level Control	15174750	m	#.8	103.41
2004-06	15749208	m	#.8	93.82
4WD	15749208	m	#.8	93.82
#Includes R&R Stabilizer Bar Links, Clamps & Bushings				

22 Bushing, Stabilizer Bar				
Buick, Oldsmobile	R/L 15070009	m	#.3	4.48
Chevrolet, GMC				
TrailBlazer, Envoy	R/L 15070009	m	#.3	4.48
TrailBlazer EXT, Envoy XL, Envoy XUV				
2WD				
2002-03				
w/ Auto Level Control	R/L 15070009	m	#.3	4.48
w/o Auto Level Control	R/L 15164283	m	#.3	5.73
2004-06	R/L 15070009	m	#.3	4.48
23 Clamp, Stabilizer Bar	R/L 15097923	m	#.3	5.61
#R&R One Side Complete				

24 Link, Stabilizer Bar	02-04 R/L 88982343-2	m	#.4	72.92
	05-06 R/L 88965471-0	m	#.4	22.75
#R&R Complete				

LEVEL CONTROL



001-16930

1 Compressor, Air				
Buick, Oldsmobile	15145230	m	1.7	509.48
Chevrolet, GMC				
TrailBlazer, Envoy	15145230	m	1.7	509.48
TrailBlazer EXT, Envoy XL, Envoy XUV				
02-04	15145231	m	1.7	554.88
05-06	15145231	m	1.7	554.88
2 Spring, Air				
Buick, Oldsmobile				
2002-03	R/L 15089028	m	#1.5	112.26
2004-06	R/L 15183657	m	#1.5	125.03
Chevrolet, GMC				
TrailBlazer, Envoy				
2002-03	R/L 15089028	m	#1.5	112.26
2004-06	R/L 15183657	m	#1.5	125.03
TrailBlazer EXT, Envoy XL, Envoy XUV				
R/L 15183657		m	#1.5	125.03
#Order by Application				
#R&R Both Sides 2.0				

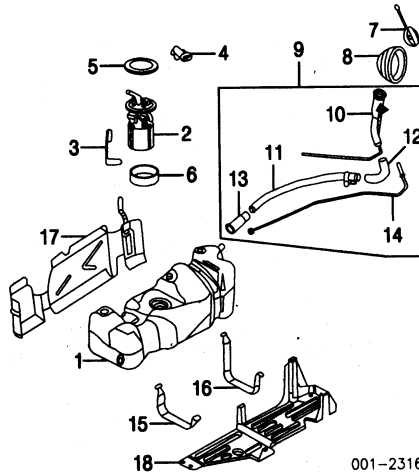
3 Sensor, Air Spring Level				
Buick, Oldsmobile	R 15070507	m	1.3	74.66
	L 15070506	m	1.3	77.65
Chevrolet				
LS, LT, LTZ Model	R 15070507	m	1.3	74.66
	L 15070506	m	1.3	77.65
SS Model	R/L 15125535-4	m	1.3	87.07
GMC	R 15070507	m	1.3	74.66
	L 15070506	m	1.3	77.65

FUEL TANK

R&I Fuel Tank.....m #2.3

#Includes R&R Tank Shield

NOTE: R&I/R&R Does Not include drain and refill.



001-23167

1 Tank, Fuel				
Buick, Oldsmobile				
2002	15077622	m	#2.6	642.05
2003	15231628	m	#2.6	773.76
2004				
1st Design	15231628	m	#2.6	773.76
2nd Design	15229311	m	#2.6	773.76
2005-06	15236132	m	#2.6	793.54
Chevrolet, GMC				
TrailBlazer, Envoy				
2002	15077622	m	#2.6	642.05
2003	15231628	m	#2.6	773.76
2004				
1st Design	15231628	m	#2.6	773.76
2nd Design	15229311	m	#2.6	773.76
2005-06	15236132	m	#2.6	793.54
TrailBlazer EXT, Envoy XL, Envoy XUV				
02-04	15105259	m	#2.6	530.89
05-06	15190488	m	#2.6	782.29
#Order by Application				
#Includes R&R Tank Shield				

2 Module, Fuel Pump				
Buick, Oldsmobile				
02-04	15077623	m	#2.2	d366.82
05-06	88967148	m	#2.2	460.00
Chevrolet, GMC				
TrailBlazer, Envoy				
02-04	15077623	m	#2.2	d366.82
05-06	88967148	m	#2.2	460.00
TrailBlazer EXT, Envoy XL, Envoy XUV				
02-04	15050444	m	#2.2	d372.32
05-06	88967148	m	#2.2	460.00
3 Sender, Fuel				
2002-04-Serviced w/Fuel Pump Module				
2005-06	88966954	m	#2.2	130.00
4 Sensor, Fuel Pressure				
2005-06	16238399	m	#2.2	49.90
5 Ring, Sender Retainer				
02-04	15036060	m	#2.2	21.19
05-06	10325852	m	#2.2	9.50
6 Seal, Sender				
02-04	15034832	m	#2.2	13.95
05-06	22672293	m	#2.2	15.14
#R&R Complete, Includes R&R Tank Shield, Included in R&R				

7 Cap, Filler				
02-04	10372242			22.20
05-06	15794103			17.92
8 Housing, Filler Pipe				
02-04	15198330			6.86
05	15129074			6.80
06	15244046			6.80
9 Pipe Assy, Filler				
02-03	88983256			71.20
04	N.A.			0.00
05-06	15208861			118.64

10 Pipe, Upper Filler (a)				
2002-04	02-04 15175331			75.48
2005-06-Serviced w/Filler Pipe Assy				
#Order by Application				
11 Pipe, Lower Filler (a)				
2002-04	15131045			209.23
2005-06-Serviced w/Filler Pipe Assy				
#Hose, Filler Pipe (a)				
12 Upper				
05-06	10356542			36.85
02-04	N.A.			0.00
05-06	10356547			51.07
14 Hose, Vent (a)				
05-06	15208863			41.94
(a) Included w/Filler Pipe Assy				

15 Strap, Front				
Buick, Oldsmobile				
02	15082872			18.77
03-06	15180194			20.31
Chevrolet, GMC				
TrailBlazer, Envoy				
02	15082872			18.77
03-06	15180194			20.31
TrailBlazer EXT, Envoy XL, Envoy XUV				
15082436				16.48

16 Strap, Rear				
Buick, Oldsmobile				
02	15174240			19.65
03-06	15180193			22.65
Chevrolet, GMC				
TrailBlazer, Envoy				
02	15174240			19.65
03-06	15180193			22.65
TrailBlazer EXT, Envoy XL, Envoy XUV				
02-04	15082435			20.29

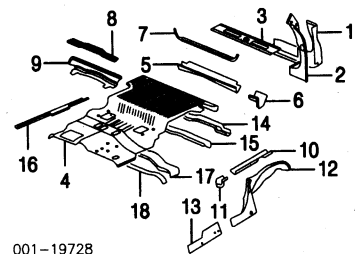
17 Shield, Side Tank				
Buick, Oldsmobile				
02	15077625		.4	184.26
03-06	15783594		.4	171.40
Chevrolet, GMC				
TrailBlazer, Envoy				
02	15077625		.4	184.26
03-06	15783594		.4	171.40
TrailBlazer EXT, Envoy XL, Envoy XUV				
02-04	15053178		.4	173.13
05-06	15104884		.4	180.33
18 Shield, Lower Tank				
4WD				
Chevrolet, GMC				
TrailBlazer, Envoy				
02	15155868			186.40
03-05	15835148			212.44
06	15835152			198.78
TrailBlazer EXT, Envoy XL	15743589			206.46

REAR BODY

Use Procedure Explanations 26 and 28 with the following text.

SHEET METAL W/POWER SLIDING ROOF

Refinish Lower Outer Panel R/L 1.0

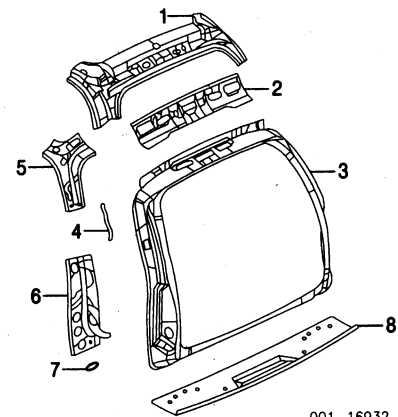


001-19728

1 Panel, Lower Outer	R 15145291	2.5	85.78
	L 15761725	2.5	83.13
2 Panel, Lower Inner	R/L 15761724-3	1.5	101.89
3 Frame, Rear Opening	88980227		108.51
4 Panel, Rear Floor	88980221	#16.0	463.41
#Includes R&R Rear Side Rails			
5 Support, Rear Floor	15113193		39.31
6 Extension, Rear Floor	R/L 15136241-0		60.98
7 Reinforcement, Support	15064455		55.08
8 Panel, Center Support	15766885		50.77
9 Support, Center	15764340		0.00
10 Rail, Side	R/L 15051060-59	6.5	42.16
11 Extension, Rail	R 15051058	1.5	12.43
	L 15051057	1.5	13.42
12 Panel, Wheelhouse	R/L 15115238-7	4.5	59.81
13 Extension, Wheelhouse	R/L 15051048-7	1.5	26.54
14 Crossmember, Rear	15761754		46.93
15 Crossmember, Front	88944133		77.66
16 Extension, Floor	R 10397546		23.13
	L 10397547		23.15
17 Sill, Rear Cross	88944132		113.26
18 Sill, Front Cross	88944134		194.75

SHEET METAL W/O POWER SLIDING ROOF

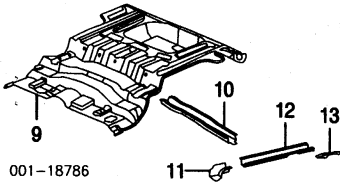
Refinish Upper Reinforcement 1.5
Refinish Body Opening Frame 3.5
Refinish Lower Panel 1.3



001-16932

1 Reinf, Upper				
Buick, Oldsmobile	12478038	#2.0	182.99	
Chevrolet, GMC				
TrailBlazer, Envoy	12478038	#2.0	182.99	
TrailBlazer EXT, Envoy XL	12478037	#2.0	212.48	
#w/Body Opening Frame Removed				
2 Extension, Upper Body				
Buick, Oldsmobile	15066101	1.5	20.67	
Chevrolet, GMC				

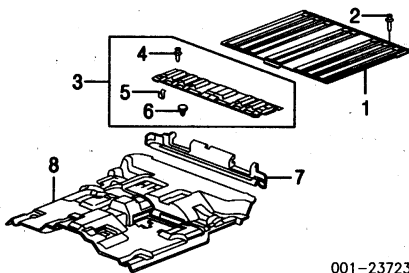
TrailBlazer, Envoy	15066101	1.5	20.67
TrailBlazer EXT, Envoy XL	15051838	1.5	28.83
3 Frame, Body Opng	15102191	#9.0	280.77
Buick, Oldsmobile			
Chevrolet, GMC			
TrailBlazer, Envoy	15102191	#9.0	280.77
TrailBlazer EXT, Envoy XL	15051834	#9.0	283.29
#w/Liftgate Removed, Deduct 1.0 for Each Quarter Panel Removed, Deduction Includes Common Surfaces & Included Operations			
4 Brkt, Trim Panel-See Quarter Panel Section			
5 Reinf, Up Side			
Buick, Oldsmobile	R/L 15249314-5	1.0	36.84
Chevrolet, GMC			
TrailBlazer, Envoy	R/L 15249314-5	1.0	36.84
TrailBlazer EXT, Envoy XL	R 88944131	1.0	120.03
	L 88944128	1.0	120.03
6 Reinf, Lower Side	R/L 15249312-3	1.5	28.46
Buick, Oldsmobile			
Chevrolet, GMC			
TrailBlazer, Envoy	R/L 15249312-3	1.5	28.46
TrailBlazer EXT, Envoy XL	R/L 15173957-6	1.5	83.88
7 Brkt, Frame	R/L 15071011-0		4.39
8 Reinf, Lower Opng	15094220		20.61



001-18786

9 Panel, Rear Floor			
Buick, Oldsmobile	15133343	#16.0	461.52
Chevrolet, GMC			
TrailBlazer, Envoy	15133343	#16.0	461.52
TrailBlazer EXT, Envoy XL	02-03 15051049	#18.0	612.77
	04-06 15133344	#18.0	461.52
#w/Body Opening Frame Removed, Includes R&R Rear Side Rails			
10 Sill, Rear Cross			
Buick, Oldsmobile	88937003	#3.0	72.29
Chevrolet, GMC			
TrailBlazer, Envoy	88937003	#3.0	72.29
TrailBlazer EXT, Envoy XL	88944133	#3.0	77.66
#w/Rear Floor Removed Deduct 2.0			
11 Extension, Rail			
Buick, Oldsmobile	R/L 15006155		12.25
Chevrolet, GMC			
TrailBlazer, Envoy	R/L 15006155		12.25
TrailBlazer EXT, Envoy XL	R 15051058		12.43
	L 15051057		13.42
12 Rail, Rear Side			
Buick, Oldsmobile	R/L 15006152-3	#5.5	29.65
Chevrolet, GMC			
TrailBlazer, Envoy	R/L 15006152-3	#5.5	29.65
TrailBlazer EXT, Envoy XL	R/L 15051060-59	#6.5	42.16
#Includes R&R Rail Extension & Floor Reinf			
13 Reinf, Floor			
Chevrolet, GMC			
TrailBlazer EXT, Envoy XL	R/L 15286638-7		15.32

INTERIOR TRIM W/POWER SLIDING ROOF



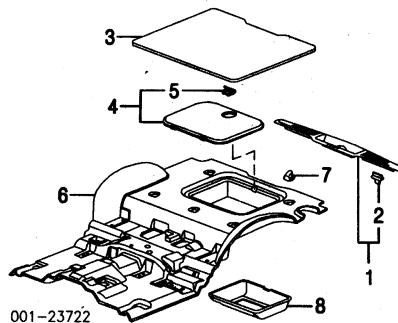
001-23723

1 Mat, Rear Floor			
	04 15058630		180.19
	05 15147091		251.50
2 Retainer, Push-In (C)			
2004	15095469		3.77
2005			
Black	15241342		3.51
Gray	15128366		3.88
3 Plate Assy, Center Trim			
	04 15115396	.2	75.68
	05 15115397	.2	84.56
4 Pin, Retaining (2)	10053182		.35
5 Clip, Trim Plate (6)	11588650		3.51
6 Retainer, Trim Plate (8)	11519031		3.97
#Included w/Center Trim Plate Assy			
7 Panel, Floor Trim			
2004			
1st Design			
Gray	15115474	.2	42.01
Pewter	15115473	.2	25.53
2nd Design			
Gray	15146145	.2	40.16
Pewter	15146144	.2	40.15
2005	15146145	.2	40.16

8 Carpet, Rear (a)	04 15145607	164.89
	05 10375806	190.01

(a) Order by Application

INTERIOR TRIM W/O POWER SLIDING ROOF



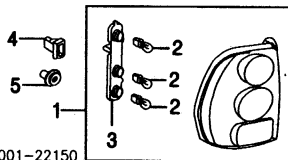
001-23722

1 Plate Assy, Rear Scuff (a)			
	02-04 15185904	.1	37.88
	05-06 15125687	.1	30.48
(a) Gray listed, Order by Application			
2 Retainer, Scuff Plate (4)	11588861		7.75
#Included w/Rear Scuff Plate Assy			
3 Mat, Rear Floor (a)			
Buick	15819046		105.54
Chevrolet, GMC			
TrailBlazer, Envoy			
w/North Face Edition	15163347		134.00
w/o North Face Edition	02-04 15076056		72.10
	05-06 15819046		105.54
TrailBlazer EXT, Envoy XL			
w/North Face Edition	15163348		127.30
w/o North Face Edition	15229709		20.00
Oldsmobile	N.A.		0.00
(a) Gray listed, Order by Application			
4 Cover Assy, Rear Compartment (b)			
Buick	05 10360787		76.84
	06 15287305		78.38
Chevrolet, GMC			
TrailBlazer, Envoy			
	02-03 15120730		98.56
	04 15134318		74.50
	05 10360787		76.84
	06 15287305		78.38
TrailBlazer EXT, Envoy XL	02-03 15143267		82.76
	04 15182742		76.18
	05-06 15287308		78.37
	02-03 15120730		98.56
	04 15134318		74.50
(b) Cashmere listed, Order by Application			
5 Latch, Cover (c)	15117947		23.18
(c) Included w/Rear Compartment Cover Assy			
6 Carpet, Rear (a)			
Buick	15230321		281.50
Chevrolet, GMC			
TrailBlazer, Envoy	15230321		281.50
TrailBlazer EXT, Envoy XL	15795767		332.90
Oldsmobile	15124519		470.00
(a) Gray listed, Order by Application			

REAR LAMPS

COMBINATION LAMP BUICK, CHEVROLET, OLDSMOBILE

R&I Combination Lamp Assy	R/L	.3
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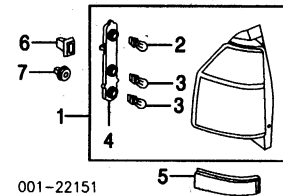


001-22150

1 Lamp Assy, Combination			
Buick	R/L 15131581-0	.3	119.59
Chevrolet	R/L 15131579-8	.3	119.59
Oldsmobile	R/L 15131575-4	.3	126.76
2 Bulb, Lamp (3/5Side)	R/L 12450108	#2	3.24
#R&R One Side Complete, Included in R&R/R&R Combination Lamp Assy			
3 Board, Circuit (1)			
Buick, Oldsmobile	R/L 16532715		28.08
Chevrolet	R/L 16525938		32.13
#Included w/Combination Lamp Assy			
4 Retainer, Upper Lamp	R/L 11609536		.69
5 Retainer, Lower Lamp	R/L 11609535		.72

COMBINATION LAMP GMC ENVOY, ENVOY XL

Refinish Combination Lamp Assy	R/L	.3
Refinish Lamp Applique	R/L	.3
R&I Combination Lamp Assy	R/L	.3

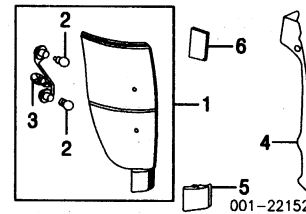


001-22151

1 Lamp Assy, Combination (P)	R/L 15131577-6	.3	126.76
(P) Paint to Match			
2 Bulb, Signal (1)	R/L 1999380	#2	3.65
3 Bulb, Stop & Tail (a)	R/L 12450108	#2	3.24
(a) As Required			
#R&R One Side Complete, Included in R&R/R&R Combination Lamp Assy			
4 Board, Circuit (1)	R/L 16532716		28.08
#Included w/Combination Lamp Assy			
5 Applique, Lamp (P)	R/L 88937022-1		35.58
(P) Paint to Match			
6 Retainer, Upper Lamp	R/L 11609536		.69
7 Retainer, Lower Lamp	R/L 11609535		.72

COMBINATION LAMP GMC ENVOY XUV

Refinish Lamp Applique	R/L	.2
R&I Combination Lamp Assy	R/L	.3

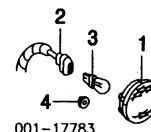


001-22152

1 Lamp Assy, Combination	R/L 15139460-59	.3	161.45
2 Bulb (2/5Side)	R/L 9441639	#2	2.63
#Included in R&R/R&R Combination Lamp Assy			
3 Harness, Lamp Wiring (1)	R/L 12335691		32.17
#Included w/Combination Lamp Assy			
4 Applique, Lamp	R 15130191		17.47
	L 15130190		8.94
5 Applique, Lower			
Black (RPO-41U)	R/L 15083483-2		20.48
Blue (RPO-22U)	R 15117574		20.48
	L 15117571		20.48
Emerald (RPO-38U)	R 15117575		20.48
	L 15117572		20.48
Gray (RPO-62U)	R/L 15100796-5		20.48
Graystone (RPO-16U)	R 15117573		20.48
	L 15117570		20.48
Green			
RPO-47U	R/L 15100794-3		20.48
RPO-92U	R/L 15186872-1		20.48
Indigo (RPO-39U)	R/L 15180545-4		20.48
Opal (RPO-80U)	R/L 15238832-1		00.00
Red			
RPO-44U	R/L 15195626-5		20.48
RPO-86U	R/L 15083489-8		20.48
Silver (RPO-67U)	R/L 15168351-0		20.48
Tan (RPO-49U)	R/L 15238830-29		00.00
White (RPO-50U)	R/L 15083487-6		20.48
6 Seal, Lamp	R/L 15174753		3.69

BACK-UP LAMP GMC

R&I Back-Up Lamp	R/L	#2
#Included in R&R Rear Cover or OH Bumper Assy		



001-17783

1 Lamp, Back-Up			
Envoy, Envoy XL	R/L 15000128	#2	24.70
Envoy XUV	R/L 15764003	#2	30.76
#Included in R&R Rear Cover or OH Bumper Assy			
2 Socket, Back-Up Lamp	R/L 88953356		47.27
3 Bulb, Back-Up Lamp	R/L 12450108	#2	3.24
#Included in R&R/R&R Back-Up Lamp			
4 Nut, Lamp (2/5Side)	R/L 11517293		.57

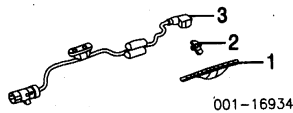
LICENSE LAMP

R&I License Lamp	R/L	#2
#Included in R&R License Pocket Assy		

ENVOY/RAINIER/TRAILBLAZER 2002-06

REAR LAMPS Cont'd

LICENSE LAMP Cont'd



001-16934

1 Lamp, License			
Buick, Chevrolet, Oldsmobile	R/L 15000046	#.2	12.38
GMC			
Envoy, Envoy XL	R/L 15000046	#.2	12.38
<i>Included in R&R License Pocket Assy</i>			
Envoy XUV-See Rear Gate Section			
2 Bulb			3.10
Buick, Chevrolet, Oldsmobile	R/L 1999382		
GMC			
Envoy, Envoy XL	R/L 1999382		3.10
Envoy XUV-See Rear Gate Section			
3 Harness, Lamp			44.59
Buick, Chevrolet, Oldsmobile	15016180		
GMC			
Envoy, Envoy XL	15016180		44.59
Envoy XUV-See Rear Gate Section			

HIGH MOUNT STOP LAMP



001-16935

1 Lamp, Stop			
Buick, Chevrolet, Oldsmobile	15201921	.3	118.91
GMC			
Envoy, Envoy XL	15201921	.3	118.91
Envoy XUV-See Rear Gate Section			
Bolt, Lamp (2)	11516634		4.25
Nut, Lamp (2)	25536302		4.63

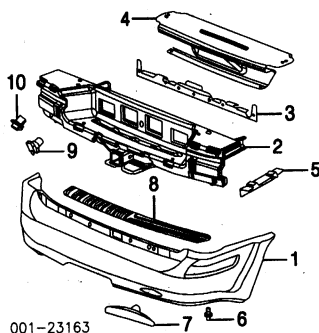
REAR BUMPER

Use Procedure Explanations 27 and 28 with the following text.

BUICK, OLDSMOBILE

Refinish Rear Cover	2.6
R&I Rear Cover	.8
O/H Bumper Assy (Includes R&I)	1.2

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



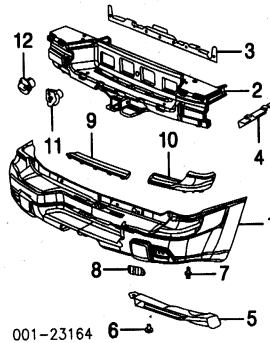
001-23163

1 Cover, Rear (P)			
Buick	12335749	1.2	522.00
Oldsmobile	12335750	1.2	462.21
<i>(P) Paint to Match</i>			
2 Bar, Impact-See Frame Section			
<i>Included w/Frame Assy</i>			
3 Bracket, Cover	15031061	.3	13.10
Brkt, Ctr Cover	15174443	IOH	109.56
4 Bracket, Side Cover	R/L 15128530-1		3.84
5 Retainer, Cover (4)	15733971		4.35
7 Reflector, Bumper	R 15000433	.1	6.84
	L 15000117	.1	6.84
8 Pad, Center Step	12335702	.3	48.81
9 Receptacle, Trailer Harness	12191503	#.2	43.00
10 Cap, Outer	15366057	#	4.16
<i>#Not Included in O/H</i>			

CHEVROLET LS, LT, LTZ MODEL

Refinish Rear Cover	2.6
R&I Rear Cover	.8
O/H Bumper Assy (Includes R&I)	1.2

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



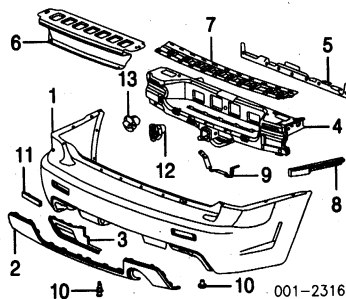
001-23164

1 Cover, Rear (a) (P)			
2002-05	88937016	1.2	407.38
w/2 Tone Paint	88937026	1.2	436.05
2006	19120212	1.2	399.15
<i>(a) Order by Application</i>			
<i>(P) Paint to Match</i>			
2 Bar, Impact-See Frame Section			
<i>Included w/Frame Assy</i>			
3 Bracket, Cover	15031061	.3	13.10
4 Bracket, Side Cover	R/L 15128530-1		3.84
5 Bracket, Lower Cover	06 R/L 15213551-0		5.85
6 Retainer, Bracket (2/Side)	06 R/L 15733971		4.35
7 Retainer, Cover (4)	15733971		4.35
8 Reflector, Bumper	R 15000427	.1	6.84
	L 15000044	.1	6.84
9 Pad, Center Step	88938462	.2	39.76
10 Pad, Outer Step	R/L 12335818-7	#.2	32.37
<i>#w/Rear Cover Removed</i>			
11 Receptacle, Trailer Harness	12191503	#.2	43.00
12 Cap, Outer	15366057	#	4.16
<i>#Not Included in O/H</i>			

CHEVROLET SS MODEL

Refinish Upper Rear Cover	2.6
Refinish Lower Rear Cover	1.3
R&I Rear Cover	.8
O/H Bumper Assy (Includes R&I)	1.7

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



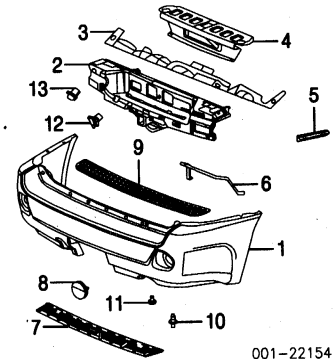
001-23165

1 Cover, Rear Upper (P)	19120217	1.7	512.50
2 Cover, Rear Lower (P)	19120218	.3	211.25
<i>(P) Paint to Match</i>			
3 Grille, Lower	R/L 15135193-2	.2	49.15
4 Bar, Impact-See Frame Section			
<i>Included w/Frame Assy</i>			
5 Bracket, Cover	15031061		13.10
6 Bracket, Center Cover	15174443	IOH	109.56
7 Spacer, Cover	19120216		20.53
8 Bracket, Side Cover	R 15288410		9.95
	L 15288411		11.32
9 Bracket, Lower Cover	15821729		19.47
10 Retainer, Cover			
Outer (4)	15733971		4.35
Inner (2)	15993201		2.54
11 Reflector, Bumper	R 15000441	.1	6.84
	L 15000427	.1	6.84
12 Receptacle, Trailer Harness	12191503	#.2	43.00
13 Cap, Outer	15366057	#	4.16
<i>#Not Included in O/H</i>			

GMC ENVOY, ENVOY XL DENALI MODEL

Refinish Rear Cover	2.6
R&I Rear Cover	.8
O/H Bumper Assy (Includes R&I)	1.2

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



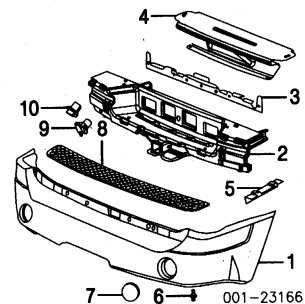
001-22154

1 Cover, Rear (P)	89045672	1.2	534.39
<i>(P) Paint to Match</i>			
2 Bar, Impact-See Frame Section			
<i>Included w/Frame Assy</i>			
3 Bracket, Cover	15031061	.3	13.10
4 Bracket, Center Cover	15174443	IOH	109.56
5 Bracket, Side Cover	R 15288410		9.95
	L 15288411		11.32
6 Bracket, Lower Cover	R/L 10368778-7		12.62
7 Spacer, Cover	19120216		20.53
8 Lamp, Back-Up-See Rear Lamps Section			
9 Pad, Center Step	15135701	.3	51.25
10 Retainer, Cover (4)	15993201		2.54
11 Pin, Push (4)	15733971		4.35
12 Receptacle, Trailer Harness	12191503	#.2	43.00
13 Cap, Outer	15366057	#	4.16
<i>#Not Included in O/H</i>			

GMC ENVOY, ENVOY XL SLE, SLT MODEL

Refinish Rear Cover	2.6
R&I Rear Cover	.8
O/H Bumper Assy (Includes R&I)	1.2

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



001-23166

1 Cover, Rear (P)	12335703	1.2	436.05
<i>(P) Paint to Match</i>			
2 Bar, Impact-See Frame Section			
<i>Included w/Frame Assy</i>			
3 Bracket, Cover	15031061	.3	13.10
4 Bracket, Center Cover	15174443	IOH	109.56
5 Bracket, Side Cover	R/L 15128530-1		3.84
6 Retainer, Cover (4)	15733971		4.35
7 Lamp, Back-Up-See Rear Lamps Section			
8 Pad, Center Step	12335704	.3	56.02
9 Receptacle, Trailer Harness	12191503	#.2	43.00
10 Cap, Outer	15366057	#	4.16
<i>#Not Included in O/H</i>			

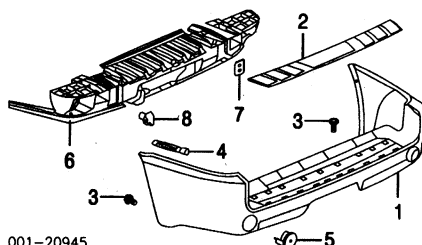
GMC ENVOY XUV

Refinish Rear Cover	2.6
R&I Rear Cover	.8
O/H Bumper Assy (Includes R&I)	1.2

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

Illustration Located in Next Column

1 Cover, Rear (P)	12335763	1.2	410.83
<i>(P) Paint to Match</i>			
2 Pad, Rear Step	12335764	#.3	48.81
<i>#w/Rear Cover Removed</i>			
3 Bolt, Bumper (11)	11514415		4.25
4 Bracket, Outer Cover	R/L 15125594-3		5.63



001-20945

- 5 Lamp, Back-Up-See Rear Lamps Section
 6 Bar, Impact 10368467
 7 Washer, Cover Support R/L 15206462
 8 Receptacle, Trailer Harness 12191503
#Not Included in O/H

IOH 198.76
 #2 43.00

EQUINOX 2005

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SPECIAL CAUTIONS

AIR BAG

Refer to Procedure Explanation 29 for Supplemental Restraint/Air Bag Special Cautions.

PAINT CODE LOCATION

Paint code located in glove box.

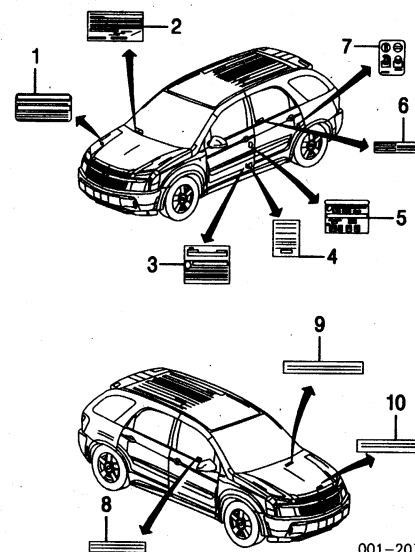
CLEAR COAT IDENTIFICATION

All colors are clear coat.

INFORMATION LABELS

Illustration Located in Next Column

1 Label, AWD Information	12567697	16.40
2 Label, Parts Content	N.A.	0.00
3 Label, Tire/GVW Specs	N.A.	0.00
4 Label, Odometer Service	10443718	16.40
5 Label, Vehicle Certification	N.A.	0.00
6 Label, Roadside Service	L 10402196	16.40
7 Label, Child Security Instruction	R/L 12451193	15.42
8 Label, Mirror Caution	R N.A.	0.00
9 Label, A/C Refrigerant Caution	22731788	0.00
10 Label, Fan Blade Caution	22674722	14.92
Label, Jack Location-See Wheel Section		



001-20311

Label, Jack Caution-See Wheel Section

(I) Included w/Jack Assy

Label, Load Caution (a)-See Rear Body Section

(a) Included w/Tow Hitch Assy

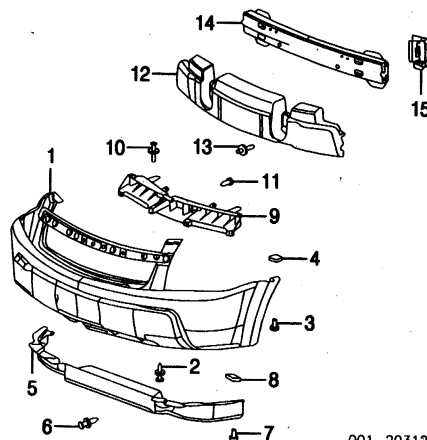
FRONT BUMPER

Use Procedure Explanations 1 and 28 with the following text.

Refinish Front Cover	
Complete	2.3
Upper	1.2
R&I Front Cover Assy	.9
R&I Bumper Assy	1.2
O/H Bumper Assy (Includes R&I)	2.0
Add to R&R or O/H Bumper Cover w/Fog Lamps	.3

NOTE 1: All Parts in this section are included in overhaul unless noted otherwise.

NOTE 2: Certain Components within this section are identified as High Strength Low Alloy (HSLA) steel.



001-20312

1 Cover, Front (P)

LS Model		
w/Fog Lamps	12335874	1.6 369.38
w/o Fog Lamps	12335885	1.6 369.38
LT Model	12335874	1.6 369.38

(P) Paint to Match

2 Clip, Lower Cover (2)	11518017	2.12
3 Bolt, Cover	R/L 11515730	4.25
4 Grommet, Cover	R/L 11516397	4.25
5 Deflector, Lower Air	5491291	.4 138.19
6 Clip, Deflector (3)	11518017	2.12
7 Bolt, Deflector (6)	11589012	.63
8 Grommet, Deflector (6)	N.A.	0.00
9 Support, Cover	5488295	122.33
10 Clip, Support (4)	11518017	2.12
11 Bolt, Support	11561935	3.87
(As Required)		
12 Absorber, Energy	5489658	#2 166.31
13 Clip, Absorber	R/L 21077131	1.35
14 Bar, Impact (HSLA)	15875251	#5 190.31
(w/Front Cover Removed)		
15 Bracket, Bumper	R/L 21990135-6	94.80